

RESILIENT FLOOR COVERINGS LINOLEUM & PROJECT VINYL

















FORBO FLOORING SYSTEMS IS A GLOBAL PRODUCER OF FLOORING SOLUTIONS.





- Environmentally friendly, functional and design-oriented Marmoleum
- An extensive range of sheet Project vinyls, Acoustic vinyls and
- Static control flooring for areas with sensitive electronic equipment
- High quality European manufactured Luxury Vinyl Tiles
- Entrance flooring systems that keep interior floors clean, dry and safe
- Carpet tiles for both public and commercial environments
- Flocked sheet and tile for areas that need the benefits of both textile and resilient floor coverings
- Cushioned vinyls for the home

Here is a selection of the thousands of men and women that create Forbo floor coverings in 12 manufacturing sites across Europe, including five in the UK.



























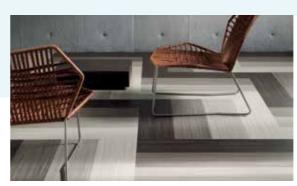


CONTENTS

INTRODUCTION TO MARMOLEUM	1	INTRO
Marmoleum – Forbo's linoleum brand	1.0.1	Projec
Why choose Marmoleum?	1.0.3	Why c
Marmoleum collection at a glance	1.0.5	
	_	GENE
MARMOLEUM SHEET		Eterna
Marmoleum Marbled	2.0.1	Eterna
Marmoleum Marbled –		Eterna
additional options	2.0.5	Eterna
Marmoleum Marbled –	206	Eterna
24 colours guaranteed until 2021		LUXU
Marmoleum Solid		Allura
Marmoleum Patterned		Allura
Marmoleum Linear		Allura
MARMOLEUM TILE	3	Allura
Marmoleum Modular Shade		Allura
Marmoleum Modular Marble		Allura
Marmoleum Modular Colour		Allura
Marmoleum Modular Lines		Allura
		Allura
MARMOLEUM TREND	4	Allura
The Unexpected Nature of Marmoleum	4.0.1	Allura
Touch Duet	4.0.3	Allula
Touch Solo	4.0.5	SAFE
	_	Surest
ACOUSTIC, STATIC DISSIPATIVE		Surest
Marmoleum Decibel		Surest
Marmoleum Acoustic		Surest
Marmoleum Ohmex		Surest
Corklinoleum	5.0.5	Surest
OFF THE FLOOR MARMOLEUM	5.1	Safest
Desktop		Safest
Walton Crocodiles		Safest
Bulletin Board		Surest
Danctin Board	5.1.5	Surest
		Surest

INTRODUCTION TO PROJECT VINYL _	6
Project vinyl collection at a glance	6.0.1
Why choose Forbo project vinyl?	6.0.3
GENERAL PURPOSE PROJECT VINYL _	7
Eternal Wood	7.0.1
Eternal Material	7.0.5
Eternal Colour	7.0.7
Eternal Digitally printed	7.0.9
Eternal Bespoke Digitally printed	
LUXURY VINYL TILES – ALLURA	8
Allura Wood	8.0.1
Allura Stone	8.0.4
Allura Abstract	8.0.5
Allura Premium	8.0.7
Allura Buffalo	
Allura Safety	
Allura Flex 0.55 Wood	
Allura Flex 0.55 Stone	
Allura Flex Wood	8.2.3
Allura Flex Abstract	8.2.5
Allura Flex Stone	8.2.7
SAFETY VINYL & WETROOMS	9
Surestep Original	9.0.1
Surestep Star	9.0.3
Surestep Wood	9.0.5
Surestep Stone	9.0.7
Surestep Mineral	9.0.9
Surestep Texture	9.1.0
Safestep R11	
Safestep R12	
Safestep Aqua	9.1.3
Surestep Laguna	9.1.5
Surestep Onyx FR	
Surestep Wood Decibel	
Allura Safety	9.2.1

ACOUSTIC VINYL	10
Sarlon Dégradé	10.0.1
Sarlon Cristal	10.0.3
Sarlon Frequency	10.0.3
Sarlon Uni	10.0.3
Sarlon Code Zero	10.0.3
Sarlon Resin	10.0.3
Sarlon Concrete	10.0.3
Sarlon Canyon	10.0.3
Sarlon Wood XL Modern	10.0.5
Sarlon Oak	10.0.5
Sarlon Linea	10.0.7
Sarlon Zebrano	10.0.7
Sarlon Cement	10.0.9
Sarlon Abstract Wood	10.1.1
Sarlon Topography	10.1.3
Sarlon Wood Decibel	10.1.5
STATIC CONTROL FLOORING	11
The Colorex Collection	11.0.1
HEMINGWAYDESIGN X ROOMS SISTEMS	12
CREATING BETTER ENVIRONMENTS _	
OTHER FORBO BRANDS	14
WHAT TO DO NEXT	15



marmoleum®

Forbo's linoleum brand – natural, sustainable, durable, high quality and innovative in colour and design.

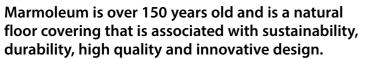


Project vinyl

A vinyl portfolio offering flooring solutions that encompass general purpose, slip resistant, acoustic, static control, design tiles and wetroom solutions.

marmoleum[®]





Discover the versatile world of Marmoleum with over 300 colours and more than 12 different structures to choose from, available in sheet and modular tile formats.

Marmoleum stands for versatility in application as well as in colour and design. What makes Marmoleum special is that it is created from 97% natural raw materials that give it its unique performance attributes.



Back to the floor

Through our Back to the Floor scheme, we can collect installation off-cuts from our Marmoleum floors and recycle them back into Forbo products at our plant in Kirkcaldy, Fife.

www.forbo-flooring.co.uk/backtothefloor















Infection control & Allergy UK

Independent testing by the University of Glasgow has proven that Marmoleum has a unique suitability for a diverse range of environments where hygiene and control of bacteria such as MRSA or E. coli is an everyday concern.

Marmoleum is also an Allergy UK approved floor covering.

For more information on Infection control & Allergy UK visit www.forbo-flooring.co.uk/marmoleum

Topshield2

All Marmoleum floors include Topshield2, a double UV cured finish which is scratch and scuff resistant, easy to maintain and ensures a long lasting appearance retention.

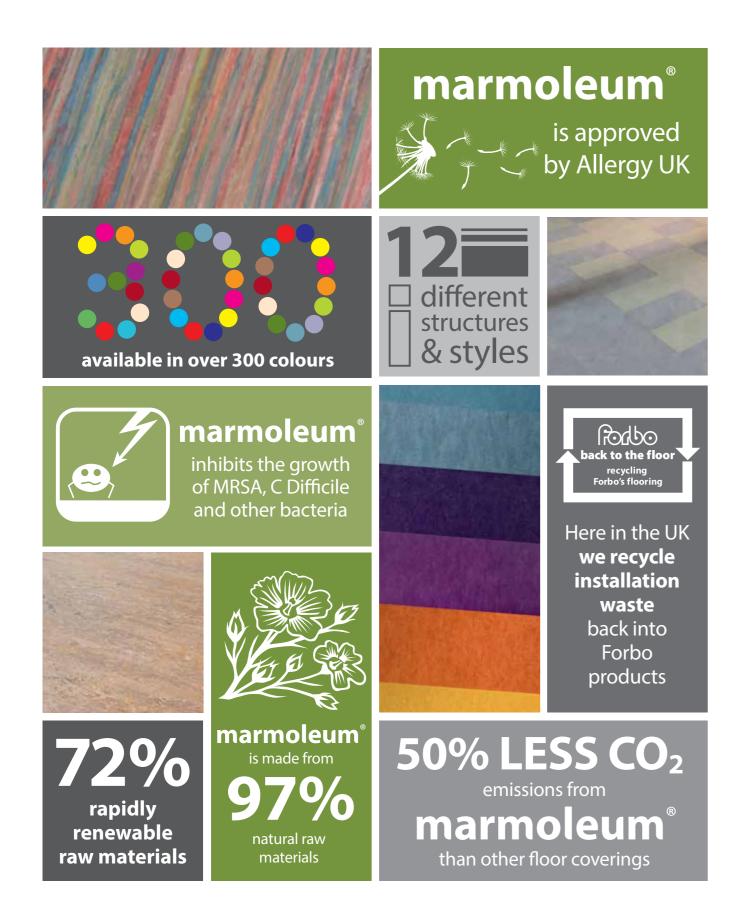
Topshield2 is also naturally bacteriostatic, resistant to chemicals and hand disinfectants making it an ideal solution for all heavy traffic environments such as schools, healthcare, offices and public buildings.

Welding

In the majority of installations, Marmoleum does not need to be welded as it is completely dimensionally stable and will not shrink. However, if welding is the preferred option, then there are matching welding cords for every Marmoleum design.

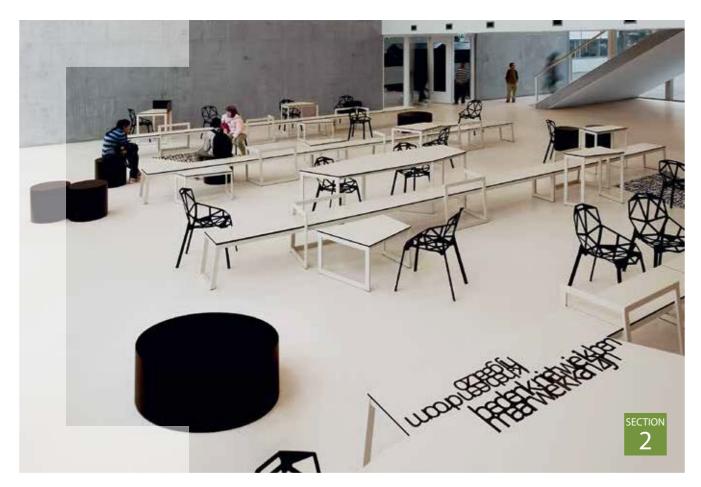
WHY CHOOSE MARMOLEUM?

marmoleum®





marmoleum®



Sheet Marmoleum

The collection of sheet marmoleum includes four ranges, Marbled, Solid, Linear and Patterned.



Marbled

Real

Fresco

Vivace









Patterned Graphic Piano



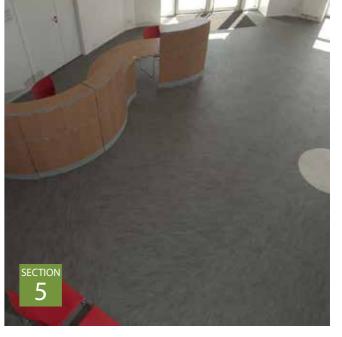
Linear Striato

THE MARMOLEUM COLLECTION AT A GLANCE

Tile Marmoleum (Marmoleum Modular)

Marmoleum Modular tiles are available in four designs, Shade, Marble, Colour and Lines. Across the designs there are a wide number of sizes available, from 25 x 25cm right up to 100 x 25cm.





Acoustic & Static dissipative

(Acoustic, Decibel, Ohmex, Corklinoleum)

In addition to our `standard' ranges, we also offer a number of linoleum floor coverings developed to meet specific technical or comfort requirements, including static control, sound reduction and shock absorption.

Marmoleum Trend collections (Unexpected Nature, Touch Duet, Touch Solo)

The Unexpected Nature of Linoleum draws on nature's most unusual colours and colour combinations.

Touch is an innovative collection consisting of two different textured surfaces that deliver a tactile and natural experience.





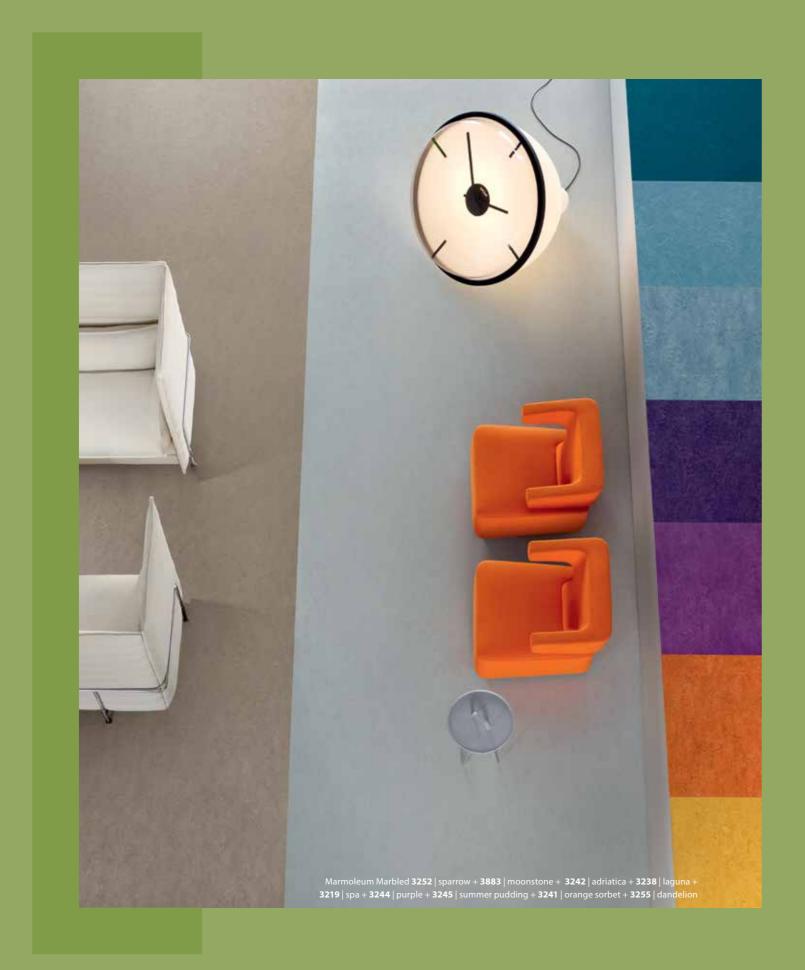
Off the floor linoleum

(Furniture Linoleum, Bulletin Board)

Furniture Linoleum is a decorative surfacing material that can be applied to vertical, horizontal and curved surfaces, providing interior furniture with a truly distinctive and individual look.

Bulletin Board has a multitude of applications and gives exceptional resilience and pinhole recovery.

marmoleum®



MARMOLEUM **SHEET**

97%

natural raw materials

72% rapidly renewable

43% recycled content

Our collection of sheet Marmoleum is a combination of four ranges, Marbled, Solid, Linear & Patterned.

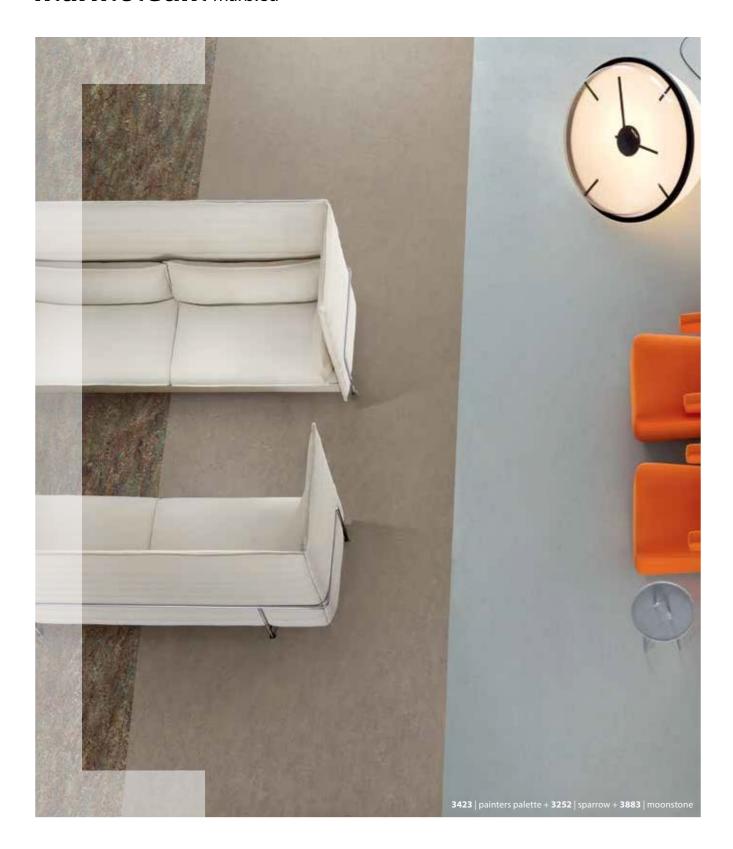
The four ranges combined offer a breath of colour ideal for all commercial applications, from healthcare through to offices.

Taken from the marbled collection, are 24 colours that are guaranteed until 2021, ideal for long term projects and refurbishments.



marmoleum solid
marmoleum patterned
marmoleum linear

marmoleum[®] marbled



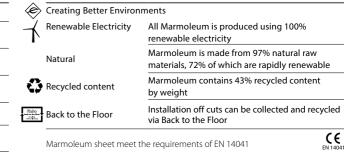
marmoleum real marmoleum fresco marmoleum vivace

The marbled collection is presented in a vast array of colours, combining stronger and subtler marbled patterns together.

The three Marble designs, 'Real', 'Fresco' and 'Vivace', combine anything from three to eight different colours that can vary in intensity and contrast. Sometimes they create bold, strong contrasts resembling real marble, yet sometimes the colours are more subtle like fresco murals.

Marmoleum meets the requirements of EN-ISO 24011 (linoleum)

	Description	Linoleum sheet
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	≤ 32 m
Total thickness EN-ISO 24346		2/2.5/3.2/4 mm
	Collection size	90
	Application EN-ISO 10874	Class 23 Domestic: heavy
	Application EN-ISO 10874	Class 34 Commercial: very heavy
	Application EN-ISO 10874	Class 43: Light industrial: heavy



Reaction to fire EN 13501-1 C_{fi} -s1

Slip resistance EN 13893 DS: \geq 0.30

Recommended adhesive 614 Eurostar Lino Plus

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Marmoleum – EN-ISO 24011 (Linoleum)									
	Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria		
	A	A+	A+	А	A+	A+	·		



marmoleum[®] marbled

LRV 23 3250 | loam groove LRV 38 3252 | sparrow LRV 29 3136 | concrete LRV 47 3405 | Granada LRV 28 3254 | clay 3246 | shrike 3874 | walnut LRV 11 3137 | slate grey LRV 5 3236 | dark bistre LRV 10 3139 | lava LRV 7 3248 | mammoth LRV 34 3883 | moonstone 3123 | arabesque LRV 23 3238 | laguna 3424 | Chagall's circus LRV 16 3244 | purple LRV 9 3205 | lapis lazuli LRV 12 3055 | fresco blue

REAL, FRESCO AND VIVACE COLLECTIONS

			がいる								
3886 mother of pearl	LRV 55	3120 rosato	LRV 51	3407 donkey island	LRV 36	3032 mist grey	LRV 42	3420 surprising storm	LRV 31	3421 oyster mountain	LRV 17
3257 edelweiss	LRV 58	3861 Arabian pearl	LRV 50	3858 Barbados	LRV 65	3038 Caribbean	LRV 55	3239 olive green	LRV 19	3255 pine forest	LRV 17
3884 frost	LRV 45	3882 relaxing lagoon	LRV 39	3881 green wellness	LRV 51	3413 green melody	LRV 34	3224 chartreuse	LRV 38	3240 willow	LRV 28
3846 natural corn	LRV 56	3225 dandelion	LRV 46	3173 Van Gogh	LRV 46	3411 sunny day	LRV 45	3885 spring buds	LRV 46	3247 green	LRV 23
					The same		大				
3251 lemon zest	LRV 52	3241 orange sorbet	LRV 31	3125 golden sunset	LRV 38	3403 Asian tiger	LRV 29	3131 scarlet	LRV 13	3127 Bleeckerstreet	LRV 9
3126 Kyoto	LRV 18	3226 marigold	LRV 31	3847 golden saffron	LRV 41	3243 stucco rosso	LRV 23	3416 fiery fantasy	LRV 15	3203 henna	LRV 11
						18	1				
3870 red copper	LRV 18	3825 African desert	LRV 26	2707 barley	LRV 49	2767 rust	LRV 19	3174 Sahara	LRV 29	3077 tan pink	LRV 47
2713 calico	LRV 53	3141 Himalaya	LRV 40	3075 shell	LRV 44	2621 dove grey	LRV 36	3146 serene grey	LRV 27	2629 eiger	LRV 19

marmoleum® marbled ADDITIONAL OPTIONS

		Gauge		Other functionalities			
Design	2.0mm	3.2mm	4.0mm	Decibel 17dB	Acoustic 14dB	Ohmex static control	Available until 01/01/2021
Real – 2621 dove grey	•			0	1445	Static Control	01/01/2021
Real – 2707 barley							
Real – 2713 calico							•
Real – 2939 black							•
Real – 3030 blue				•			•
Real – 3032 mist grey							•
Real – 3038 Caribbean	•					•	•
Real – 3048 graphite				•			•
Real – 3053 dove blue	•			•			
Real – 3055 fresco blue	•	•			•		•
Real – 3075 shell				•	•		•
Real – 3077 tan pink							
Real – 3120 rosato				•			
Real – 3123 arabesque	•						•
Real – 3125 golden sunset	•			•			
Real – 3126 Kyoto	•						
Real – 3127 Bleeckerstreet	•						
Real – 3136 concrete	•						•
Real – 3139 lava							
Real – 3146 serene grey	•						•
Real – 3173 Van Gogh							
Real – 3174 Sahara	•						•
Real – 3203 henna							
Real – 3221 hyacinth	•			•			
Real – 3224 chartreuse	•			•			
Real – 3233 shitake	•						
Real – 3234 forest ground	•						•
Real – 3236 dark bistre							
Real – 3238 laguna	•			•			
Real – 3240 willow							
Real – 3242 adriatica	•						
Real – 3244 purple							
Real – 3249 marly grounds	•						
Real – 3250 loam groove							
Real – 3252 sparrow							
Real – 3254 clay							
Fresco – 3825 African desert	•	•					•
Fresco – 3828 blue heaven							•
Fresco – 3846 natural corn	•						•
Fresco – 3847 golden saffron							
Fresco – 3858 Barbados							•
Fresco – 3860 silver shadow							
Fresco – 3861 Arabian pearl							
Fresco – 3866 eternity							
Fresco – 3871 silver birch							
Fresco – 3872 volcanic ash							
Fresco – 3874 walnut							
Fresco – 3881 green wellness							
Fresco – 3882 relaxing lagoon							

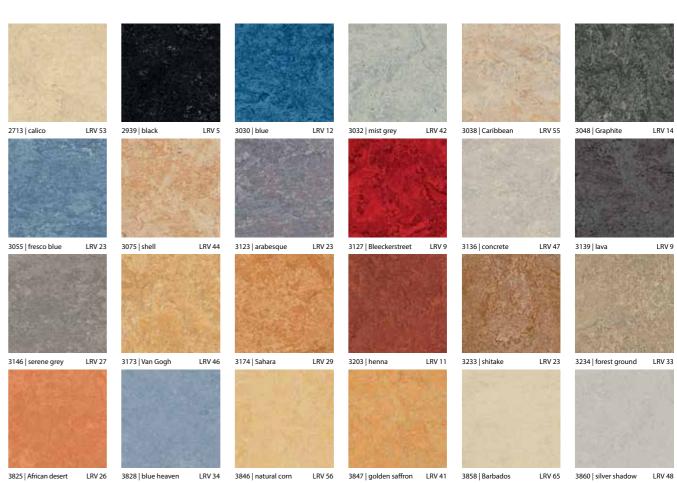
All of the Marbled colours are available in a 2.5mm gauge. However, a number of colourways are also available in different gauges and functionalities. The table above shows which colours are available in which options.

24 COLOURS GUARANTEED UNTIL 2021



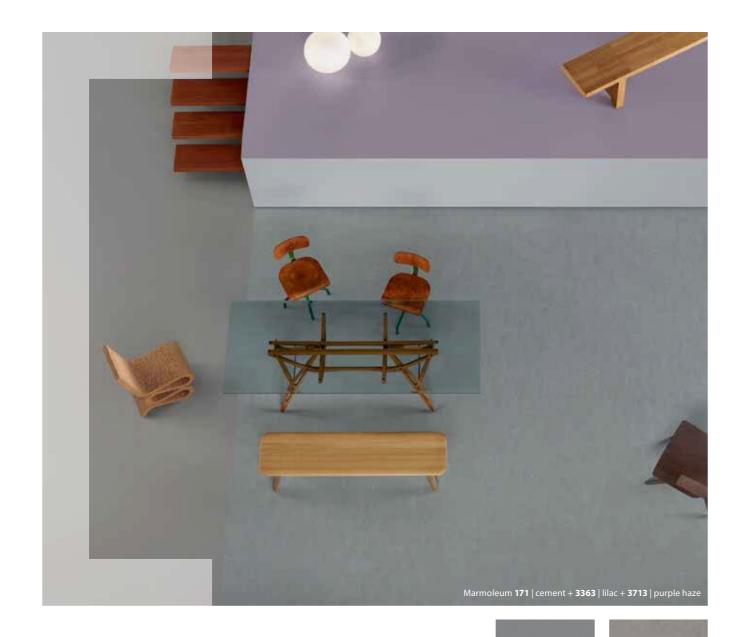
As Marmoleum is often the key finish in major projects, a selection of Marbled colours are guaranteed to be available until 2021.

This provides long term certainty when planning a series of installations over an extended period.



2.0.5 2.0.6

marmoleum[®] solid



marmoleum[®] concrete marmoleum[®] walton

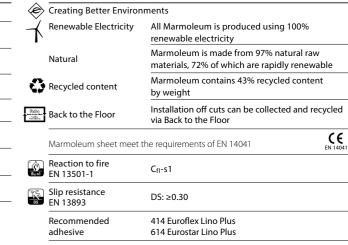
Marmoleum Solid, is a conceptual range of (almost) uni colours, taking its inspiration from classic, heritage colours.

Offering a wide range of neutral and outspoken choices the two ranges of the Solid collection, 'Concrete' and 'Walton', are an ideal complement to the modern environments of today.



	Description	Linoleum sheet
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	≤ 32 m
, ×	Total thickness EN-ISO 24346	2.5 mm
	Collection size	32
	Application EN-ISO 10874	Class 23 Domestic: heavy
	Application EN-ISO 10874	Class 34 Commercial: very heavy
m iii.	Application EN-ISO 10874	Class 43: Light industrial: heavy

Marmoleum meets the requirements of EN-ISO 24011 (linoleum)



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Marmoleum – EN-ISO 24011 (Linoleum)								
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria		
А	A+	A+	А	A+	A+	~		

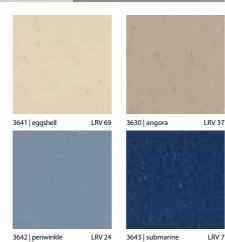


marmoleum[®] patterned



marmoleum graphic marmoleum piano

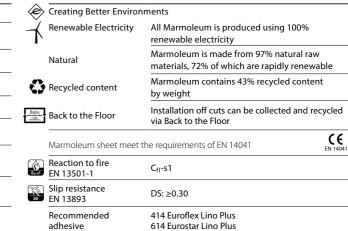
A combination of two ranges, the black, grey and white 'Graphic' and the subtle, two-tone speckled pattern of 'Piano', the Marmoleum patterned collection provides a foundation for playful combinations.



Marmoleum meets the requirements of EN-ISO 24011 (linoleum)

	Description	Linoleum sheet
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	≤ 32 m
* ×	Total thickness EN-ISO 24346	2.5 mm
	Collection size	28
	Application EN-ISO 10874	Class 23 Domestic: heavy
 	Application EN-ISO 10874	Class 34 Commercial: very heavy
[m_##	Application EN-ISO 10874	Class 43: Light industrial: heavy

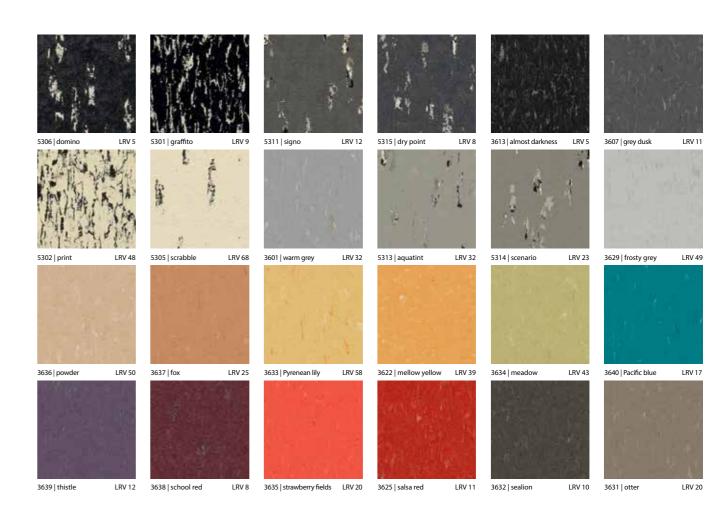
BREEAM generic ratings



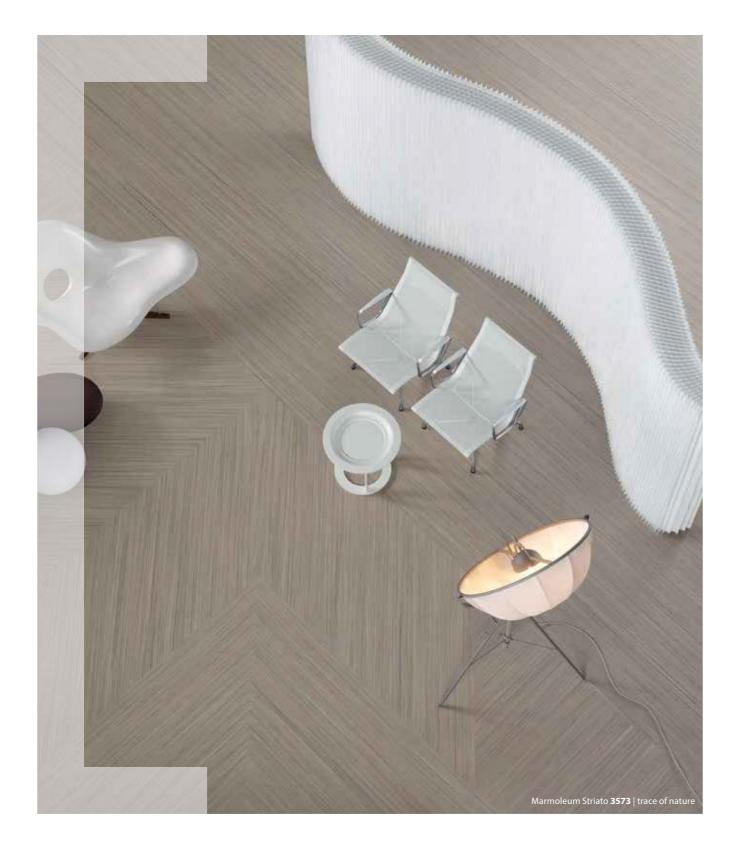
Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



Marmoleum – EN-ISO 24011 (Linoleum)								
	Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria	
	А	A+	A+	А	A+	A+	~	

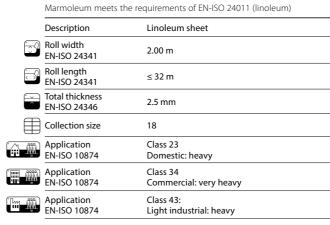


marmoleum[®]linear

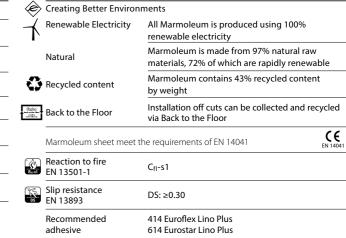


marmoleum[®] striato

The Marmoleum Linear collection reflects a modern and outspoken trend design. The 'striato' range has a distinctive directional design which is complemented perfectly with a natural colour spectrum.



BREEAM generic ratings



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

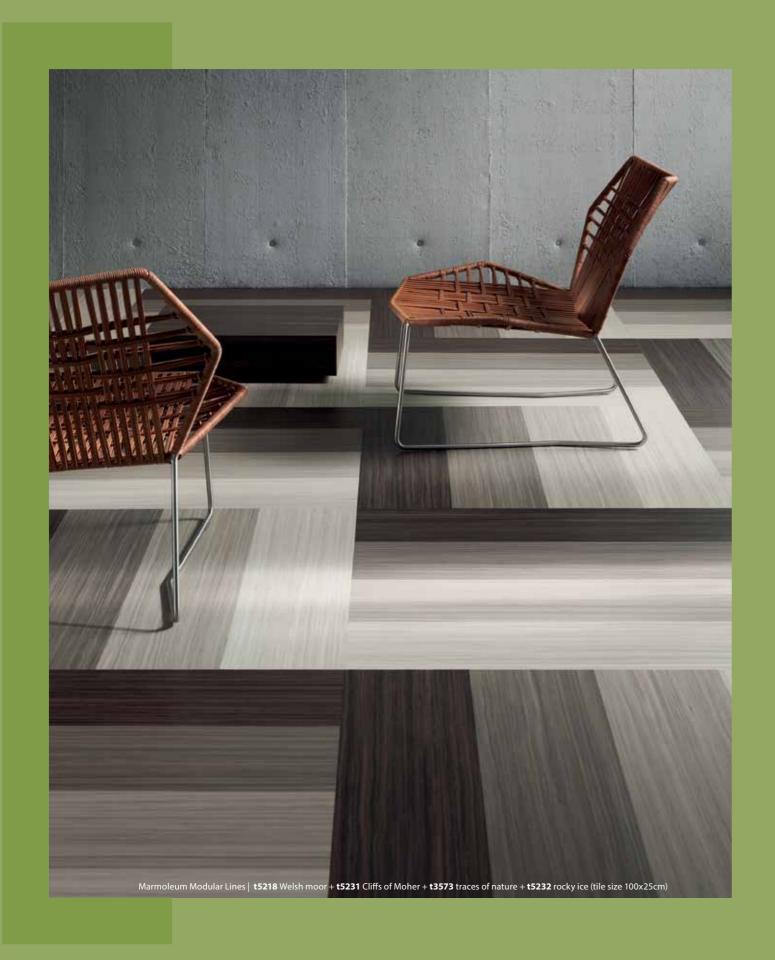


Marmoleum – EN-ISO 24011 (Linoleum)									
	Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria		
	А	A+	A+	А	A+	A+	·		



2.1.1

marmoleum®



MARMOLEUM MODULAR



be created.

Marmoleum Modular is a collection

with a twist, offering over 61

colours and 6 different tile/plank

sizes, that enable individual and sustainable flooring designs to



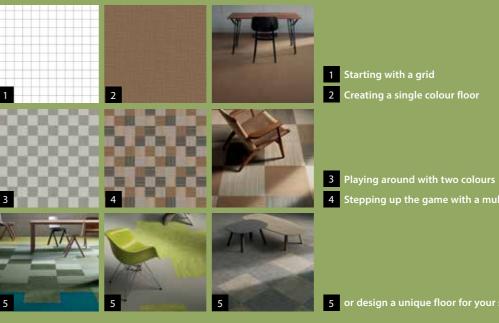


Similarly to Marmoleum Sheet, the Marmoleum Modular collection is split into four design styles – Shade, Marble, Colour and Lines.



Our online room planner has a selection of design grids to help you build and create your own floor plan.

www.forbo-flooring.co.uk/marmoleummodular



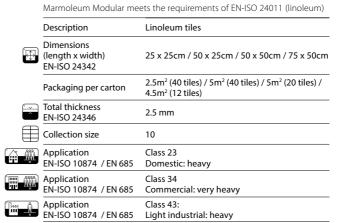
- 1 Starting with a grid 2 Creating a single colour floor
- 4 Stepping up the game with a multi coloured floor plan
- or design a unique floor for your specific space

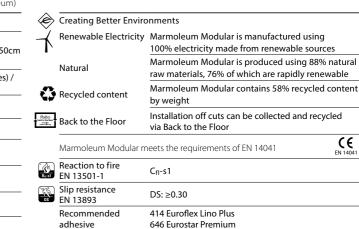
marmoleum[®] modular shade marmoleum[®] modular marble marmoleum modular colour marmoleum modular lines

marmoleum modular shade



Shade: a collection of concrete structures in cool and warm greys as well as classic black and white. The colourways are designed to complement each other and the colour range is presented in delicate steps of colour intensity and hues to create natural realistic stone and concrete patterns. The XL tile offer of 75 x 50cm allows you to emphasise the material connection of slate and stone.





Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Marmoleum – EN-ISO 24011 (Linoleum)

Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability
Α	A+	A+	А	A+









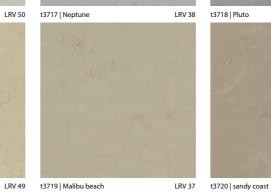


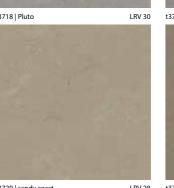






t3711 | cloudy sand

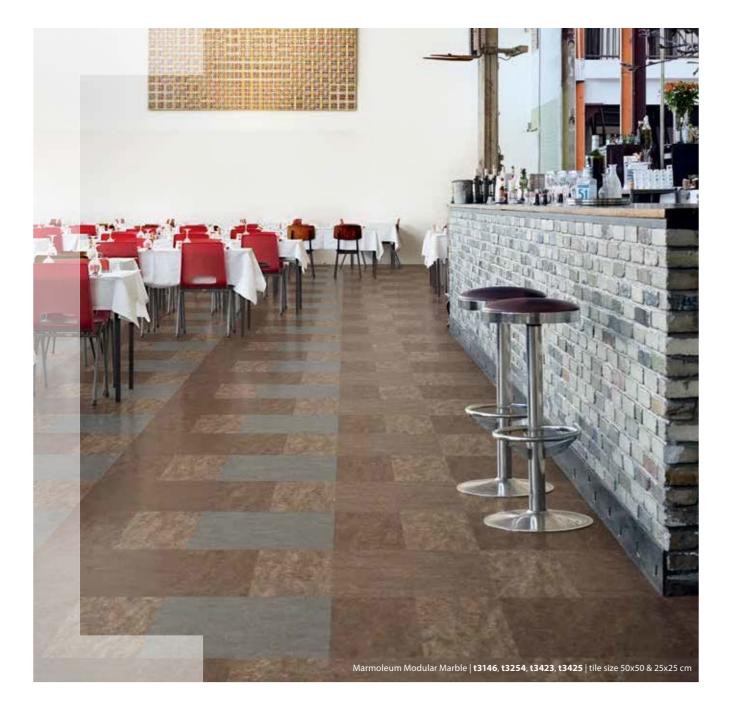






3.0.1 3.0.2

marmoleum modular marble



Marble: classic and contemporary marbled colours have been created to mix and match giving an extra dimension to your floor plan. Bring Marmoleum modular to life by combining marbles to reflect a stone like floor.

LRV 36 t2713 | calico



t3407 | donkey island



LRV 53





Marmoleum Modular meets the requirements of EN-ISO 24011 (linoleum)

Description Linoleum tiles

Dimensions (length x width) 50 x 25cm / 50 x 50cm EN-ISO 24342

Packaging per carton 5m² (40 tiles) / 5m² (20 tiles)

Total thickness EN-ISO 24346 2.5 mm

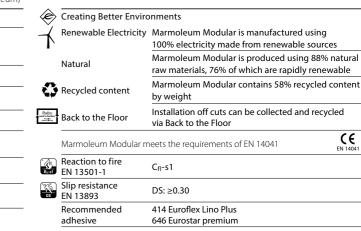
Collection size 16

Application Class 23 EN-ISO 10874 / EN 685 Domestic: heavy

Application EN-ISO 10874 / EN 685 Commercial: very heavy

Application EN-ISO 10874 / EN 685 Light industrial: heavy

BREEAM generic ratings



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



Marmoleum – EN-ISO 24011 (Linoleum)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	А	A+	A+	/



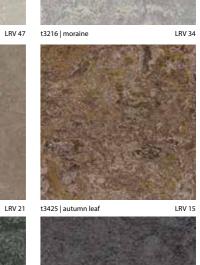




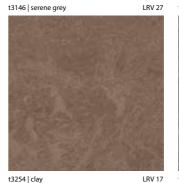


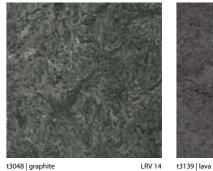












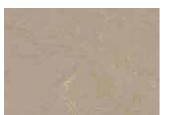


marmoleum[®] modular colour



Colour: this collection features fashionable pastels alongside a modern mix of colourful concrete varieties and a full spectrum of bright warm colours which liven up the palette. This is the heart of the collection and embodies one of the best known features of Marmoleum, that of colour on the floor. Colours can be used as focus, accents or as a different way to express the environment.

LRV 34 t3714 | blue dew



t3715 | phosphor glow





Tile sizes

Marmoleum Modular meets the requirements of EN-ISO 24011 (linoleum)

Description Linoleum tiles

Dimensions
(length x width) 25 x 25cm / 50 x 50cm / 75 x 50cm
EN-ISO 24342

Packaging per carton 2.5m² (40 tiles) / 5m² (20 tiles) / 4.5m² (12 tiles)

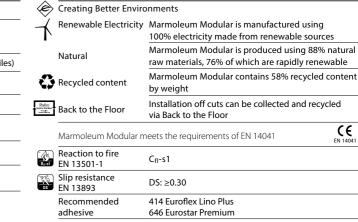
Total thickness EN-ISO 24346

Collection size 20

Application Class 23
EN-ISO 10874 / EN 685 Domestic: heavy

Application EN-ISO 10874 / EN 685 Commercial: very heavy

Application Class 43:
EN-ISO 10874 / EN 685 Light industrial: heavy





BREEAM generic ratings
Marmoleum – EN-ISO 24011 (Linoleum)

Building Type
Office

Education
Healthcare

LRV 17 t3242 | adriatica

Multi Retail Retail (Fashion)

A A+ A+ A+

LRV 12 t3127 | Bleeckerstreet

LRV 9

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



t3030 | blue

3.0.5

t3255 | pine forest

marmoleum®modular lines



Lines: Bringing the linearity trend into the colour spectrum of the 21st Century, the new Marmoleum Modular Lines range features a palette of 15 striated colours - from cool whites and greys to warm and softer wood tones. Featuring both tile and plank sizes (25x50cm/50x50cm and 100x15cm/100x25cm respectively), Marmoleum Modular Lines can be used on its own to striking effect or can be combined with elements from the Marmoleum Modular Colour, Shade and Marble ranges to create truly unique flooring designs.

LRV 57

t3575 | white cliffs

t5225 | compressed time



Tile sizes

Marmoleum Modular meets the requirements of EN-ISO 24011 (linoleum) Linoleum tiles Description Dimensions 25 x 50cm / 50 x 50cm / 100 x 15cm / (length x width) EN-ISO 24342 100 x 25cm 5m2 (40 tiles) / 5m2 (20 tiles) Packaging per carton / 3m² (20 tiles) / 3m² (12 tiles) Total thickness EN-ISO 24346 Collection size Application EN-ISO 10874 / EN 685 Class 23 Domestic: heavy Application Class 54
EN-ISO 10874 / EN 685 Commercial: very heavy Application Class 34 Application Class 43: EN-ISO 10874 / EN 685 Light industrial: heavy

Creating Better Environments Renewable Electricity Marmoleum Modular is manufactured using $\underline{100\%} \ electricity \ made \ from \ renewable \ sources$ Marmoleum Modular is produced using 88% natural Natural raw materials, 76% of which are rapidly renewable Marmoleum Modular contains 58% recycled content Recycled content by weight Installation off cuts can be collected and recycled Back to the Floor via Back to the Floor (€ Marmoleum Modular meets the requirements of EN 14041 Reaction to fire EN 13501-1 C_{fl}-s1 Slip resiste. EN 13893 Slip resistance DS: ≥0.30 414 Euroflex Lino Plus Recommended adhesive 646 Eurostar Premium

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings
Marmoleum – EN-ISO 24011 (Linoleum)

Building Type Office Education Residential Residential (Durability) Retail (Fashion) Criteria





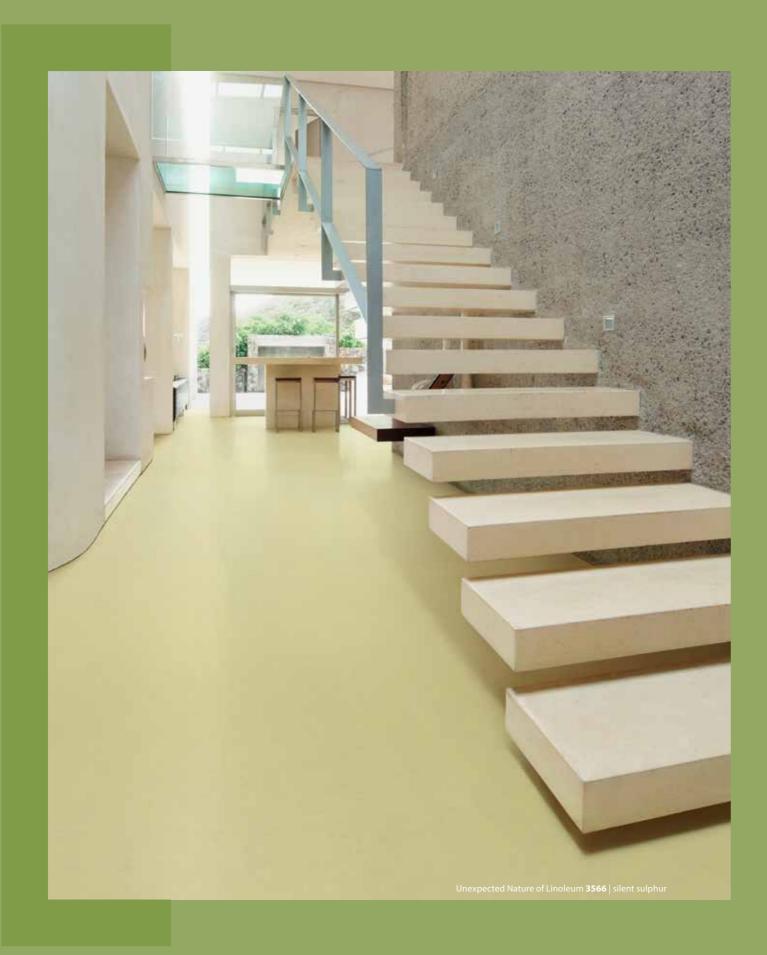






100 x 15 cm 100 x 25 cm

marmoleum®



MARMOLEUM TREND COLLECTIONS

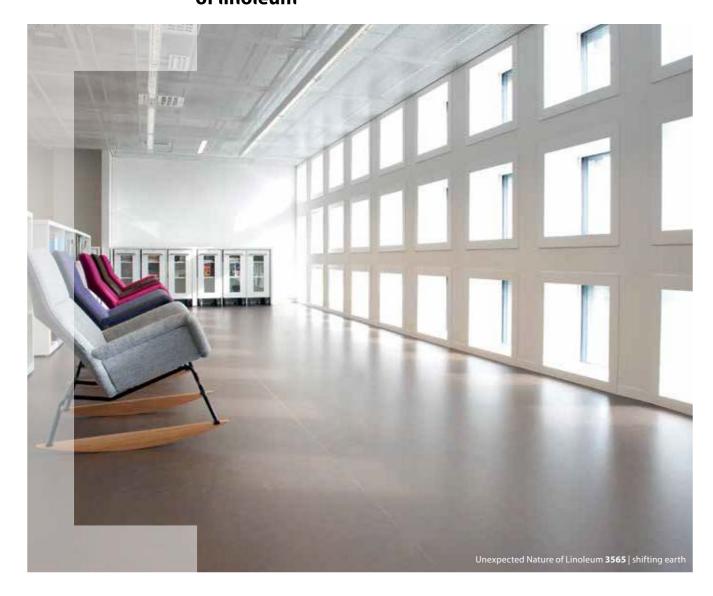
The Unexpected Nature of Linoleum is inspired by nature's most unusual colours and colour combinations.

Touch is an innovative collection consisting of two different textured surfaces which have special characteristics that combine the hygienic and natural benefits of linoleum with the comforting and tactile qualities of cork.

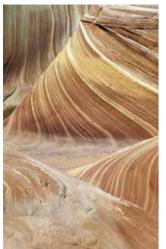


the unexpected nature of linoleum touch duet touch solo

the unexpected nature of linoleum



The Unexpected Nature of Linoleum draws on nature's more unusual colours and colour combinations, the result is a floor covering collection that is as surprising and as natural as the places that inspired it.



North Coyote Buttes, The Wave, Arizona, USA



3572 | morning glory

3574 | muddy flow



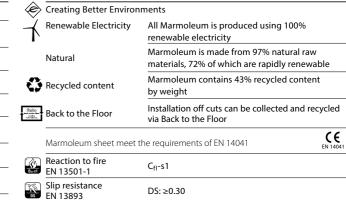


Marmoleum meets the requirements of EN-ISO 24011 (linoleum)

	Description	Linoleum sheet
<u> </u>	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	≤ 32 m
· ×	Total thickness EN-ISO 24346	2.5 mm
	Collection size	18
	Application EN-ISO 10874	Class 23 Domestic: heavy
	Application EN-ISO 10874	Class 34 Commercial: very heavy
m #	Application EN-ISO 10874	Class 42: Light industrial: general

BREEAM generic ratings

3560 | cherry snow



414 Euroflex Lino Plus

614 Eurostar Lino Plus

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

adhesive



armoleum – EN-ISO 24011 (Linoleum)				
Building Type Office	Education	Healthcare	ı	
Α	A+	A+		

Multi Retail (Durability) Retail (Fashion) Meets Ska criteria

A A+ A+ A+ ✓











Black Canyon, Gunnison river, USA



3565 | shifting earth





touch®duet



Touch duet is characterised by a unique surface with a random pattern and a colour spectrum that changes according to the direction from which the floor is viewed.

The 12 colours of Touch duet are inspired by the greens, yellows, reds and browns that are found in the earthy environments of nature. This contemporary feel is strengthened by the matt and gloss effect.

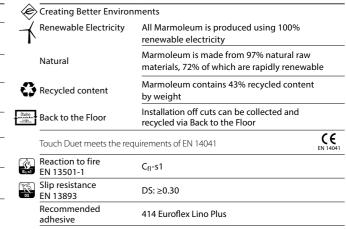
Touch duet has special characteristics that combine the hygienic and natural benefits of linoleum with the comforting and tactile qualities of cork.



Touch Duet meets the requirements of EN-ISO 24011 (linoleum)

Description	Linoleum sheet	
Roll width EN-ISO 24341	2.00 m	
Roll length EN-ISO 24341	≤ 32 m	
Total thickness EN-ISO 24346	2.5 mm	
Collection size	12	
Application EN-ISO 10874	Class 23 Domestic: heavy	
Application EN-ISO 10874	Class 33 Commercial: heavy	
	Roll width EN-ISO 24341 Roll length EN-ISO 24341 Total thickness EN-ISO 24346 Collection size Application EN-ISO 10874 Application	Roll width EN-ISO 24341 Roll length EN-ISO 24341 Total thickness EN-ISO 24346 Collection size 12 Application EN-ISO 10874 Application Class 23 EN-ISO 10874 Collection Size Class 33

BREEAM generic ratings



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



Marmoleum – EN-ISO 24011 (Linoleum)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	А	A+	A+	·







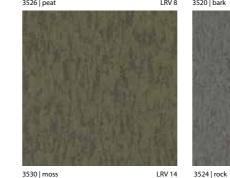












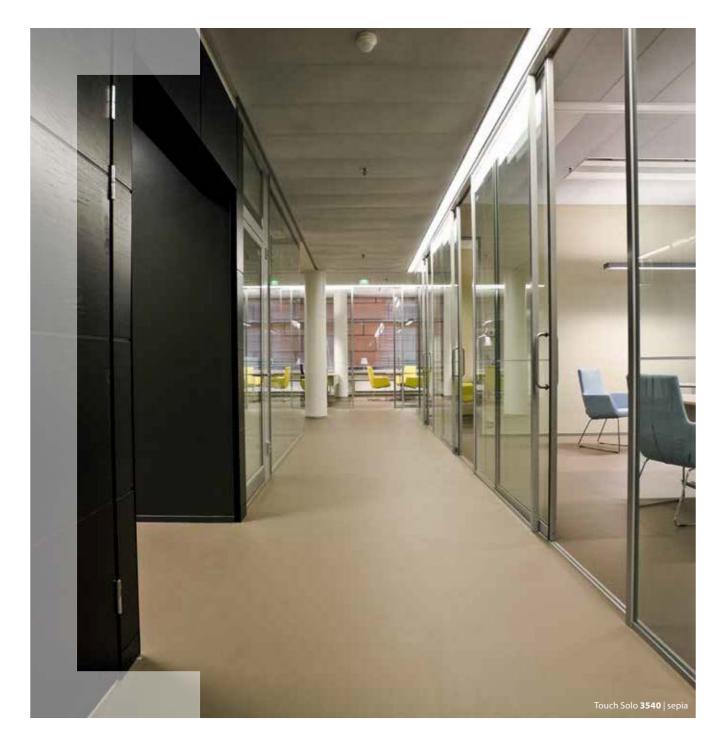






4.0.3 4.0.4

touch[®] solo

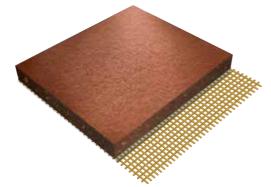


Touch solo is a matt, slightly textured surface with a warm and natural look and feel. The six warm colours of Touch solo are based on the combination possibilities with Touch duet.

In addition, any other Marmoleum colour can be combined to create an exclusive matt and gloss effect.

This creates an experience of constantly changing reflections in which the contrast between light and shade is continually changing the look of the floor in ever-so-subtle ways.

Touch solo has special characteristics that combine the hygienic and natural benefits of linoleum with the comforting and tactile qualities of cork.



Touch Solo meets the requirements of EN-ISO 24011 (linoleum)

Description Linoleum sheet

Application Class 23
EN-ISO 10874 Domestic: heavy

EN-ISO 10874 Domestic: heavy

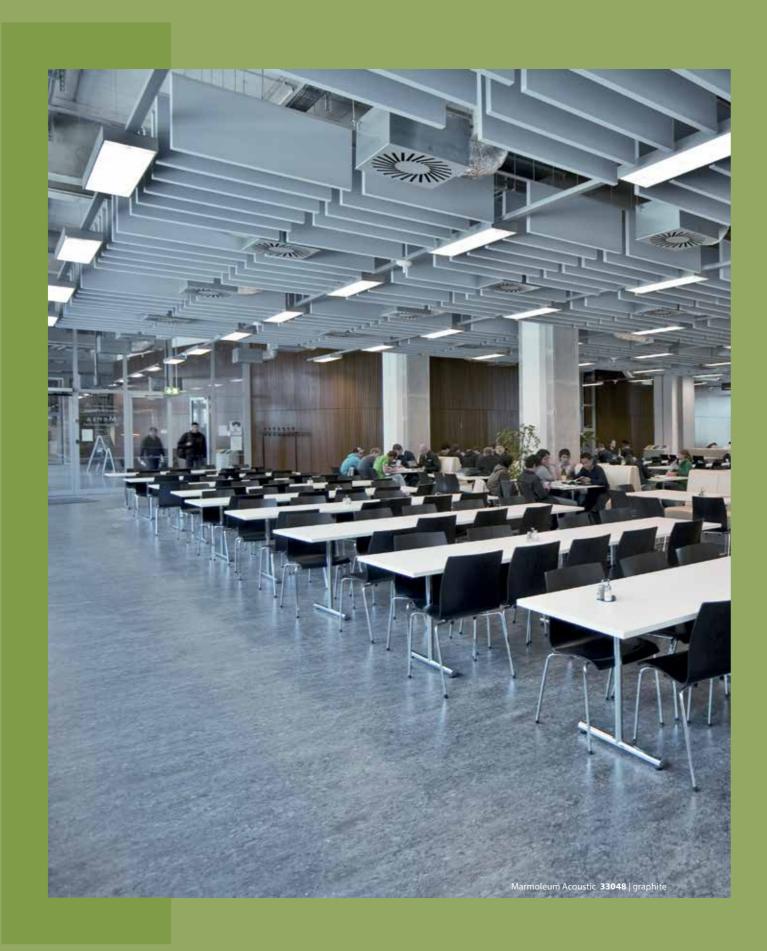
Application Class 33
EN-ISO 10874 Commercial: heavy

Creating Better Environments Renewable Electricity All Marmoleum is produced using 100% renewable electricity Marmoleum is made from 97% natural raw Natural materials, 72% of which are rapidly renewable Marmoleum contains 43% recycled content Recycled content by weight Installation off cuts can be collected and Back to the Floor recycled via Back to the Floor **(€** EN 14041 Touch Solo meets the requirements of EN 14041 Reaction to fire EN 13501-1 Slip resistance EN 13893 DS: ≥0.30 Recommended 414 Euroflex Lino Plus

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads







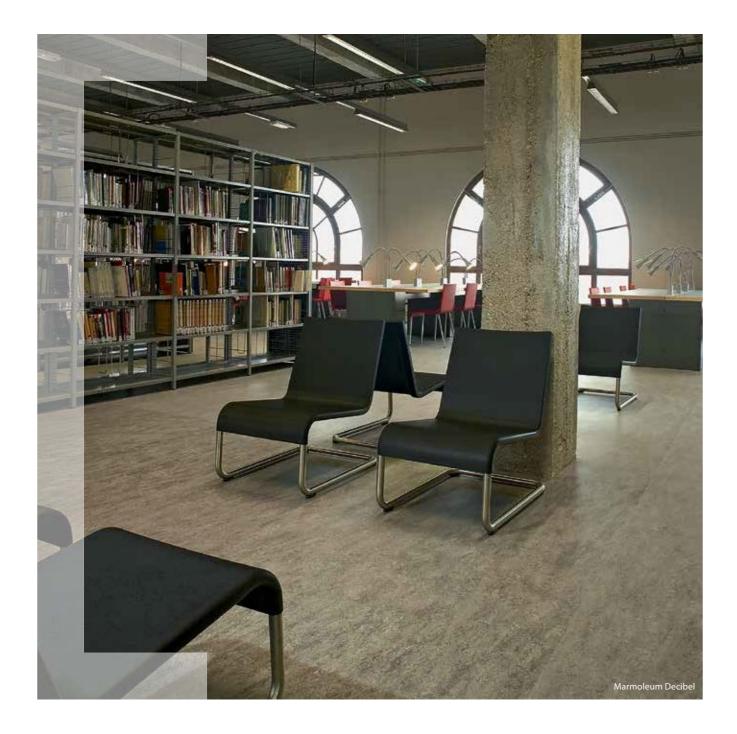
ACOUSTIC AND **STATIC DISSIPATIVE**

In addition to our 'standard' ranges, we also offer a number of linoleum floor coverings developed to meet specific technical or comfort requirements, including static dissipative, sound reduction and shock absorption.

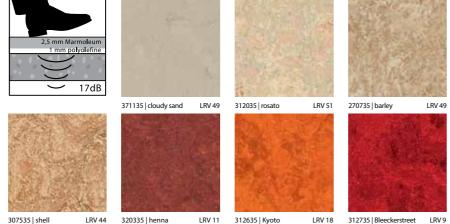


marmoleum decibel marmoleum acoustic marmoleum ohmex corklinoleum

marmoleum[®]decibel



Marmoleum Decibel is 3.5mm thick and provides the highest reduction of impact sound by 17dB; the acoustic performance is achieved by laminating 2.5mm Marmoleum onto a 1mm thick layer of polyolefin foam.



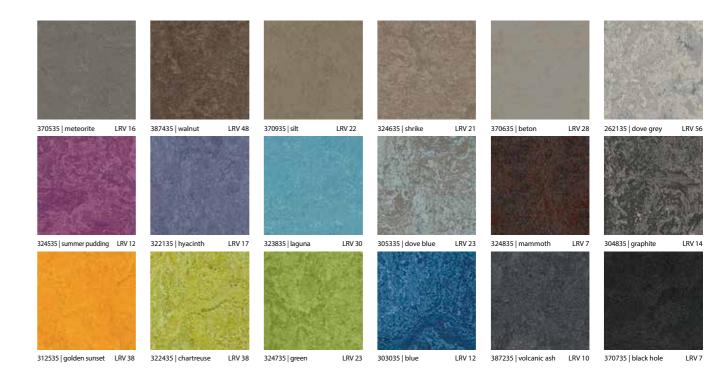
Marmoleum Decibel meets the requirements of EN-ISO 24011 (linoleum) Description Linoleum sheet Roll width EN-ISO 24341 2.00 m Roll length EN-ISO 24341 ≤ 32 m Total thickness EN-ISO 24346 3.5 mm Acoustical impact noise reduction ≤ 17 dB Collection size Application EN-ISO 10874 Class 23 Domestic: heavy Application EN-ISO 10874 Class 33 Commercial: heavy Application EN-ISO 10874 Class 41: Light industrial: moderate

Creating Better En	vironments
Renewable Electric	ity All Marmoleum is produced using 100% renewable electricity
Natural	Marmoleum is made from 97% natural raw materials, 72% of which are rapidly renewable
Recycled content	Marmoleum contains 43% recycled content by weight
Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
Marmoleum Decibe	I meet the requirements of EN 14041
Reaction to fire EN 13501-1	C _{fl} -s1
Slip resistance EN 13893	DS: ≥0.30
Recommended adhesive	540 Eurosafe Special 640 Eurostar Special

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Marmoleum – EN-ISO 24011 (Linoleum)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	А	A+	A+	~



marmoleum[®] acoustic



Marmoleum Acoustic has a total thickness of 4mm and reduces impact sound by 14 dB (ISO 717-2).

It is a twinlayer linoleum built up from 2mm of Marmoleum and 2mm Corkment backing. Using Marmoleum Acoustic reduces installation costs as it can be installed in one go, avoiding the need to first lay Corkment and then Marmoleum. Marmoleum Acoustic is available in six colours.





33075 | shell



33055 | fresco blue





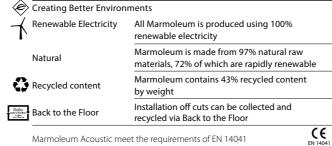




Marmoleum Acoustic meets the requirements of EN-ISO 24011 (linoleum)

LRV 23

	Description	Linoleum sheet
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	≤ 32 m
° ×	Total thickness EN-ISO 24346	4 mm
	Acoustical impact noise reduction	≤ 14 dB
	Collection size	6
	Application EN-ISO 10874	Class 23 Domestic: heavy
	Application EN-ISO 10874	Class 33 Commercial: heavy
lm jii	Application EN-ISO 10874	Class 41: Light industrial: moderate



 C_{fI} -s1

DS: ≥0.30

414 Euroflex Lino Plus

614 Eurostar Lino Plus

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



DREEAW Generic ratings				
Marmoleum – EN-ISO 24011 (Linoleum)				
Building Type Education Heal				

Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Sk criteria
А	A+	A+	А	A+	A+	~

Reaction to fire EN 13501-1

Slip resistance

Recommended

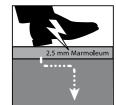
EN 13893

marmoleum ohmex



Ohmex Static Dissipative Linoleum meets the higher requirements for electrical conductivity.

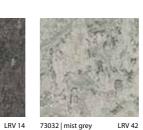
Electrical resistance is improved to < 1-108 (EN1081), ensuring personal safety and protecting equipment that is sensitive to static electricity. Marmoleum Ohmex, which is 2.5 mm thick, is available in four colours. Typical areas of use are computer/server rooms and areas with sensitive electrical equipment.







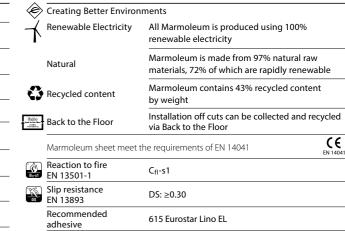
73048 | graphite





Marmoleum meets the requirements of EN-ISO 24011 (linoleum)

	Description	Linoleum sheet
	Roll width EN-ISO 24341	2 m
	Roll length EN-ISO 24341	≤ 32 m
	Total thickness EN-ISO 24346	2.5 mm
	Collection size	4
	Application EN-ISO 10874	Class 23 Domestic: heavy
	Application EN-ISO 10874	Class 34 Commercial: very heavy
T _i	Application EN-ISO 10874	Class 42: Light industrial: general
	Electrical resistance EN 1081	1-10 6 < R1 <1-10 $^8\Omega$ static dissipative



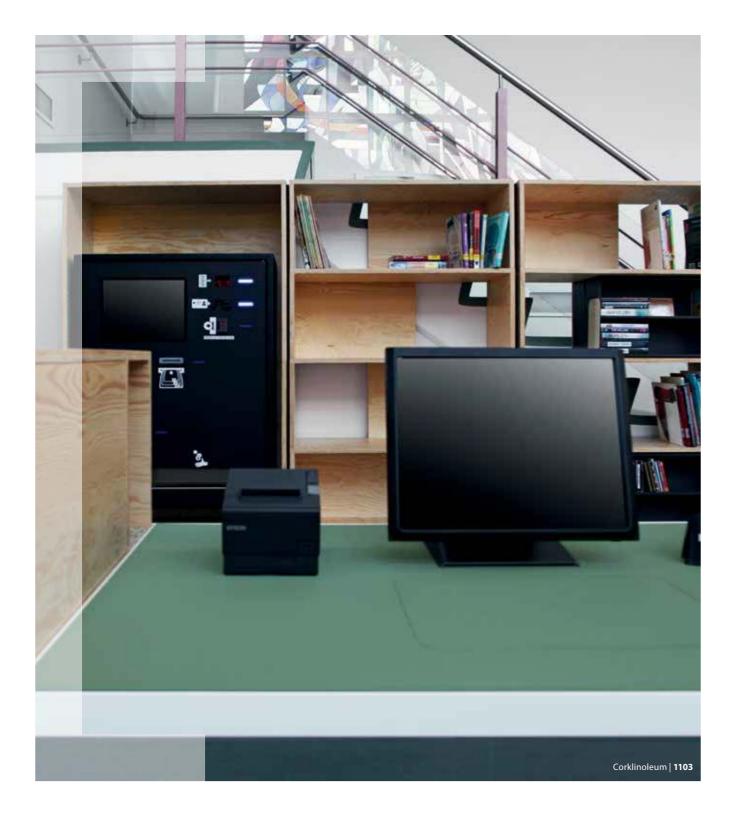
Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



		BREEAM generic ratings Marmoleum – EN-ISO 24011 (Linoleum)				
AM)	Building Type Office	Education	Healthcare			
MENTAL LES	A	A+	A+			

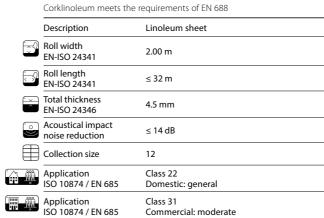
11)				
hcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
+	А	A+	A+	~

corklinoleum®

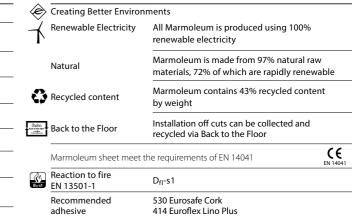


Corklinoleum is a warm and natural floor, ideal for areas where comfort, impact sound reducing and shock absorbing properties are required. The natural and comfortable look of Corklinoleum brings a relaxing touch to every room. It is hygienic, practical and decorative.

Corklinoleum is suitable for application in libraries, (physical) therapy rooms, recreation rooms, nurseries, living rooms, bedrooms and other areas where comfort is demanded.



BREEAM generic ratings



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



Marmoleum – EN-ISO 24011 (Linoleum)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	А	A+	A+	·



marmoleum®



OFF THE FLOOR LINOLEUM

In addition to our 'standard' ranges, we also offer a number of linoleum floor coverings developed for 'off the floor' functions.

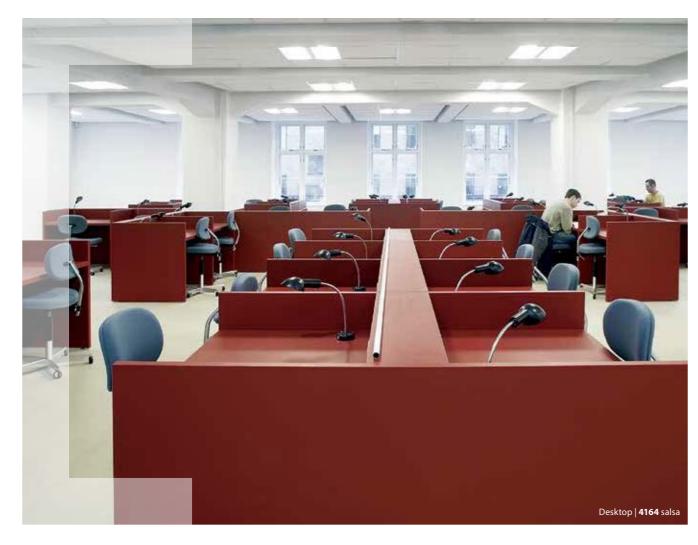
Furniture Linoleum is a collection of two ranges, Desktop and Walton Crocodiles, which can be applied to vertical, horizontal and curved surfaces, providing interior furniture with a truly distinctive and individual look.

Bulletin board is a linoleum surfacing material with excellent pin-hole recovery making it ideal for use as a notice board.



desktop[®]
walton crocodiles
bulletin board[®]

desktop®



Forbo Furniture Linoleum is the finishing touch for everyone who wants to create breath-taking beautifully designed and functional furniture that will stand out from the crowd.

A high quality material with a surface finish that ensures the stain and scratch resistance, Furniture Linoleum is renowned for its elegance and durability.

The furniture linoleum collection consists of two ranges, Desktop and Walton crocodiles.

The Desktop collection consists of 20, elegant matt-look colours that add a distinctive touch to any piece of furniture.

walton crocodiles

Walton crocodiles is available in four embossed finishes with a delicate crocodile pattern that results in appealing light reflections and patterns.









Desktop meets the requirements of EN 688

Description	Linoleum sheet
Roll width EN 426	1.83 m / 2.0 m – Nero only
Roll length EN 426	≤ 30 m
Total thickness EN 428	2.0 mm
Collection size	20

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

Creating Better Environ	ments
Bacteriostatic properties	Linoleum has bacteriostatic properties
LCA Life Cycle Assessment	LCA is the foundation for securing the lowest environmental impact
Recommended adhesive	233 Eurosol Contact



Walton Crocodiles meets the requirements of EN 548

	Description	Linoleum sheet
	Roll width EN 426	2.0 m
	Roll length EN 426	≤ 32 m
(* ×	Total thickness EN 428	2.5 mm
	Collection size	4

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

Creating Better Enviror	Creating Better Environments				
Bacteriostatic properties	Linoleum has bacteriostatic properties				
LCA Life Cycle Assessment	LCA is the foundation for securing the lowest environmental impact				
Recommended adhesive	233 Eurosol Contact				

5.1.2

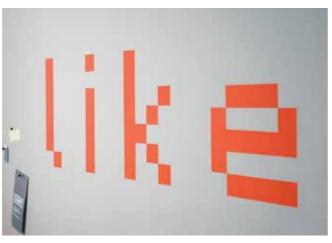
bulletin board®



Pinboard linoleum, or Bulletin Board, offers a practical, simple solution to collect and exchange thoughts and ideas whenever people plan, create and meet. Simply share your thoughts by pinning your idea onto the wall.

Bulletin Board is an all natural material that can be applied in framed pin boards or directly onto the wall. It's surface is tactile and colourful, creating a decorative element in your space, in addition to being a practical aid in your day to day activity.

- The linoleum surfacing material is produced from natural and renewable raw materials.
- Range of 10 warm and cool hues & five vibrant accent colours.
- Does not attract dust and has bacteriostatic properties.
- Flexible and easy to cut into artistic and creative designs.
- Board material retains its grip and doesn't crumble like traditional soft boards.



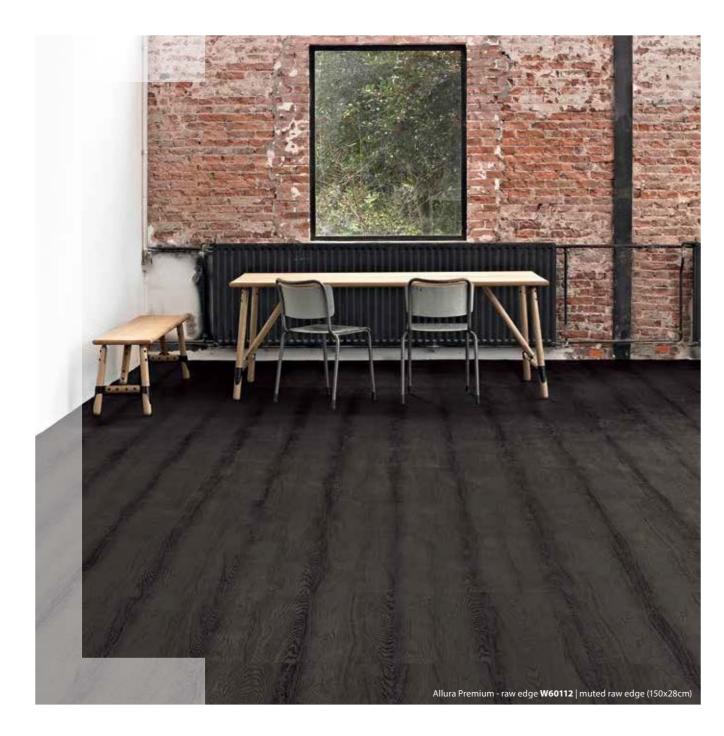
	Description	Bulletin Board
\$ \$	Roll width EN-ISO 24341	1.22 m *(3 items available in 1.83 m)
\$)	Roll length EN-ISO 24341	≤ 28 m
^	Total thickness EN-ISO 24346	6.0 mm ± 0.25 mm
	Total weight EN-ISO 23997	4.7 kg/m ² ± 10%
\blacksquare	Collection size	15
9	Flexibility EN-ISO 24344	ø 50 mm, according to method A
9)))	Sound absorption coefficient EN-ISO 354	α _w 0.1 (typical)
	Thermal conductivity EN 12524	0.10 W/m·K
	Self healing properties LH000420	yes
	Force on pins - Perpendicular to pin direct LH000421	25 N (typical)
	Force on pins - Perpendicular to pin at 7 mm LH000421	10 N (typical)
	Force on pins - Parrallel to pin (pulling the pin out) LH000421	

9	Bacteriostatic properties EN-ISO 22196	yes
	Chemical resistance EN-ISO 26987	Resistant to diluted acids, oils and the most conventional solvents such as alcohol, white spirit, etc. Not resistant to prolonged exposure to alkalis.
K 2J	Dimensional stability	Due to the natural jute back, providing a strong durable foundation, the product is dimensionally stable in all directions when properly installed. It resists cracking, drying and peeling.
	Anti-static	yes
	Gloss	Only available in matt colors, so that reflection caused by sunlight or artificial light is reduced.
	Natural materials (e.g. cork, linseed oil, jute)	91%
	Recycled content	43%
	PVC, PET, plasticizers content	0%
	Creating Better Environm	nents
\prec	Renewable electricity	Bulletin Board is manufactured using 100% electricity made from renewable sources.
Podbo ball to the floor and to sales through	Back to the Floor	Installation off-cuts can be collected and recycled via Back to the Floor
		n and installation guidance documents po-flooring.co.uk/downloads



5.1.3

PROJECT VINYL



Forbo Flooring Systems has been manufacturing floor coverings for over 100 years and our project vinyl brands are well established in the world of flooring.

Our complete vinyl portfolio offers flooring solutions that encompass general purpose, slip resistant, acoustic, static control, design tiles and wetroom solutions.

Produced and designed in Europe, Forbo's project vinyl ranges offer eye-catching designs along with exceptional performance and a low maintenance, stain resistant finish.

eternal general purpose vinyl

allura luxury vinyl tiles (including safety tiles and loose lay options)

step safety vinyl (including wetroom)

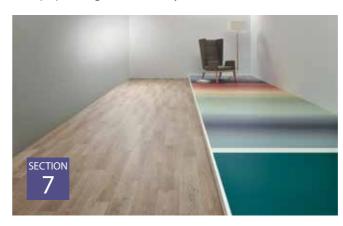
sarlon[®] acoustic vinyl

colorex[®] static control flooring

THE PROJECT VINYL PORTFOLIO AT A GLANCE

General purpose vinyl Eternal & Bespoke printed vinyl

Forbo's Eternal general purpose vinyl collection offers a superb combination of state-of-the-art designs in a strong, durable, fit-for-purpose range; suitable for any commercial interior.



Create your own, truly individual floor with Forbo's bespoke digital printed vinyl.



Luxury Vinyl TilesAllura, Allura premium, Allura Form, Allura Safety & Allura Flex loose lay vinyl tiles

Produced and designed in Europe, Allura is a versatile luxury vinyl tile collection with products that suit a wide range of applications and functionalities including loose lay, acoustic and slip resistant options.



Safety & Wetroom Surestep, Safestep & Wetroom

The Step collection combines outstanding slip resistant properties with differentiated aesthetics. Step offers various slip resistant ratings, from R10 - R12 and also includes floor and wall coverings suitable for wetroom applications.



Acoustic vinylSarlon & Surestep wood decibel

With a choice of over 100 colours across 15 ranges, our acoustic vinyl ranges offer excellent design choice, across a variety of 15 & 19dB ratings.



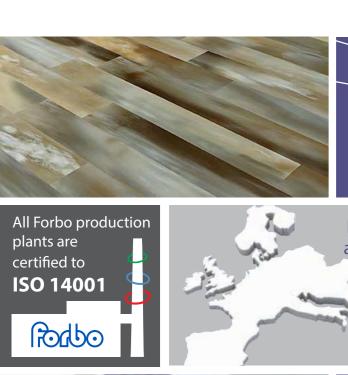
Static control Colorex

For areas that require a more specialised type of flooring, such as electro static discharge (ESD) protection or ISO standard clean rooms, Forbo has a range of Colorex products that meet the very highest standards. Colorex is the ideal static control flooring system for sectors such as electronics, pharmaceuticals, health, data centres and server rooms.



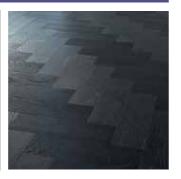
WHY CHOOSE FORBO PROJECT VINYL?

Project vinyl











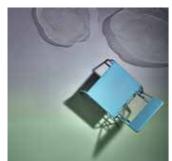




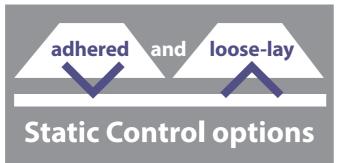














6.0.3 6.0.4

eternal



GENERAL PURPOSE PROJECT VINYL

Forbo's Eternal collection offers designers an extensive range of designs, all with the same performance specification, including realistic wood effects, stone and abstract designs, a broad palette of colours and some imaginative digitally printed visuals which are designed to inspire.

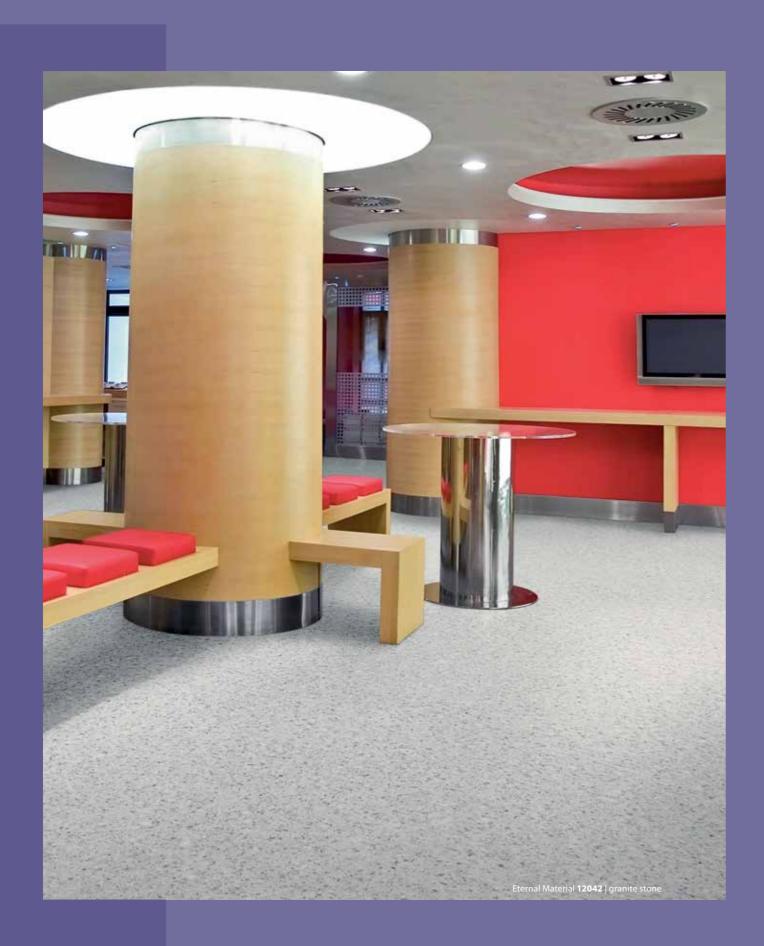
Eternal design vinyl sheet meets all the functional and practical requirements demanded in such segments as Health and Aged Care, Education, Office, Retail and Leisure & Hospitality.





eternal wood
eternal material
eternal colour
eternal digitally printed
bespoke digitally printed

eternal



GENERAL PURPOSE PROJECT VINYL

PUR Pearl & PUR wood Pearl

The majority of our Eternal designs feature Forbo's proven PUR Pearl lacquering protection technique. The technique for applying the lacquering layer ensures an even distribution of PUR Pearl on both the surface and in the deeper areas of the embossing. This helps to prevent the surface of Eternal becoming soiled and reduces maintenance costs.

New to this collection are eight items that are finished with a specific PUR Wood embossing, offering the best possible performance on an all over wood grain design with integrated Pearl effect. The matt embossed lacquer layer ensures the highest level of both chemical and scuff resistance.





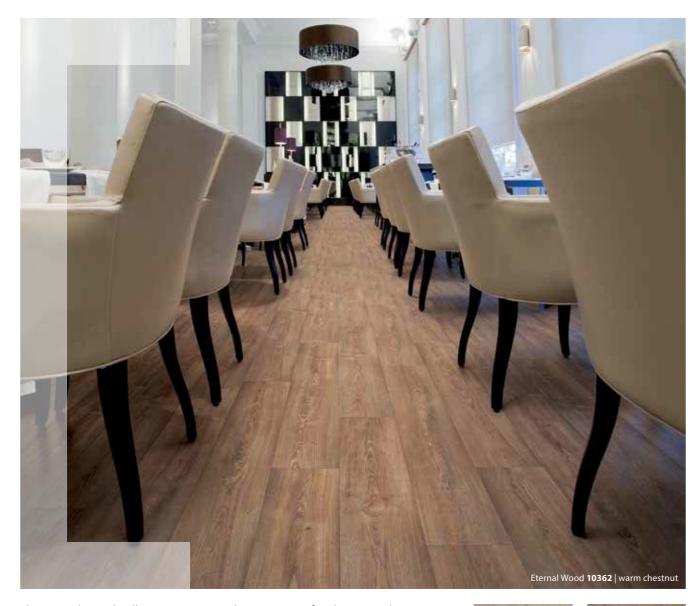
Creating better environments

- Our general purpose vinyl ranges contain approximately 50% recycled content in their backing.
- We produce all our vinyl in Europe where it meets the highest possible current and future REACH compliance standards for chemical content.
- 100% of electricity comes from renewable sources and our vinyl production sites are part of an effective environmental management system, achieving ISO 14001 certification.
- We use smart material constructions and durable finishes on our vinyl.
 A micro-embossing technology reduces the need for chemical cleaning and increases the floor's lifespan.
- Through our back to the floor scheme, we can collect installation off-cuts from our smooth vinyl floors and recycle them back into Forbo products at our plant in Ripley, Derbyshire.

www.forbo-flooring.co.uk/backtothefloor



eternal wood



LRV 21 11042 | real timber

The Eternal Wood collection contains a large variety of realistic wood designs and plank sizes, including some multi-width plank designs.

LRV 31 11642 | cerusé oak

Please note: The measurement stated on each colourway is the size of the plank within the sheet.



Description Sheet Project Vinyl

Roll width ISO 24341 / EN 426 2.00 m

Roll length ISO 24341 / EN 426 24-30 lm

Total thickness ISO 24346 / EN 428 2.0 mm

Thickness wear layer ISO 24340 / EN 429 0.7 mm

Collection size 26

Application Class 34 Commercial: very heavy

Eternal meets the requirements of ISO 10582 and EN 649

Application Class 43: EN-ISO 10874 / EN 685 Light industrial: heavy

(e	Creating Better Environments		
	Renewable Electricity	All Eternal vinyl is produced using 100% renewable electricity	
€	Recycled content	Calendered layer contains a minimum of 50% of recycled production waste	
Firstly back to the more backer year	Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor	
	Eternal meets the require	ements of EN 14041 C E EN 14041	
B _B	Reaction to fire EN 13501-1	B_{n}^{-s}	
9,5	Slip resistance EN 13893	DS: ≥0.30	
	Recommended adhesive	540 Eurosafe Special 640 Eurostar Special	

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



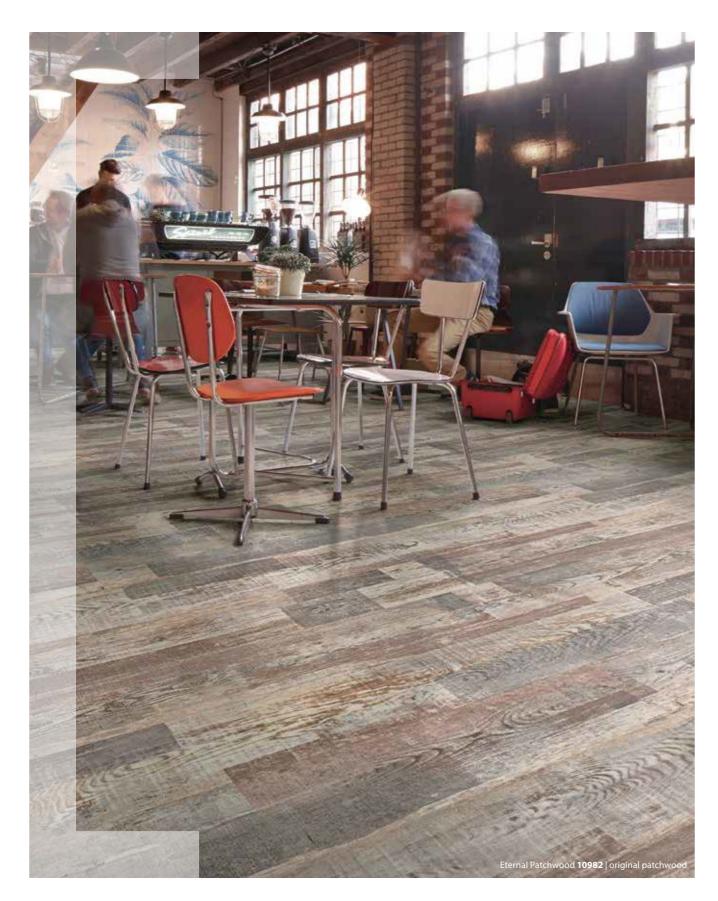
BREEAM generic ratings

Eternal – Heterogeneous PVC Floor Covering (EN649)

Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	A	A+	A+	~



eternal wood



Eternal patchwood is a contemporary design of vintage planks in an almost random effect.

Eternal meets the requirements of ISO 10582 and EN 649

	Description	Sheet Project Vinyl
<u> </u>	Roll width ISO 24341 / EN 426	2.00 m
	Roll length ISO 24341 / EN 426	24-30 lm
, ×	Total thickness ISO 24346 / EN 428	2.0 mm
×	Thickness wear layer ISO 24340 / EN 429	0.7 mm
	Collection size	3
#	Application EN-ISO 10874 / EN 685	Class 34 Commercial: very heavy
	Application EN-ISO 10874 / EN 685	Class 43: Light industrial: heavy

— @	Creating Better Environ	iments			
	Renewable Electricity	All Eternal vinyl is produced using 100% renewable electricity			
€,	Recycled content	Calendered layer contains a minimum of 50% of recycled production waste			
Fights lands to the file mydra basis Sering	Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor			
	Eternal meets the require	ments of EN 14041			
G Birst	Reaction to fire EN 13501-1	B_{n} - s_{1}			
**************************************	Slip resistance EN 13893	DS: ≥0.30			
	Recommended adhesive	540 Eurosafe Special 640 Eurostar Special			

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Eternal – Heterogeneous PVC Floor Covering (EN649) Building Type Office Education Healthcare Multi Meets Ska Retail Retail (Durability) Residential (Fashion) criteria •



10982 | original patchwood



LRV 24 10972 | grey-blue patchwood

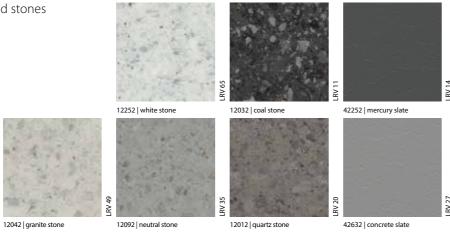


7.0.3 7.0.4

eternal material

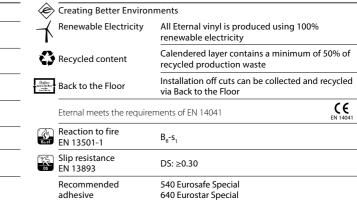


A modern collection of textiles, metals and stones which create a soft, elegant look and feel.



Eternal meets the requirements of ISO 10582 and EN 649

Roll width ISO 24341 / EN 426 Roll length ISO 24341 / EN 426 Total thickness ISO 24346 / EN 428 Thickness wear layer ISO 24340 / EN 429 Collection size Application Class 34 Commercial very heavy		Description	Sheet Project Vinyl
ISO 24341 / EN 426 24-30 lm	\bigcirc		2.00 m
ISO 24346 / EN 428 2.0 mm			24-30 lm
ISO 24340 / EN 429 0./ mm Collection size 31 Application Class 34	~ ×		2.0 mm
Application Class 34	×	,	0.7 mm
Limit Into reaction		Collection size	31
FN-ISO 10874 / FN 685 Commercial: very heavy		• • • • • • • • • • • • • • • • • • • •	2.035 5 .
EN-130 100747 EN 003 Commercial. Very fleavy	111 -1444	EN-ISO 10874 / EN 685	Commercial: very heavy
Application Class 43:	(Im iñ		
EN-ISO 10874 / EN 685 Light industrial: heavy	Ŵ-	EN-ISO 10874 / EN 685	Light industrial: heavy



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Eternal – Heterogeneous PVC Floor Covering (EN649)

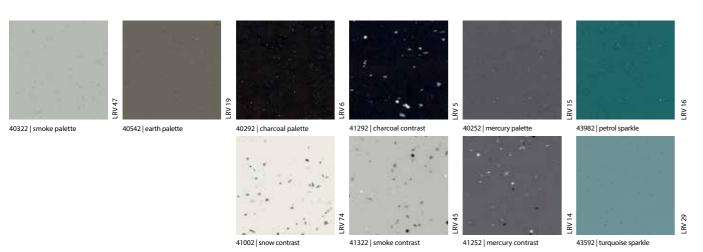
Building Type Office	Education	Healthcare	i ,	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	A	A+	A+	·



eternal colour



From bold solid colours, to subtle colour gradients that run along the full width of a roll, Eternal Colour offers an inspiring choice of colour and design.



Eternal meets the requirements of ISO 10582 and EN 649

Description Sheet Project Vinyl

Roll width ISO 24341 / EN 426 2.00 m

Roll length ISO 24341 / EN 426 24-30 lm

Total thickness ISO 24346 / EN 428 2.0 mm

Thickness wear layer ISO 24340 / EN 429 0.7 mm

Collection size 34

Application Class 34

EN-ISO 10874 / EN 685 Commercial: very heavy

Application Class 43:
EN-ISO 10874 / EN 685 Light industrial: heavy

Creating Better Environments All Eternal vinyl is produced using 100% renewable electricity Renewable Electricity Calendered layer contains a minimum of 50% of recycled production waste Recycled content Installation off cuts can be collected and recycled Back to the Floor **(€** EN 14041 Eternal meets the requirements of EN 14041 Reaction to fire EN 13501-1 B_{ff} - s_1 Slip resistance EN 13893 DS: ≥0.30 540 Eurosafe Special 640 Eurostar Special adhesive

> Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Eternal – Heterogeneous PVC Floor Covering (EN649)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	A	A+	A+	~



eternal digitally printed



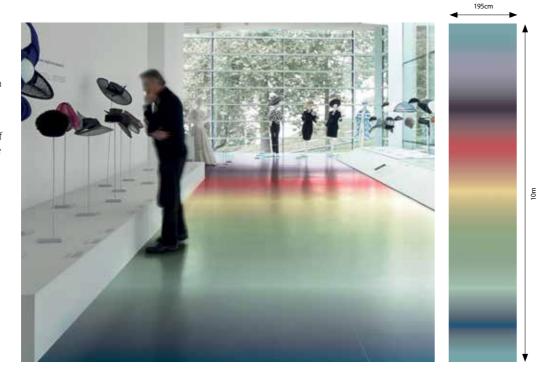
Eternal Digitally Printed vinyl is a series of digitally printed flooring designs which offer a new dimension in colour and design, whilst retaining the full performance specification of the Eternal core collection. This includes a 0.7mm wear layer that ensures maximum wear resistance and excellent appearance retention.

Rainbow

The Eternal Rainbow design reveals a spectrum of colour gradients over a 10 metre length enabling a rolling cascade of rainbow hues as the first colour follows the last without any break in the pattern. This scale of pattern repeat is only achievable through digital printing technology.

Eternal Rainbow is available in 1.95m (w) x 10m (l) rolls and the width can easily be extended to suit wider areas.

See page 7.1.2 for the Eternal digitally printed technical specification.



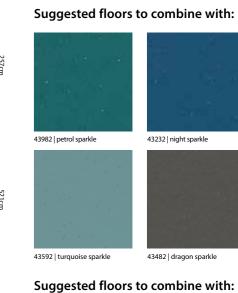
Magnified nature

From Geodes that offer giant 'gemstones' to a 'petrified bark' effect that will form a centre piece in any interior space, this collection brings nature to the floor in a scale not seen before. As each design can be scaled in size, Magnified Nature is ideal for those looking to create an eye catching feature on the floor.

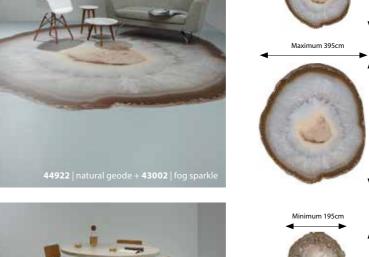
The Eternal Magnified Nature designs are supplied as an inset piece which can be inserted into any of the Eternal colourways in the collection. For bespoke flooring projects, the Magnified Nature designs can also be rescaled to fit the required floor space.







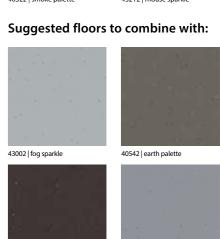












43992 | violet sparkle

43432 | espresso sparkle

7.0.9 7.1.0

eternal bespoke digitally printed



For those looking for something even more striking, our Eternal tailored flooring service allows you to create a completely personal floor from as little as 12m². Graphics, photographic images, in fact any print or design that you would like (copyright permitting) can be used.

Eternal tailored flooring can be installed as regular roll material, or as an insert within other Forbo Flooring collections. The result is truly unique flooring ideal for anyone wishing to make a design statement in museums, hotels and leisure environments, retail stores, education and offices.



Eternal meets the requirements of ISO 10582 and EN 649

	Description	Sheet Project Vinyl
	Roll width ISO 24341 / EN 426	1.95 m
	Roll length ISO 24341 / EN 426	18 lm
· ×	Total thickness ISO 24346 / EN 428	2.0 mm
×	Thickness wear layer ISO 24340 / EN 429	0.7 mm
	Application EN-ISO 10874 / EN 685	Class 34 Commercial: very heavy
Tm 👸	Application EN-ISO 10874 / EN 685	Class 43: Light industrial: heavy

\forall	Renewable Electricity	All Eternal vinyl is produced using 100% renewable electricity
	Recycled content	Calendered layer contains a minimum of 50% of recycled production waste
bo to	Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
	Eternal meets the require	ements of EN 14041
Ŋ ai	Reaction to fire EN 13501-1	B _{ff} -s ₁
20	Slip resistance EN 13893	DS: ≥0.30
	Recommended	540 Eurosafe Special

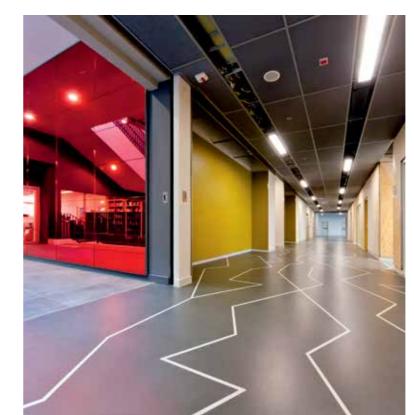
Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generi Eternal – Hetero		loor Covering	(EN649)			
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	А	A+	A+	·

How does it work?

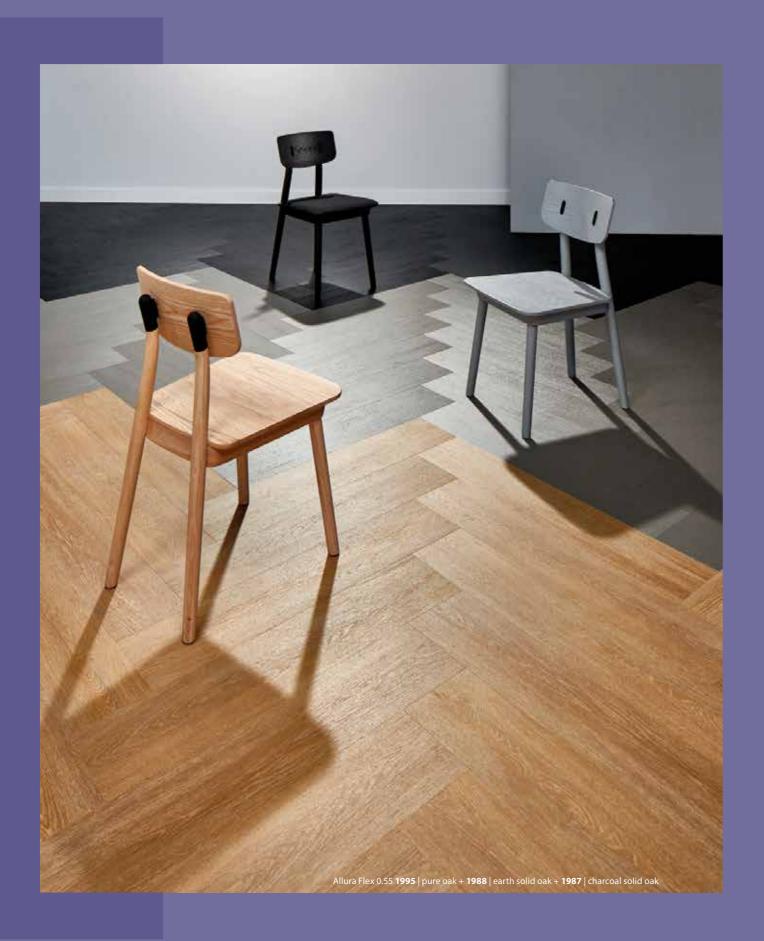
Creating your Eternal tailored flooring design starts with your idea, your imagination, but you also need to make sure the image is accurately represented onto the floor. If you are unsure on how to create your design, we would be delighted to help you along the way. If you have any questions, please contact your Forbo Flooring Systems representative or check **www.forbo-flooring.co.uk** for technical details, inspiration or sampling.







allura



LUXURY VINYL TILES

Forbo's Allura luxury vinyl tiles collection offers the aesthetics of a realistic natural wood and stone floor combined with the advantages of a strong hard-wearing vinyl.

Produced and designed in Europe, Allura offers eye catching design along with exceptional performance and sustainability credentials and is available in multiple formats from XL to loose lay.



allura premium
allura safety
allura flex 0.55
allura flex

allura



LUXURY VINYL TILES

Creating better environments

- Allura LVT tiles contain 30% of controlled recycled vinyl waste in their backing
- Ultrasonic cutting reduces the amount of waste to less than 5% which is significantly less than traditional press cutting methods.
- Of all the electricity we buy, 100% comes from renewable sources.
 This means our vinyl production sites are part of an effective environmental management system and achieve ISO14001 certification.
- We produce all our vinyl in Europe where it meets the highest possible current and future REACH compliance standards for chemical content.
- Our Allura Flex vinyl tiles are adhered using tackifier so they can simply be taken up and recycled at the end of their life.
- Through our Back to the Floor scheme, we can collect installation off-cuts from our vinyl floors and recycle them back into Forbo products at our plant in Ripley, Derbyshire.



www.forbo-flooring.co.uk/backtothefloor

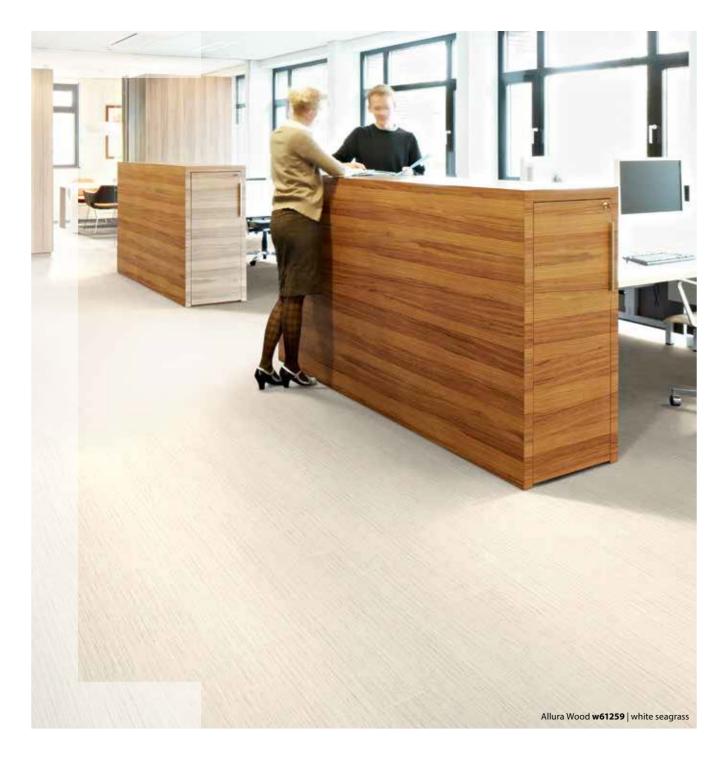
To further enhance the design of Allura products, feature strips are available in 12 different colours and in both 0.55 mm and 0.7mm.

Strips overview

•	
f62416 natural concrete	f60127 mud
f61255 natural seagrass	f60128 charcoal
f61257 timber seagrass	f60126 concrete
	HERAPATORIS CANADA CANA
f60074 black oak	f63710 snow
f60003 light maple	f63412 gold
f63624 silver	f63413 copper



allura



allura wood allura stone allura abstract

Forbo's Allura LVT collection presents the ultimate finesse in realistic wood and stone designs, produced and designed in Europe with high end production techniques to offer unique embossing effects.

The eye-catching abstract designs offer something a little different and include textile, metallic and digital stripe effects.

See page 8.0.6 for Allura Wood and Stone technical specifications.

Key: products marked with a ✓ are bevelled

allura wood

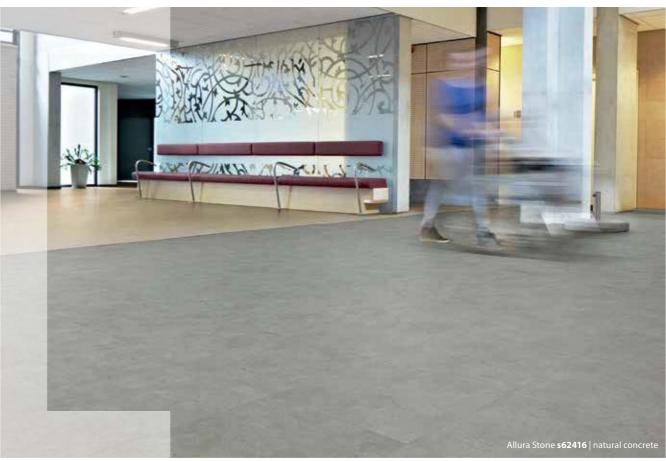


8.0.1

allura wood

w60074 | black rustic oak w60300 | central oak ✓ w60302 | deep country oak 🔍 w60063 | waxed oak w60078 | light rustic oak w60075 | forest green oak ✓ w60064 | whitewash elegant oak w60082 | natural rustic pine 🗸 w60091 | bright rustic pine 🔍 w60187 | natural weathered oak ✓ w61217 | black snakewood products marked with ✓ a are bevelled w60026 | classic beech w61226 | ocean tigerwood w61228 | soft tigerwood

allura stone





8.0.3

allura abstract



a63460 | silver metal scratch ✓ a63607 | silver weave ✓ a63625 | nickel metal brush a63624 | silver metal brush a63702 | metal mesh a63469 | anthracite metal scratch a63717 | mist scales → a63685 | natural textile a63686 | indigo textile a63711 | night scales

Allura 0.70 & Allura 0.55

Allura vinyl tiles meet the requirements of EN-ISO 10582

	Description	Luxury vinyl tiles
	Dimensions (length x width) EN-ISO 24342	Tiles: 50 x 50 / 75 x 50cm Planks: 100 x 15 / 120 x 20 / 100 x 25 / 150 x 28cm
	Packaging per carton	Tiles: 3m² (12 tiles) / 3.75m² (10 tiles) Planks: 3m² (20 tiles) / 2.9m² (12 tiles) / 3m² (12 tiles) / 4.2m² (10 tiles)
- ×	Total thickness EN-ISO 24346	0.70 – 2.5 mm, 0.55 – 2.2 mm
$\stackrel{\textstyle \sim}{\times}$	Thickness wearlayer EN-ISO 24340	0.70 mm / 0.55 mm
	Collection size	Wood 47 / Stone 19 / Abstract 24
	Application EN-ISO 10874	0.70 – Class 34 Commercial: very heavy 0.55 – Class 33 Commercial: heavy
	Application EN-ISO 10874	0.70 – Class 43: Light industrial: heavy 0.55 – Class 42: Light industrial: general

\sim	Creating Better Enviror	iments
\prec	Renewable Electricity	Allura Luxury Vinyl Tiles are produced using 100% renewable electricity
	Recycled content	Calendered layer contains a minimum of 30% of recycled production waste
dio deno	Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
	Allura vinyl meets the rec	quirements of EN 14041 EN 140
ŝ	Reaction to fire EN 13501-1	B _n -s1
OS OS	Slip resistance EN 13893	DS - μ > 0.30

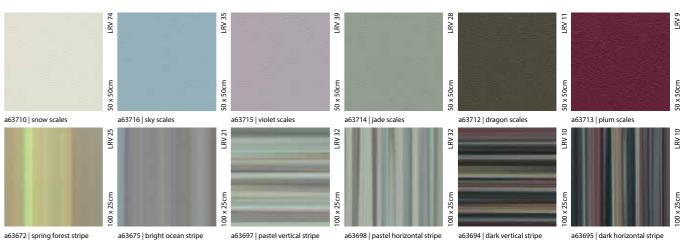
Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Allura – Printed Laminate PVC Floor Covering (EN649)

Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	А	A+	A+	~

Key: products marked with a ightharpoonup are bevelled



8.0.5 8.0.6

allura premium

SOLID OAK

allura premium

SHADOW



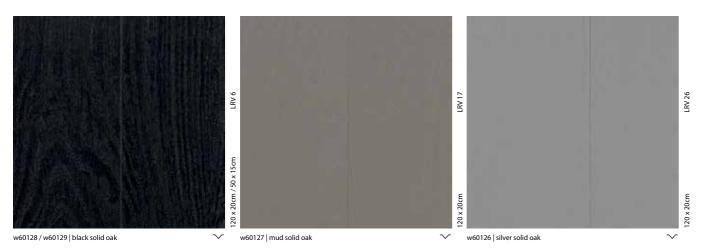
Allura Premium presents a collection of 6 sophisticated designs inspired by natural trends that stand out for their characteristic material expression.

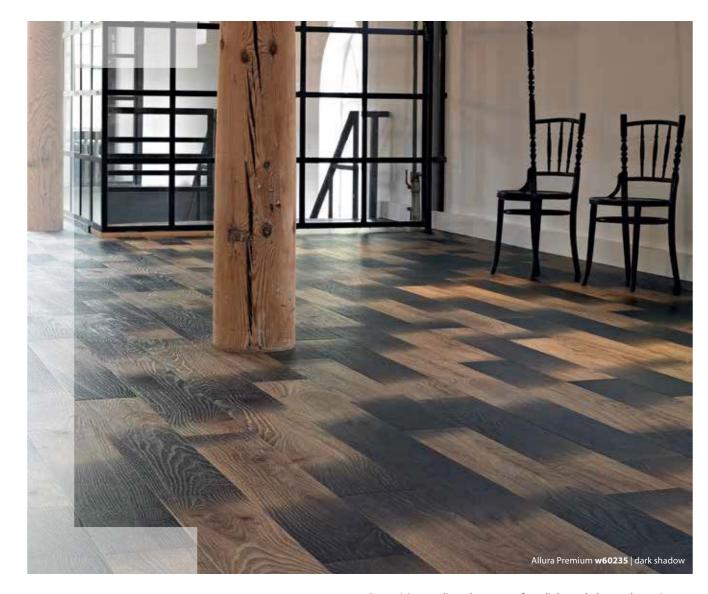
The range offers a surprising collection of woods and stones as well as more abstract options available in a 0.7 mm wear layer and various plank sizes.

The solid oak planks have an intense look and feel achieved by the use of a solid wear layer and enhanced with a deep and pronounced embossed finish. The resultant matt surface reflects the light in a subtle way adding to its allure.

See page 8.1.2 for Allura premium technical specifications.

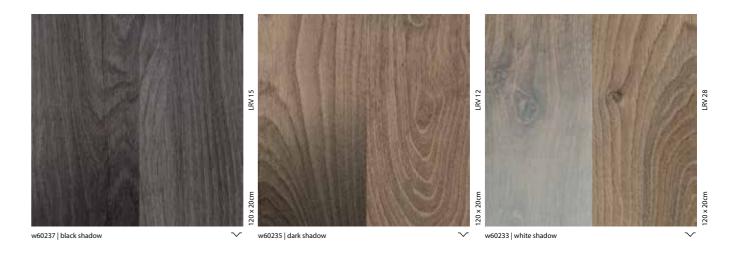
Key: products marked with a 🗸 are bevelled





A surprising gradient that ranges from light to dark over the entire length of each wood plank means that Shadow achieves a very dramatic and atmospheric interior. Because of the wide pattern repeat combined with the large plank size, every plank is different and the 'in register' embossing makes this striking floor come to life like no other.

See page 8.1.2 for Allura premium technical specifications.



8.0.7

allura premium

8.0.9

RAW EDGE

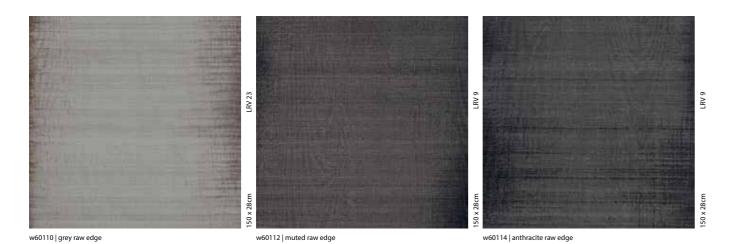
allura premium

TRACES OF TIME



Timber in its rawest form. This special plank design combines horizontal and vertical embossing which reflects the natural grain and the cut of the saw. A robust design which also shows the traces of wear which withstand time.

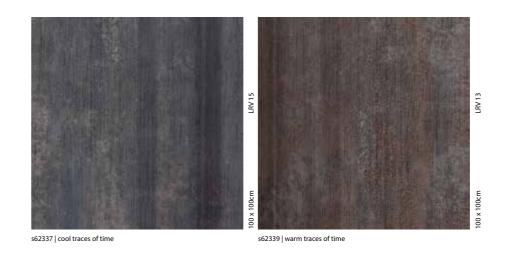
See page 8.1.2 for Allura premium technical specifications.





The muted oxidized metal effect, in cool or warm tones, works particularly well in monumental commercial spaces. The 1m x 1m format delivers a neutral base from which clean and simple lines can be achieved.

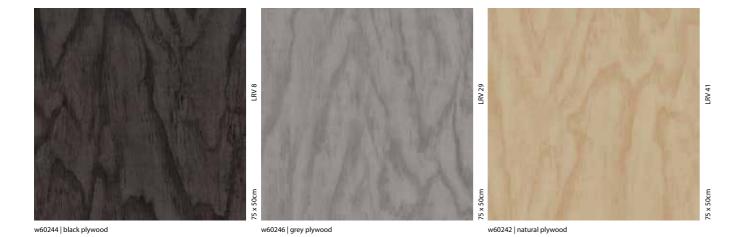
See page 8.1.2 for Allura premium technical specifications.



allura premium

PLYWOOD

When ordinary plywood is sanded, treated, coloured and lacquered with a low gloss finish, the spectrum of the wood surface comes to life in an elegant manner. The tile format of this design mimics plywood on a smaller scale, creating a modern practical floor with a spacious look and feel.



ALLURA PREMIUM TECHNICAL SPECIFICATIONS

Allura vinyl tiles meet the requirements of EN-ISO 10582 Description Luxury vinyl tiles Tiles: 50 x 50 / 75 x 50cm / 100 x 100cm Planks: 100 x 15 / 120 x 20 / 100 x 25 / Dimensions (length x width) EN-ISO 24342 150 x 28 / 50 x 15cm Tiles: $3m^2$ (12 tiles) / $3.75m^2$ (10 tiles) on pallet Planks: $3m^2$ (20 tiles) / $2.9m^2$ (12 tiles) / $3m^2$ (12 tiles) / $4.2m^2$ (10 tiles) / $3m^2$ (40 tiles) Packaging per carton Total thickness EN-ISO 24346 2.5 mm Thickness wearlayer EN-ISO 24340 0.7 mm Collection size 17 Application EN-ISO 10874 Class 34 Application EN-ISO 10874 Class 43: Light industrial: heavy

	&	Creating Better Environr	nents	
	\prec	Renewable Electricity	Allura Luxury Vinyl Tiles are produced using 100% renewable electricity	ó
— et	O	Recycled content	Calendered layer contains a minimum of 30% of recycled production waste	
	Rodbo back to the face! "And the face "And the face	Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor	
		Allura Premium meets the	requirements of EN 14041	
	B _{II} -s1	Reaction to fire EN 13501-1	B _{ff} -s1	
	1976 20	Slip resistance EN 13893	DS - µ > 0.30	
		Recommended adhesive	540 Eurosafe Special or 640 Eurostar Special	

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



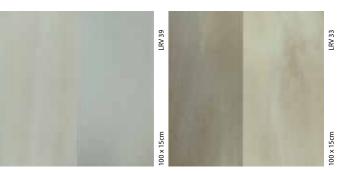
BREEAM generic ratings Allura – Printed Laminate PVC Floor Covering (EN649)

Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Α	A+	A+	A	A+	A+	·

BUFFALO



A subdued yet memorable effect achieved by combining an extremely large pattern repeat with a harmonious palette of natural colours. Working together or separately, 'real buffalo' and 'white buffalo' create an unexpected visual.



w60261 | white buffalo

w60264 | real buffalo

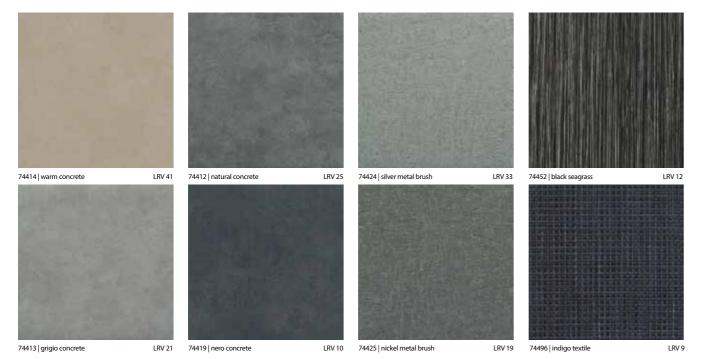
allura safety



Our advanced Allura Safety luxury vinyl tiles range combines the stylish aesthetics, flexibility and performance of Allura luxury vinyl tiles with the slip resistant properties of Step Safety flooring.

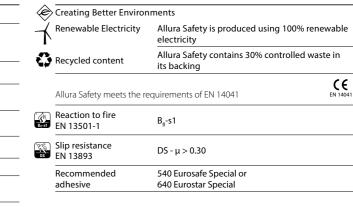
Containing Forbo's innovative Step Crystals for a clear, light aesthetic with proven slip resistant properties, Allura Safety complies with all relevant safety flooring standards, including the HSE approved 'wet pendulum test' to give sustainable safety for the lifetime of the product.

With 16 colours to choose from, Allura Safety tiles are ideal for any application that demands great looks coupled with slip resistant flooring.



Description Luxury safety tiles Dimensions (length x width) EN-ISO 24342 48 x 48cm 2.76m² (12 tiles) Packaging per carton Total thickness EN-ISO 24346 2.5 mm Thickness wearlayer 0.7 mm EN-ISO 24340 EN 13845 Annex C DIN 51130 R10 TRRL Pendulum – ≥ 36 Wet test - slider 96 Collection size Application EN-ISO 10874 Class 34 Application EN-ISO 10874 Class 43: Light industrial: heavy

Allura vinyl tiles meet the requirements of EN-ISO 10582



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Allura safety – PVC Floor Covering with enhanced slip resistance (EN13845)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	В	A	A+	~



allura flex loose lay tiles



allura flex 0.55 allura flex

Allura Flex is a collection of high quality, dimensionally stable, heterogeneous loose lay vinyl tiles and planks which are adhered with tackifier rather than permanent adhesive.

Available in a variety of designs ranging from natural stones and woods to interesting metallic and textured effects, the collection offers something for all commercial floors. Allura Flex is also available in a choice of wear layer to meet differing performance requirements.

The combination of a glass fleece carrier and multiple calendared layers makes Allura Flex unprecedented in strength, performance and quality.

Using the same tackifier and without the need to build up the subfloor, Allura Flex is ideal to be installed next to Tessera carpet tiles.

allura flex 0.55





The Allura Flex 0.55 collection combines the warm feeling of a natural wooden floor with the unique characteristics of a strong and durable LVT.

See page 8.2.0 for Allura Flex 0.55 technical specifications.

 \checkmark = 4 sided bevelled

= in-register embossing











WOOD

allura flex 0.55

Allura Flex 0.55 1973 | Indiat area value = 1973 | dark area value



allura flex 0.55









See page 8.2.0 for Allura Flex 0.55 technical specifications.



8.1.8

allura flex 0.55

WOOD



 \sim = 4 sided bevelled



	Description	Loose lay luxury vinyl tiles
	Dimensions (length x width) EN-ISO 24342	Tiles: 50 x 50cm / 75 x 50cm / 80 x 80cm on pallet Planks: 100 x 20cm / 120 x 20cm / 150 x 28cm
	Packaging per carton	Tiles: 3m² (12 pcs) / 3.75m² (10 pcs) Planks: 2.8m² (14 pcs)/2.88m² (12 pcs)/4.2m² (10 pcs
· ×	Total thickness EN-ISO 24346	4 mm
€ <u>×</u>	Thickness wearlayer EN-ISO 24340	0.55 mm
	Collection size	40
#	Application EN-ISO 10874	Class 33 Commercial: very heavy
	Application EN-ISO 10874	Class 42: Light industrial: heavy

Allura vinyl tiles meet the requirements of EN-ISO 10582

@	Creating Better Environ	nments
\vec{A}	Renewable Electricity	Allura Flex 0.55 is produced using 100% renewable electricity
	Recycled content	Allura Flex 0.55 contains at least 26% recycled content in the backing
Rodbo Seak to four marky seak Sering	Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
	Allura Flex 0.55 meets the	e requirements of EN 14041
B _{ill} *s1	Reaction to fire EN 13501-1	B _{ff} -s1
18 P	Slip resistance EN 13893	DS: ≥ 0.30
	Recommended adhesive	542 Eurofix Tack Plus
		Renewable Electricity Recycled content Back to the Floor Allura Flex 0.55 meets the EN 13501-1 Slip resistance EN 13893 Recommended

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Allura Flex 0.55 – PVC Floor Covering with a foam layer (EN651)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	А	А	A+	·

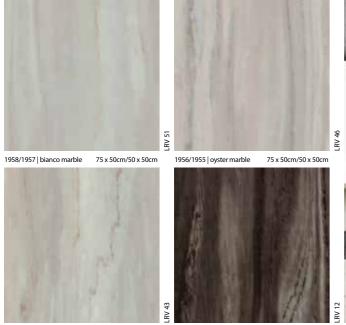




allura flex 0.55 STONE

STONE





50 x 50cm 1954 | nero marble

1953 | sky marble

,	•
Description	Loose lay luxury vinyl tiles
Dimensions (length x width) EN-ISO 24342	Tiles: 50 x 50cm / 75 x 50cm / 80 x 80cm on pallet Planks: 100 x 20cm / 120 x 20cm / 150 x 28cm
Packaging per c	Tiles: 3m² (12 pcs) / 3.75m² (10 pcs) Planks: 2.8m² (14 pcs)/2.88m² (12 pcs)/4.2m² (10 pcs)
Total thickness EN-ISO 24346	4 mm
Thickness wearl EN-ISO 24340	ayer 0.55 mm
Collection size	40
Application EN-ISO 10874	Class 33 Commercial: very heavy
Application EN-ISO 10874	Class 42: Light industrial: heavy

Allura vinyl tiles meet the requirements of EN-ISO 10582

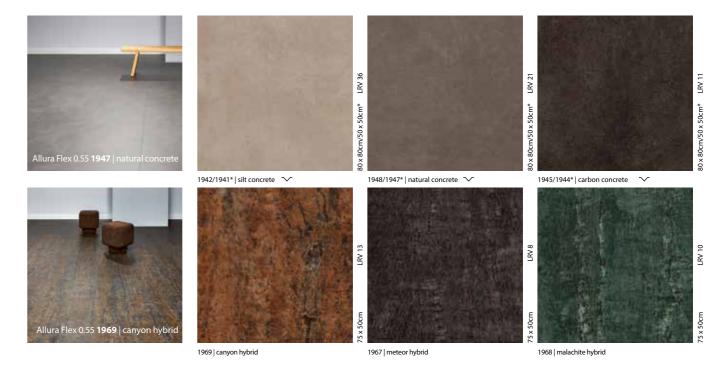
		Creating Better Environ	monte
	Ť	Renewable Electricity	Allura Flex 0.55 is produced using 100% renewable electricity
x 28cm	O	Recycled content	Allura Flex 0.55 contains at least 26% recycled content in the backing
m² (10 pcs)	Podbo had to the floor had to being	Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
		Allura Flex 0.55 meets the	requirements of EN 14041
	B _{IF} =1	Reaction to fire EN 13501-1	B _n -s1
	200	Slip resistance EN 13893	DS: ≥ 0.30
		Recommended adhesive	542 Eurofix Tack Plus

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Allura Flex 0.55 – PVC Floor Covering with a foam layer (EN651)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	A	А	A+	·

\sim = 4 sided bevelled



8.2.1

allura flex

WOOD

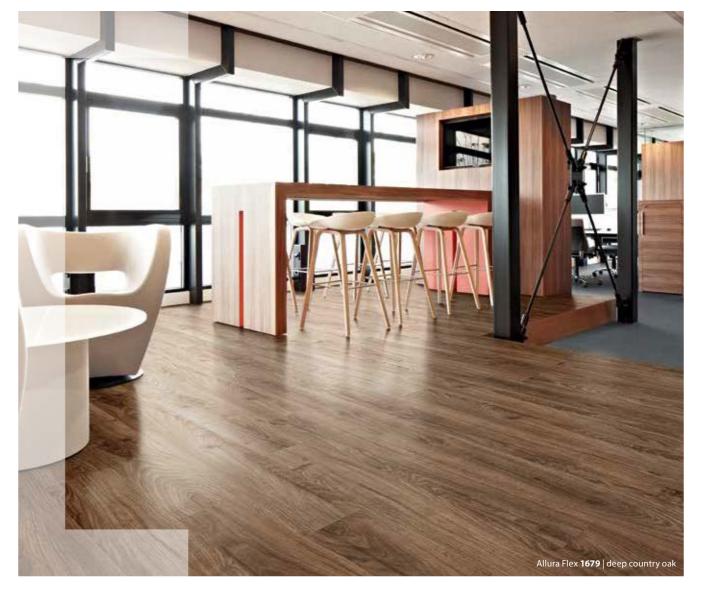


The Allura Flex Wood collection combines the warm feeling of a natural wooden floor with the unique characteristics of strong and durable LVT.

See page 8.2.8 for Allura Flex technical specifications.

Key: ✓ Bevelled products







8.2.3 8.2.4

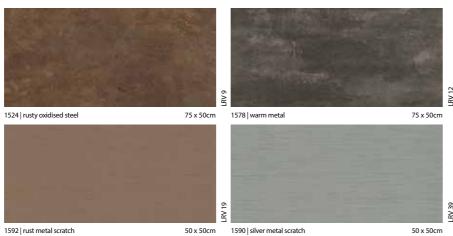
allura flex

ABSTRACT

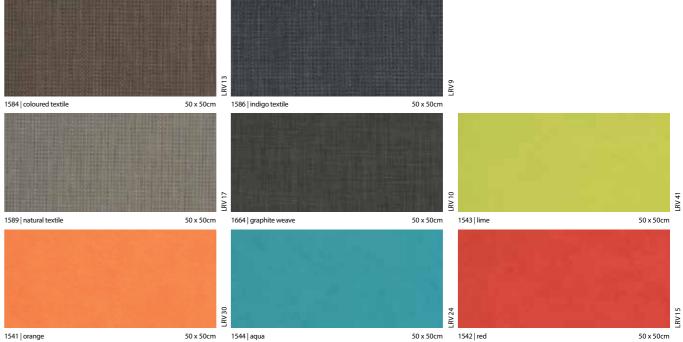


The Allura Flex Abstract collection has a variety of warm metal designs which can be partnered with the bright accent colours to create interest on the floor.

See page 8.2.8 for Allura Flex technical specifications.



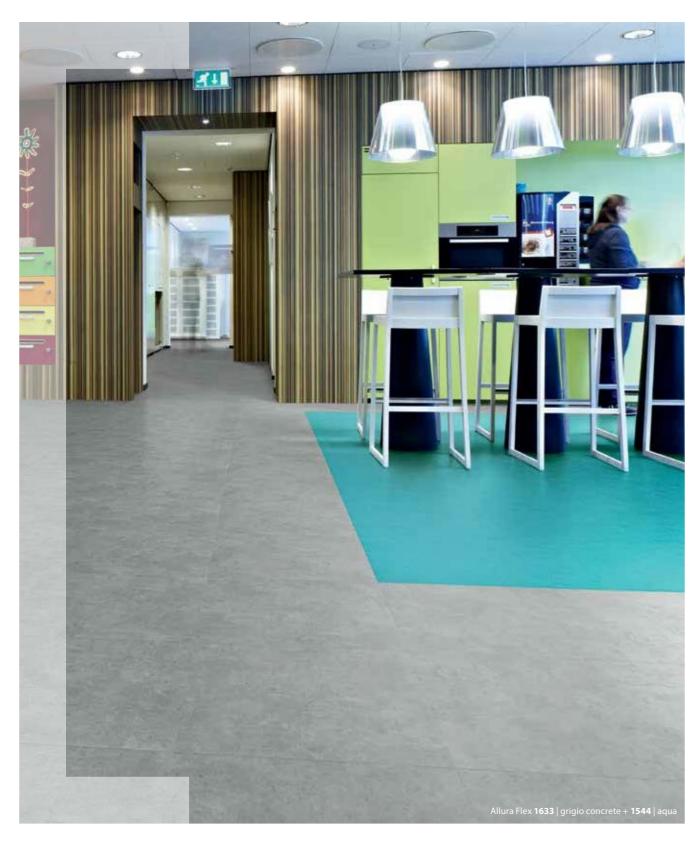




8.2.5

allura flex





The Allura Flex Stone collection is designed to complement the look of natural stone and concrete floors but has the comfort and warmth underfoot of an LVT.

	Allura vinyl tiles meet the requirements of EN-ISO 10582					
	Description	Loose lay luxury vinyl tiles				
\bigoplus	Dimensions (length x width) EN-ISO 24342	Tiles: 50 x 50cm / 75 x 50cm Planks: 100 x 20cm / 120 x 20cm				
	Packaging per carton	Tiles: 2.5m² (10 tiles) / 2.25m² (6 tiles) Planks: 2m² (10 tiles) / 2.4m² (10 tiles)				
(×	Total thickness EN-ISO 24346	5 mm				
(×	Thickness wearlayer EN-ISO 24340	1.0 mm				
	Collection size	36				
	Application EN-ISO 10874	Class 34 Commercial: very heavy				
`\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Application EN-ISO 10874	Class 43: Light industrial: heavy				

~, -	
Renewable Electricity	Allura Flex is produced using 100% renewable electricity
Recycled content	Calendered layer contains a minimum of 50% recycled production waste
Back to the Floor	Installation off cuts can be collected and recycl via Back to the Floor
Allura Flex meets the requ	uirements of EN 14041
Allura Flex meets the requestion to fire EN 13501-1	uirements of EN 14041
Reaction to fire	Livi

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

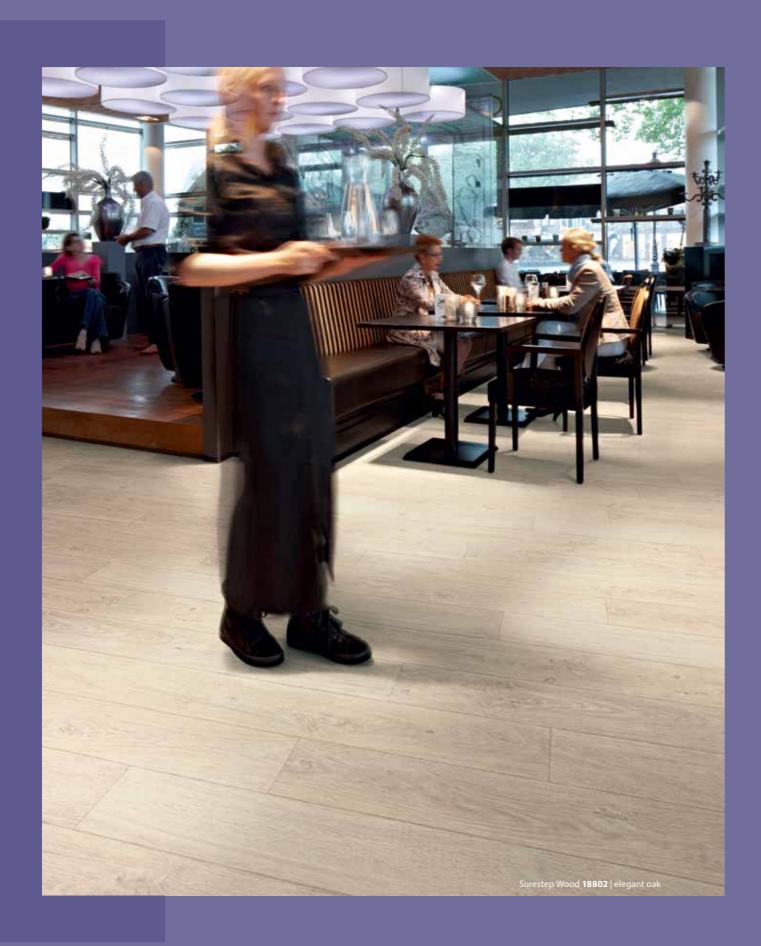


Allura Flex – PVC Floor Covering with a foam layer (EN651)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Α	A+	A+	A	A+	A+	·



8.2.7

step®



SAFETY VINYL AND WETROOMS

The Step range meets all HSE and European safety norms and delivers safety with minimal compromise in terms of cleaning and maintenance due to the PUR finish.

Forbo's Step safety flooring collection provides a complete range of products designed to meet safety demands across a wide range of applications, from general areas to more extreme areas such as commercial kitchens, wetroom (barefoot) areas and industrial applications.

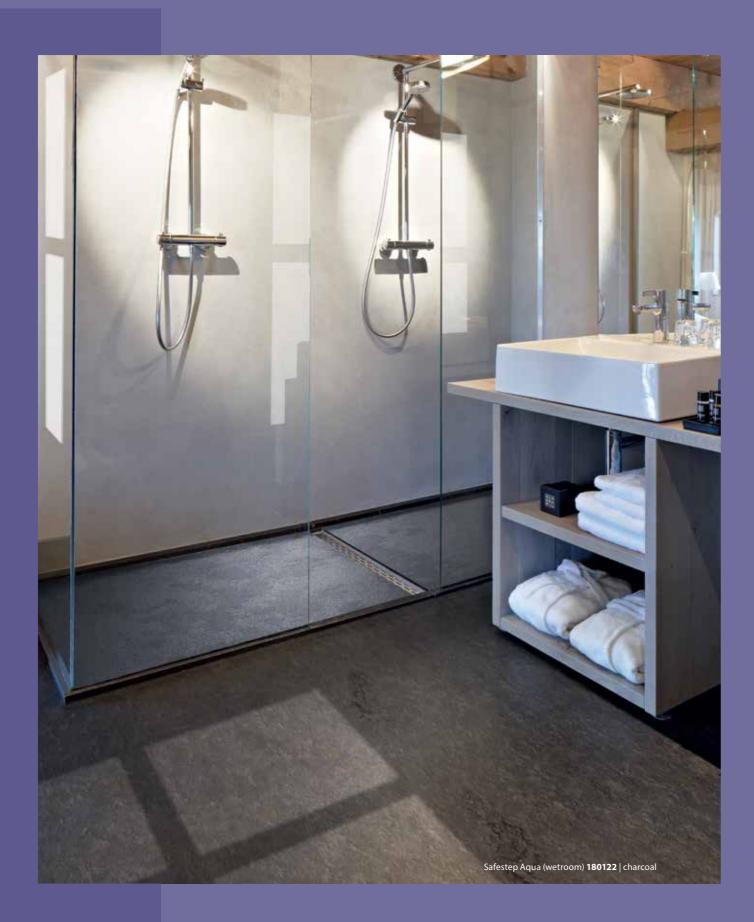
All Step safety vinyl flooring has a guaranteed slip resistant performance throughout the life of the product.



surestep original R10 surestep star surestep wood surestep stone surestep mineral [810] surestep texture [R10] safestep R11

safestep R12 safestep aqua wetroom R10 surestep laguna wetroom [R10] **ONYX** FR vinyl wallcovering surestep wood decibel R10 allura safety LVT R10

step



SAFETY VINYL AND **WETROOMS**

HSE Compliance – Wet Pendulum Test ≥36

All Step floors are tested using the TRRL Pendulum test, the preferred test method of the HSE which is used to assess the slip resistance of a floor surface. Floors can be tested with different rubber sliders to assess either footwear or barefoot use. Using this test, a Pendulum test value (PTV) of ≥36 or higher is considered to offer a low slip risk.

≥ 36 **Wet Pendulum** ≥ 20 microns surface roughness

Surestep, Safestep R11 and R12 products offer wet Pendulum test values of ≥36 for footwear applications. In addition, Surestep Laguna and Safestep Aqua offer wet Pendulum test values of ≥36 for barefoot use areas.

Step Crystals

Many of the products in the Forbo Step range include Step Crystals which offer a clear and light aesthetic and also reduced soiling. As Step Crystals are made from recycled material, they also enhance the environmental performance of the collection.

Dual functionality

The Surestep Wood Decibel range is a genuine Health and Safety Executive compliant safety floor which has a 17dB impact sound reduction.

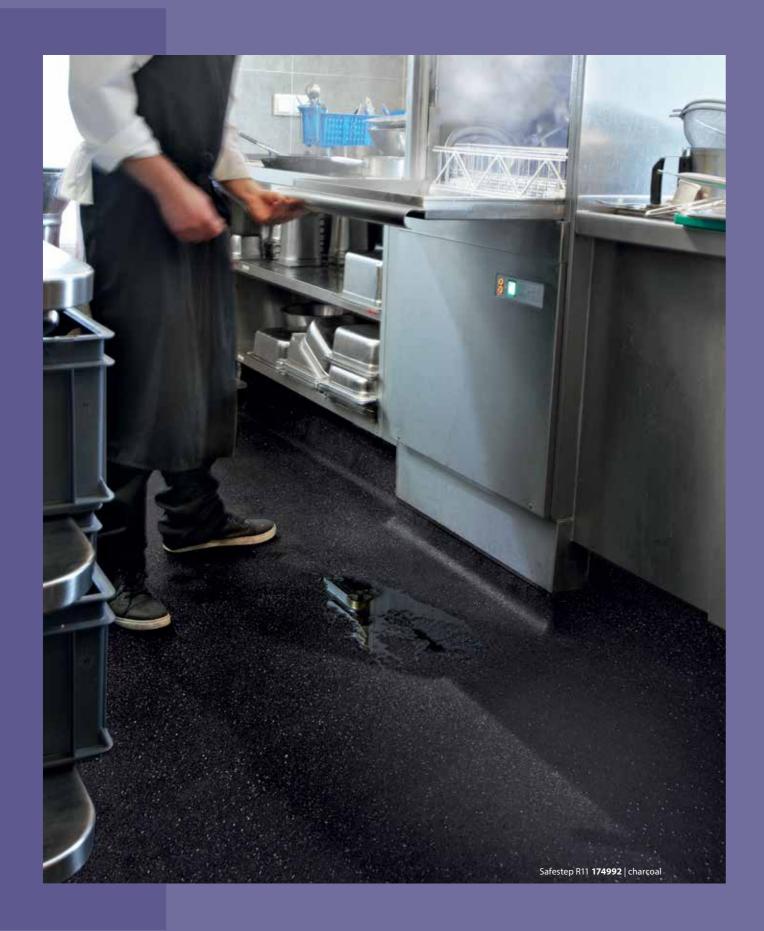
Our advanced Allura Safety luxury vinyl tiles range combines the stylish aesthetics, flexibility and performance of Allura luxury vinyl tiles with the slip resistant properties of Step safety flooring.





Creating better environments

- Our Step range contains up to 60% controlled vinyl waste in the backing.
- Many of the products in the Step range contain Step Crystals. They are made from recycled material so enhance the environmental performance of the product.
- We produce all our vinyl in Europe where it meets the highest possible current and future REACH compliance standards for chemical content.
- Of all the electricity we buy, 100% comes from renewable sources. This means our vinyl production sites are part of an effective environmental management system and achieve ISO14001 certification.
- We use smart material constructions and durable finishes on our vinyl. A micro-embossing technology reduces the need for chemical cleaning and increases the floor's lifespan.



APPLICATIONS – STEP COLLECTION

surestep_{R10}



General and spillage areas with increased (a higher) slip risk

- High traffic areas, ramps or corridors
- Tea and coffee points
- General workrooms
- Service areas
- Kitchens, dining rooms to 'Food servery areas'
- Washroom areas

safestep R11



Areas with increased slip risk due to continuous contamination

- Professional kitchen
- Florist sho
- Laundrette

safestep R12



Industrial & Commercial with increased slip risk due to continuous contamination

- Light industrial food production
- Woodworking rooms and other workshops
- Store rooms
- Commercial kitchens

APPLICATIONS – WETROOM COLLECTION

surestep laguna



Wetroom areas

- Continuously wet areas, mainly barefoot but also footwear
- Changing rooms in combination with footwear
- Bathrooms in combination with footwear

safestep aqua



Showers, swimming pool areas

- Continuously wet areas, barefoot and soft shoes
- Walk in showers
- Hydrotherapy areas
- Indoor swimming pools

ONYX FR wall covering



Wetroom areas

- · Available in 2m wide rol
- 20 colourways
- Matching uni-colour welding rods to provide a totally smooth, hygienic wall surface

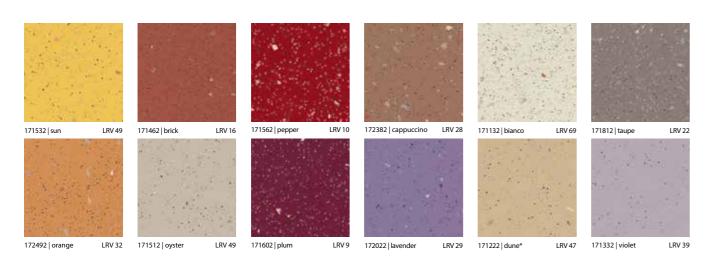
surestep original R10



Surestep Original offers you the fresher alternative to the conventional safety flooring with an improved cleaner aesthetic. A palette of 30 colours combines gradations of hue and lightness.

Specifications: R10, ESf, TRRL ≥36, Rz ≥20

* Speckled weld also available.



Step meets the requirements of EN-ISO 10582 and EN 13845

	Description	Sheet Safety vinyl
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	20 – 27 m
· ×	Total thickness EN-ISO 24346	2.0 mm
6 ×	Thickness wearlayer EN-ISO 24340	0.7 mm
38	Slip resistance EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
	Collection size	30
	Application EN-ISO 10874	Class 34 Commercial: very heavy
	Application EN-ISO 10874	Class 43: Light industrial: heavy

Creating Better Environments

Renewable Electricity

All Step safety vinyl is produced using 100% renewable electricity

Calendered layer contains a minimum of 60% of recycled production waste

Step meets the requirements of EN 14041

Reaction to fire EN 13501-1

Bij resistance EN 13893

Recommended S40 Eurosafe Special adhesive

Creating Better Environments

All Step safety vinyl is produced using 100% renewable electricity

Calendered layer contains a minimum of 60% of recycled production waste

Step meets the requirements of EN 14041

Calendered layer contains a minimum of 60% of recycled production waste

Step meets the requirements of EN 14041

Calendered layer contains a minimum of 60% of recycled production waste

Step meets the requirements of EN 14041

Calendered layer contains a minimum of 60% of recycled production waste

Step meets the requirements of EN 14041

Calendered layer contains a minimum of 60% of recycled production waste

Step meets the requirements of EN 14041

Calendered layer contains a minimum of 60% of recycled production waste

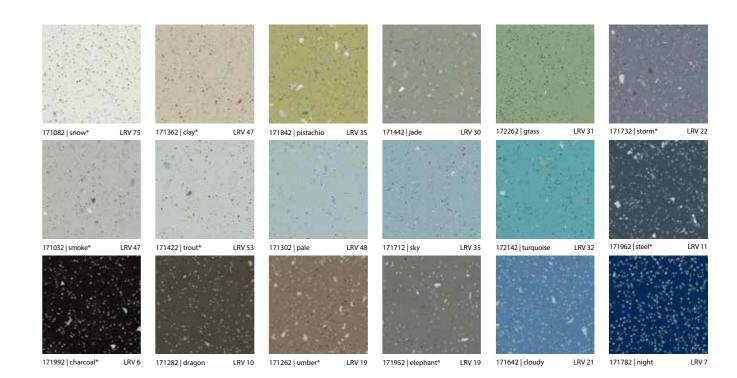
Step meets the requirements of EN 14041

Calendered layer contains a minimum of 60% of recycled production waste

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

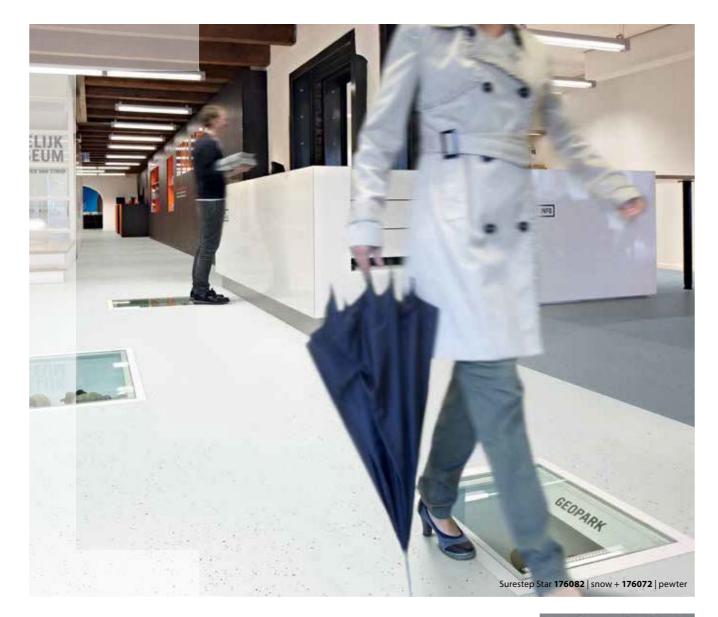


Step safety flooring – PVC floor covering with enhanced slip resistance (EN13845)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	В	А	A+	✓



9.0.1

surestep star R10

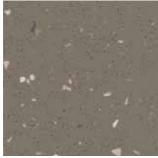


Innovative, muted and sophisticated. The 13 contemporary tones offer hints of grey and a unique aesthetic. Surestep Star offers a brighter visual with holographic particles colour matched to the terazzo or natural base colour of each item.

Specifications: R10, ESf, TRRL ≥36, Rz ≥20

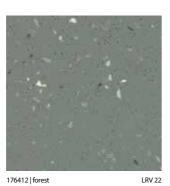


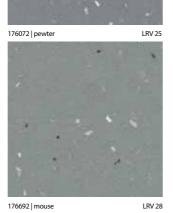
176362 | clay



176262 | umber

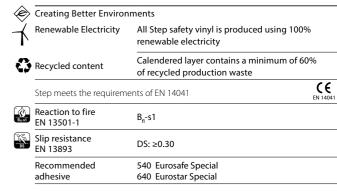
LRV 49





Step meets the requirements of EN-ISO 10582 and EN 13845

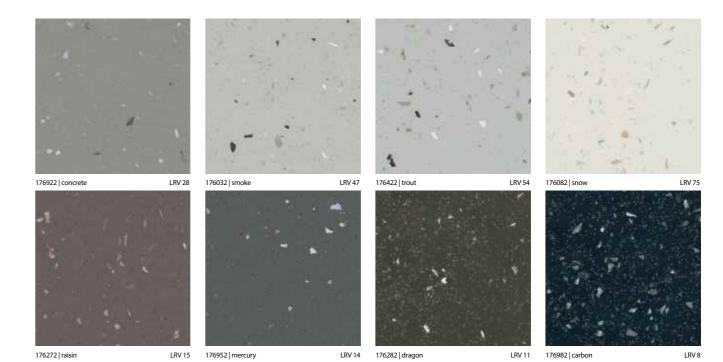
	Description	Sheet Safety vinyl
<u> </u>	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	20 – 27 m
· ×	Total thickness EN-ISO 24346	2.0 mm
×	Thickness wearlayer EN-ISO 24340	0.7 mm
38	Slip resistance EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
	Collection size	13
	Application EN-ISO 10874	Class 34 Commercial: very heavy
n iii	Application EN-ISO 10874	Class 43: Light industrial: heavy



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

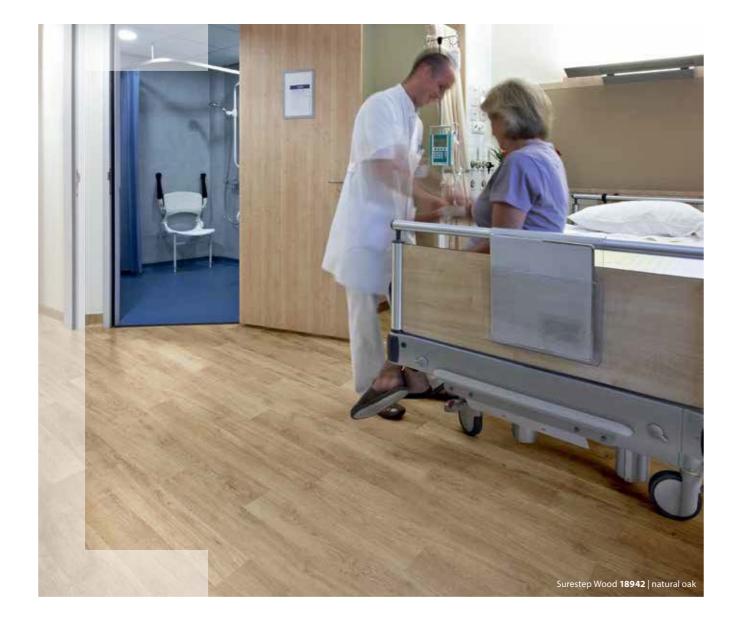
BREEAM

Step safety flooring – PVC floor covering with enhanced slip resistance (EN13845)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	В	A	A+	~



9.0.3

surestep wood R10



Realistic natural designs provide a warm ambience to all areas. The Surestep Wood palette of 12 colourways, contains both our most popular bestselling colours alongside new abstract woods and all-over designs. All the wood designs have a clear and sharp visual due to the use of the almost invisible `Step Crystals', which also guarantee lifetime slip resistance.

Specifications: R10, ESf, TRRL \geq 36, Rz \geq 20.

*Four of the Surestep Wood colours are also available in the Surestep Wood Decibel range, see page 9.1.7 for more information.



18542 | white seagrass

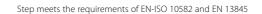


LRV 27

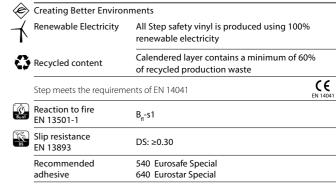
18552 | natural seagrass







	Description	Sheet Safety vinyl
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	20 – 27 m
° ∨ ^	Total thickness EN-ISO 24346	2.0 mm
* ×	Thickness wearlayer EN-ISO 24340	0.7 mm
38	Slip resistance EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
	Collection size	12
	Application	Class 34
HII THAN	EN-ISO 10874	Commercial: very heavy
`m_#	Application EN-ISO 10874	Class 43: Light industrial: heavy
m m		



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Step safety flooring – PVC floor covering with enhanced slip resistance (EN13845)						
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	В	А	A+	~



LRV 12

18362 | chestnut













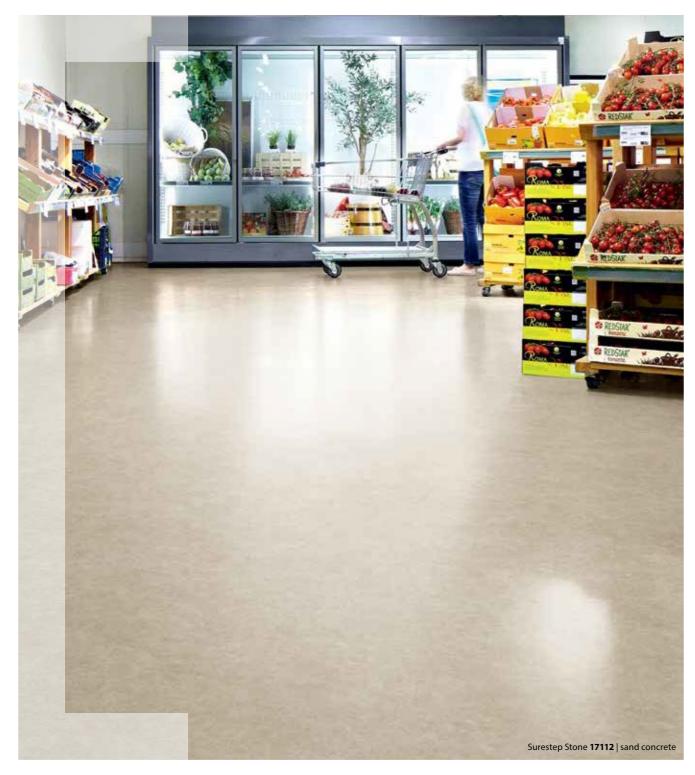
LRV 22

18662 | pear



9.0.5 9.0.6

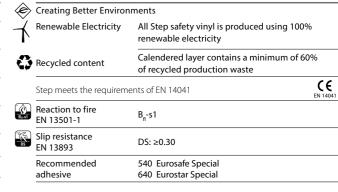
surestep stone R10



Stone designs with a modern look for contemporary areas. The range of 8 colours offers concrete designs, black and white granite and all-over effects. With colours ranging from light to dark, all Surestep Stone colours are enriched by either carborundum particles or Step Crystals.

Specifications: R10, ESf, TRRL \geq 36, Rz \geq 20. Step meets the requirements of EN-ISO 10582 and EN 13845

Description Sheet Safety vinyl Roll width EN-ISO 24341 2.00 m Roll length EN-ISO 24341 20 – 27 m Total thickness EN-ISO 24346 2.0 mm Thickness wearlayer EN-ISO 24340 0.7 mm
EN-ISO 24341 Roll length EN-ISO 24341 20 – 27 m Total thickness EN-ISO 24346 Thickness wearlayer EN-ISO 24340 0.7 mm
EN-ISO 24341 Total thickness EN-ISO 24346 EN-ISO 24346 Thickness wearlayer EN-ISO 24340 0.7 mm
EN-ISO 24346 2.0 mm Thickness wearlayer EN-ISO 24340 0.7 mm
EN-ISO 24340 0.7 mm
Slip resistance ESf EN 13845 Annex C
DIN 51130 R10
TRRL Pendulum – Wet test – slider 96 ≥ 36
Collection size 8
Application Class 34
EN-ISO 10874 Commercial: very heavy
Application Class 43: EN-ISO 10874 Light industrial: heavy
EN-ISO 10874 Light industrial: heavy



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings
Step safety flooring – PVC floor covering with enhanced slip resistance (EN13845)

Building Type Office A A+ A+ B B A A+ A+ W



9.0.7

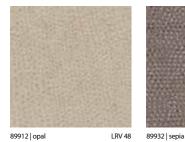
surestep mineral R10



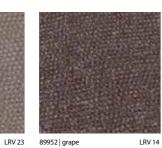


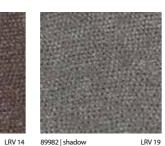
A delicate decorative design, across 5 colourways, complements both small and large areas. A unique style where the chips in the transparent wear layer create depth and add refinement.

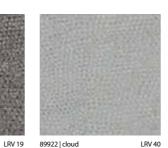
Specifications: R10, ESf, TRRL \geq 36, Rz \geq 20.











Step meets the requirements of EN-ISO 10582 and EN 13845

	Description	Sheet Safety vinyl
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	20 – 27 m
×	Total thickness EN-ISO 24346	2.0 mm
×	Thickness wearlayer EN-ISO 24340	0.7 mm
	Slip resistance EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
	Collection size	5
	Application EN-ISO 10874	Class 34 Commercial: very heavy
Îm	Application EN-ISO 10874	Class 43: Light industrial: heavy

Creating Better Enviror Renewable Electricity	All Step safety vinyl is produced using 100% renewable electricity Calendered layer contains a minimum of 60% of recycled production waste		
,			
Recycled content			
Step meets the requirements of EN 14041			
Reaction to fire EN 13501-1	B _{ff} -s1		
Slip resistance EN 13893	DS: ≥0.30		
Recommended	540 Eurosafe Special		
adhesive	640 Eurostar Special		

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

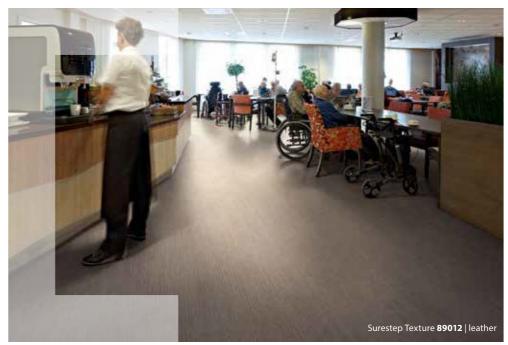


BREEAM generic ratings	
Step safety flooring – PVC floor covering with enhanced slip resistance (EN13845)

Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	В	А	A+	· •

surestep texture R10





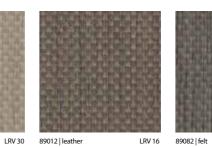
A contemporary design with a textile appearance for a soft and elegant look and feel.

A textured embossing enhances the finish and all-over aesthetic of the product. The use of Step Crystals ensures that the style is not compromised while ensuring safety floor functionality. Available in 5 colours.

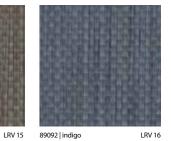
Specifications: R10, ESf, TRRL ≥36, Rz ≥20.





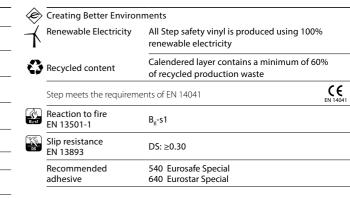






Step meets the requirements of EN-ISO 10582 and EN 13845

	Description	Sheet Safety vinyl
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	20 – 27 m
* ×	Total thickness EN-ISO 24346	2.0 mm
**	Thickness wearlayer EN-ISO 24340	0.7 mm
18	Slip resistance EN 13845 Annex C	ESf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
	Collection size	5
***	Application EN-ISO 10874	Class 34 Commercial: very heavy
₩ <i>i</i> ii	Application EN-ISO 10874	Class 43: Light industrial: heavy



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings	
Step safety flooring – PVC floor covering with enhanced slip resistance	e (FN13845

Building Type Office	Education	Healthcare	I	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Α	A+	A+	В	А	A+	·

9.0.9 9.1.0

safestep_{R11}



Available in 8 colours and designed specifically to match the areas where a high level of slip resistance is needed such as professional kitchens. All R11 colours can be co-ordinated with products in the Surestep collection.

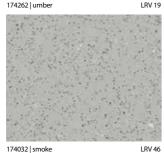
Specifications: R11, ESf, TRRL ≥40, Rz ≥45.



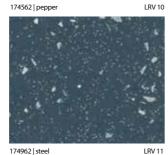


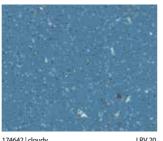
174952 | elephant

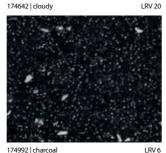






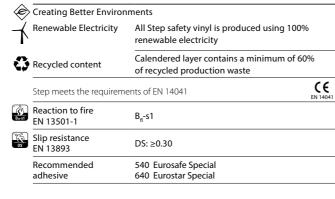






Sten meets the	requirements	of ENJISO	10582 :	and FN 13845

	Description	Sheet Safety vinyl
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	20 – 27 m
s ×	Total thickness EN-ISO 24346	2.0 mm
* ×	Thickness wearlayer EN-ISO 24340	0.7 mm
78	Slip resistance EN 13845 Annex C	ESf
	DIN 51130	R11
_	TRRL Pendulum – Wet test – slider 96	≥ 40
	Collection size	8
	Application EN-ISO 10874	Class 34 Commercial: very heavy
ĭ ji	Application EN-ISO 10874	Class 43: Light industrial: heavy



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

safestep_{R12}



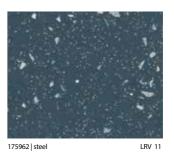
Safestep R12 is a high slip resistant R12 rated floor which ensures slip resistance under even the most extreme conditions.

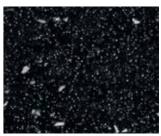
Available across four soil-hiding colourways Safestep R12 can also be colour matched with products in the Surestep collection and with Safestep R11.

Specifications: R12, ESf, TRRL ≥50, Rz ≥60.



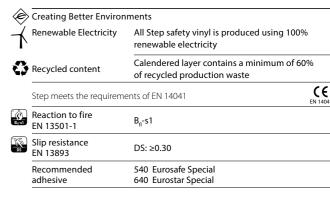






Step meets the requirements of EN-ISO 10582 and EN 13845

	Description	Sheet Safety vinyl
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	20 – 27 m
* ×	Total thickness EN-ISO 24346	2.0 mm
* ×	Thickness wearlayer EN-ISO 24340	0.7 mm
38	Slip resistance EN 13845 Annex C	ESf
	DIN 51130	R12
	TRRL Pendulum – Wet test – slider 96	≥ 50
	Collection size	4
	Application EN-ISO 10874	Class 34 Commercial: very heavy
`\m_#	Application EN-ISO 10874	Class 43: Light industrial: heavy



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratin	gs			
Step safety flooring –	PVC floor cover	ing with enha	nced slip resist	ance (EN13845)

Building Type Office	Education	Healthcare	I	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
A	A+	A+	В	A	A+	✓ V

FORBO'S WETROOM SOLUTIONS

The popularity of the 'wetroom concept', a watertight walk-in shower room, is growing and not just in hospitals and care homes, but also in student accommodation, sports centres and hotels. The continuously sealed floor and wall system stops moisture ingress and therefore prevents bacterial growth.

Easy to access, even for wheel chair users, hygienic and easy and quick to clean (with no sharp corners or crevices for dirt and bacteria to collect), it's not surprising that this type of facility, which originated in Scandinavia, is becoming so popular across the UK.

Co-ordinated wall and safety floor surfaces

Our Safestep Aqua and Surestep Laguna ranges are perfect for wetroom applications. They were specifically developed for use in continuously wet areas, where water flows frequently and barefoot traffic is the standard; or where there is a combination of barefoot and footwear traffic.

To complement these well established safety flooring options, we have introduced Onyx FR, a range of stylishly co-ordinated vinyl wall coverings.

For installation, cleaning and maintenance advice, including which accessories to use when installing wetroom products, please visit www.forbo-flooring.co.uk/wetroom



step® + onyx FR = TOTAL WETROOM SOLUTIONS



safestep[®] aqua

This modern, organic design with a new and unique embossing shape is designed for barefoot (and soft soled shoes) areas.

A flexible product, available across 12 colours, can easily be installed to meet the specific requirements of the wetroom sector. The clean and modern collection meets the hygienic and aesthetic requirements of application areas such as bathrooms and swimming pool areas. Suitable for wheelchair use.

Class C, R10, ESb, TRRL ≥36, Rz ≥20.

surestep[®] laguna

This product combines barefoot and footwear slip resistance, for areas where both are likely and frequently will take place. Complying with the relevant norms for the application, Laguna is suitable for use in transition areas such as changing rooms and circulation areas. The subtle, soil hiding design is available in 12 colourways, offering a clean and fresh look. Suitable for wheelchair use.

Class B, R10, ESf + ESb, TRRL \geq 36, Rz \geq 20.





onyx fr

Onyx is a durable vinyl wallcovering, especially suited for wetrooms, such as bathrooms and showers. Once heat welded, it provides the perfect hygienic surface which ensures there is no breeding ground for bacteria. Matching weld rods are available.

safestep aqua R10 wetroom





Innovation in wetroom flooring

Safestep Aqua and Surestep Laguna combine functionality with beautiful design. Both products are available in a fresh, contemporary palette suitable for the appropriate applications.

Safestep Aqua

180012 | misty

This modern, organic design with a new and unique embossing shape is designed for barefoot (and soft soled shoes) areas. A flexible product, available across 12 colours, can easily be installed to meet the specific requirements of the wetroom sector. The clean and modern collection meets the hygienic and aesthetic requirements of the application areas such as bathrooms and swimming pool areas. Suitable for wheelchair use.

Specifications: Class C, R10, ESb, TRRL \geq 36, Rz \geq 20.



LRV 63

180262 | trout



LRV 53

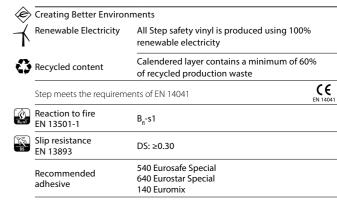




Safestep Aqua 180012 | misty

Step meets the requirements of EN-ISO 10582 and EN 13845

	Description	Sheet Safety vinyl
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	20 – 27 m
° v	Total thickness EN-ISO 24346	2.0 mm
° ×	Thickness wearlayer EN-ISO 24340	0.7 mm
95	Slip resistance EN 13845 Annex C	ESb
	DIN 51130	R10
	DIN 51097	Class C
	TRRL Pendulum – Wet test – slider 55	≥ 36
	Use in wet areas	Yes
	Collection size	12
.	Application EN-ISO 10874	Class 34 Commercial: very heavy
1 111	Application EN-ISO 10874	Class 43: Light industrial: heavy

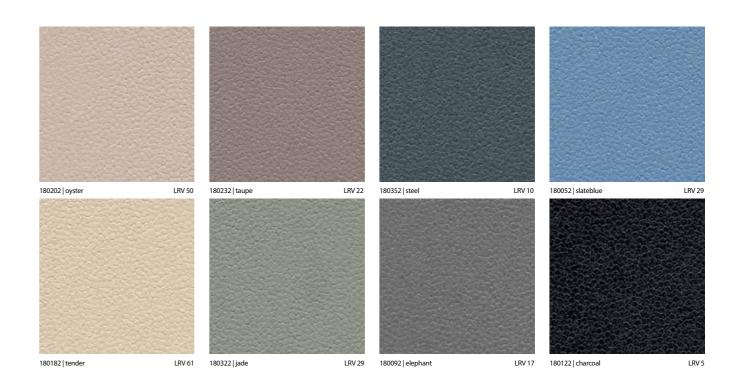


Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings **Step safety flooring** – PVC floor covering with enhanced slip resistance (EN13845) **Building Type** Education Healthcare Multi Retail Retail Meets Ska Office Residential (Durability) (Fashion) criteria 1





9.1.3 9.1.4

surestep laguna R10 wetroom





Innovation in wetroom flooring

Safestep Aqua and Surestep Laguna combine functionality with beautiful design. Both products are available in a fresh, contemporary palette suitable for the appropriate applications.

Surestep Laguna

This product combines barefoot and footwear slip resistance, for areas where both are likely and frequently will take place. Complying with the relevant norms for the application, Laguna is suitable for use in transition areas such as changing rooms and circulation areas. The subtle, soil hiding design is available in 12 colourways, offering a clean and fresh look. Suitable for wheelchair use.

Specifications:

Class B, R10, ESf + ESb, TRRL \geq 36, Rz \geq 20.

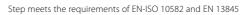












	step meets the requirem	ents of EN-150 10562 and EN 15645
	Description	Sheet Safety vinyl
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	20 – 27 m
* ×	Total thickness EN-ISO 24346	2.0 mm
* ×	Thickness wearlayer EN-ISO 24340	0.7 mm
38	Slip resistance EN 13845 Annex C	ESb / ESf
	DIN 51130	R10
	DIN 51097	Class B
	TRRL Pendulum – Wet test – slider 96	≥ 36
	TRRL Pendulum – Wet test – slider 55	≥ 36
	Use in wet areas	Yes
	Collection size	12
#	Application EN-ISO 10874	Class 34 Commercial: very heavy
m m	Application EN-ISO 10874	Class 43: Light industrial: heavy
		· · · · · · · · · · · · · · · · · · ·

Renewable Electricity	All Step safety vinyl is produced using 100% renewable electricity
Recycled content	Calendered layer contains a minimum of 60% of recycled production waste
Step meets the requirem	ents of EN 14041
Reaction to fire EN 13501-1	B _f -s1
Slip resistance EN 13893	DS: ≥0.30
Recommended adhesive	540 Eurosafe Special 640 Eurostar Special 140 Euromix

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

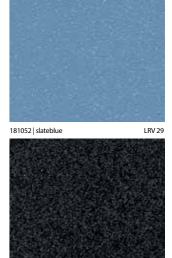


BREEAM generic ratings **Step safety flooring** – PVC floor covering with enhanced slip resistance (EN13845) **Building Type** Healthcare Multi Meets Ska Education Retail Retail Office Residential (Durability) (Fashion) criteria 1









LRV 18 181122 | charcoal 181182 | tender 181322|jade LRV 29 181092 | elephant

9.1.5 9.1.6

ONYX FR wallcovering



Onyx FR is a durable vinyl wallcovering, especially suited for wetrooms, such as bathrooms and showers. Once heat welded, it provides the perfect hygienic surface which ensures there is no breeding ground for bacteria. Matching weld rods are available.

23537 pearl	LRV 63	23539 grey beige	LRV 62	23547 pink	LRV 41	23546 violet	LRV 45
23542 anis	LRV 60	23543 green	LRV 51	23544 turquoise	LRV 49	23545 blue	LRV 52
			ų,				
23532 beige	LRV 68	23550 vellow	LRV 62	23549 orange	LRV 55	23548 coral	LRV 41

Onyx FR meets the requirements of EN15102:2007+A1:2011

	Description	Vinyl wall covering
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	30 m
(×	Total thickness EN-ISO 24346	0.92 mm
×	Thickness wearlayer EN-ISO 24340	0.12 mm
٩	Total weight	1.5 kg/m ²
	Use in wet areas	Yes
	Collection size	20

*Based on product glued to A2-s1.d0 paper-faced gypsum plasterboard.

	Onyx FR meets the require	ements of EN15102:2007 +A1:2011 EN15102:2007 +A1:201
B _{EF} -S1	Reaction to fire EN 13501-1	B-s2.d0*
% (S)	Release of formaldehyde	Pass
	Release of heavy metals and other dangerous substances	Pass
	Release of vinyl chloride monomer	Pass
	Recommended	For adhesive recommendations and installation guidance please visit www.forbo-flooring.co.uk/

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

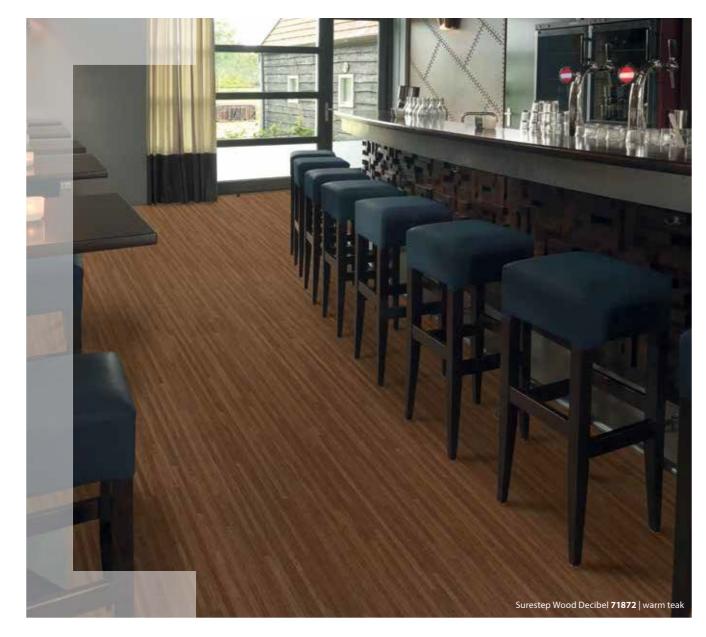


^{**}The grass in the Nordic Grass design is approximately 80cm tall. Product should be installed horizontally.

^{***}The bark design is 2m tall. Product should be installed horizontally.

surestep wood decibel R10 77.88





A genuine Health and Safety Executive compliant safety floor, Surestep Wood Decibel offers sustainable R10 slip resistance underfoot, beautiful wood designs and a 17dB impact sound reduction.

Unlike traditional safety floors, Surestep Wood Decibel is uniquely available in 2, 3 and 4m widths.

Specifications: Class A, R10, ESf, TRRL ≥36, Rz ≥20.







718222 | sunny beech 2m 718223 | sunny beech 3m

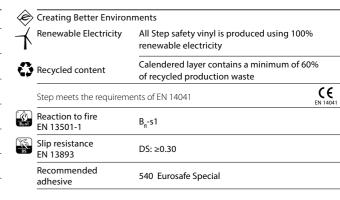




718442 | middle beech 2m 718443 | middle beech 3m 71844 | middle beech 4m

Step meets the requirements of EN-ISO 10582 and EN 13845

	Step meets the requirements of EN-150 10562 and EN 15645					
	Description	Sheet Safety vinyl				
	Roll width EN-ISO 24341	2/3/4 m				
	Roll length EN-ISO 24341	20 – 27 m				
* ×	Total thickness EN-ISO 24346	3.0 mm				
* ×	Thickness wearlayer EN-ISO 24340	0.7 mm				
	Impact sound reduction EN ISO 717-2	Δ Lw = 17 dB				
(0)	In-room impact noise NF S 31-074	Ln,e,w < 65 dB, Class A				
	Residual indentation ISO 24343-1 EN 433	≤ 0.15 mm				
98	Slip resistance EN 13845 Annex C	ESf				
	DIN 51130	R10				
	TRRL Pendulum – Wet test – slider 96	≥ 36				
	Collection size	12				
****	Application EN-ISO 10874	Class 34 Commercial: very heavy				
lm_∰.	Application EN-ISO 10874	Class 43: Light industrial: heavy				



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings **Step safety flooring** – PVC floor covering with enhanced slip resistance (EN13845) **Building Type** Healthcare Multi Retail Retail Meets Ska Office Residential (Durability) (Fashion) criteria











733373 | golden oak 3m 73337 | golden oak 4m



722192 | washed brown 2m 722193 | washed brown 3m 72219 | washed brown 4m



718722 | warm teak 2m 718723 warm teak 3m



718912 | rustic oak 2m 718913 | rustic oak 3m



718922 | natural oak 2m 718923 | natural oak 3m



722182 | oak 2m 722183 | oak 3m

9.1.9 9.2.0

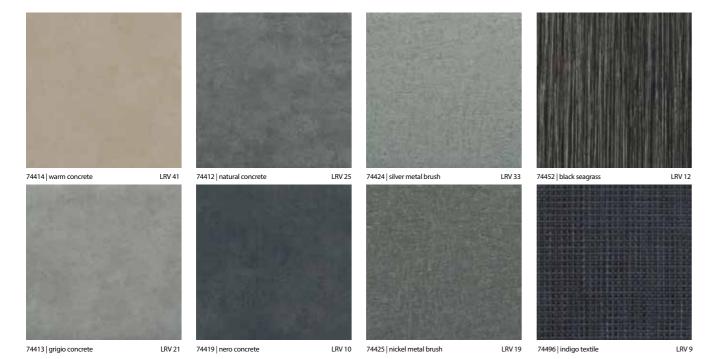
allura safety R10



Our advanced Allura Safety luxury vinyl tiles combine the stylish aesthetics, flexibility and performance of Allura luxury vinyl tiles with the slip resistant properties of Step Safety flooring.

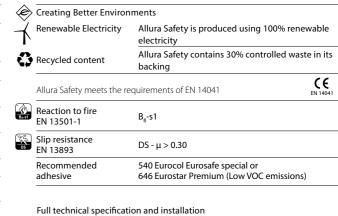
Containing Forbo's innovative Step Crystals for a clear, light aesthetic with proven slip resistant properties, Allura Safety complies with all relevant safety flooring standards, including the HSE approved 'wet pendulum test' to give sustainable safety for the lifetime of the product.

With 16 colours to choose from, Allura Safety tiles are ideal for any application that demands great looks coupled with slip resistant flooring.



Description Luxury Safety Tiles Dimensions (length x width) EN-ISO 24342 48 x 48cm Packaging per carton 2.76m² (12 tiles) Total thickness EN-ISO 24346 Thickness wearlayer EN-ISO 24340 Slip resistance EN 13845 Annex C ESf DIN 51130 R10 TRRL Pendulum – ≥ 36 Wet test – slider 96 Collection size 16 Application EN-ISO 10874 Class 34 Commercial: very heavy Application EN-ISO 10874 Class 43: Light industrial: heavy

Allura Safety tiles meet the requirements of EN-ISO 10582



guidance documents are available at

www.forbo-flooring.co.uk/downloads

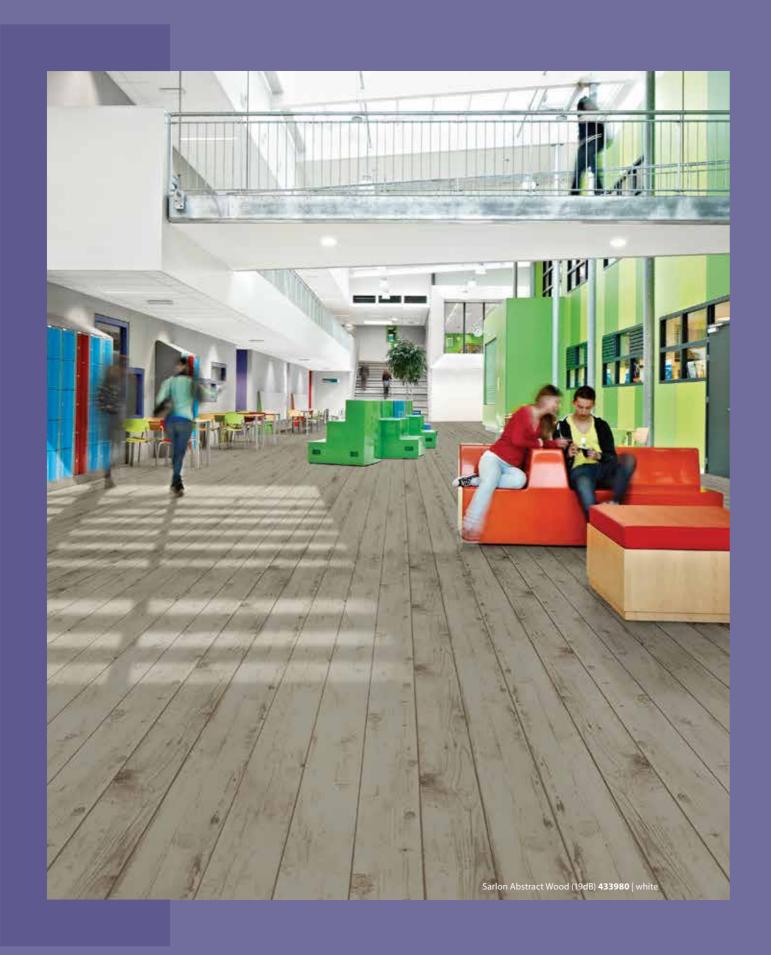


Allura safety – PVC Floor Covering with enhanced slip resistance (EN13845)								
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria		
Α	A+	A+	В	А	A+	· ·		



9.2.1

sarlon®



ACOUSTIC VINYL

Combining great aesthetics, indentation resistance and enhanced acoustic properties, Sarlon is an excellent all round performer with variants of indent sound reduction from 15dB to 19dB.

With a reinforced PUR protective finish, Sarlon requires minimum cleaning and maintenance and is therefore ideally suited to environments such as, care homes, nurseries and education.



sarlon dégradé 19 dB

sarlon cristal 15 & 19 dB

sarlon frequency 15 & 19 dB

sarlon uni 15 & 19 dB

sarlon code zero 15 & 19 dB

sarlon concrete 15 & 19 dB

sarlon concrete 15 & 19 dB

sarlon wood XL modern 15 & 19 dB

sarlon oak 15 & 19 dB

sarlon linea 15 & 19 dB

sarlon zebrano 15 & 19 dB

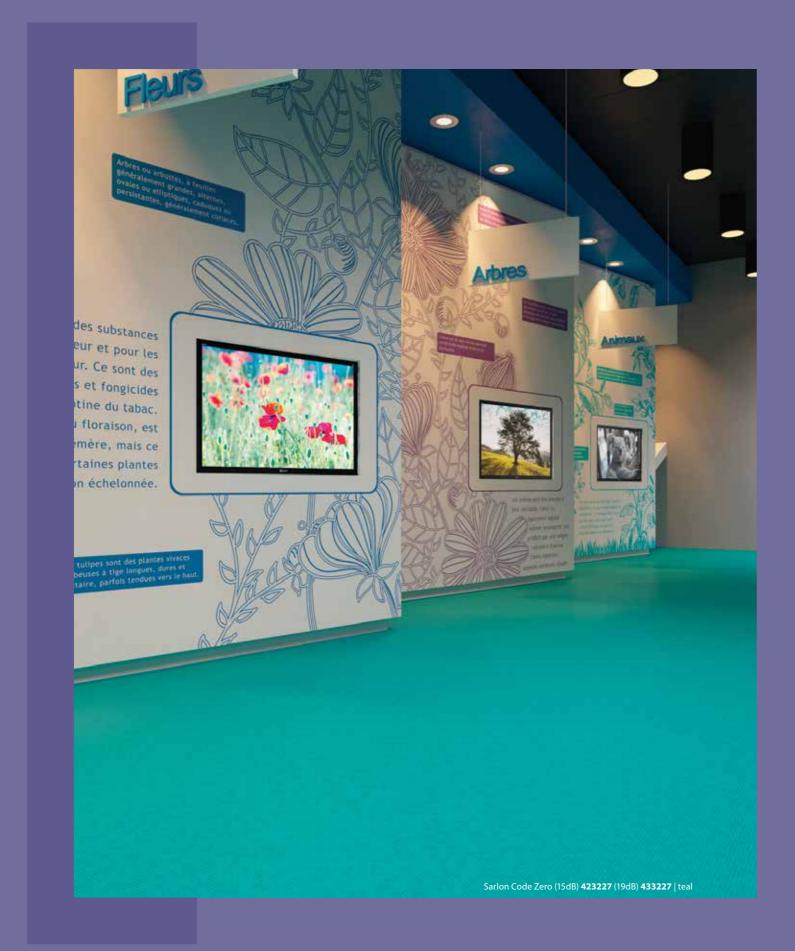
sarlon cement 15 & 19 dB

sarlon bstract wood 19 dB

sarlon topography 19 dB

surestep wood decibel

sarlon®



SARLON – ACOUSTIC.DESIGN.CONFIDENCE

Sound

Forbo Flooring Systems has over 30 years of acoustic experience and industry knowledge of this specialist area and has produced over 100 million m² of acoustic floor coverings.

Achieving lower noise pollution is essential to reducing stress and promoting the well-being, comfort and efficiency of people working or learning. There are two different types of sound that can cause noise pollution.



In-room impact sound is ambient noise which is generated by impact noise in the room itself.

The standard NF-S31-074 classifies all flooring into various performance categories. All Forbo Sarlon products are classified in Class A: which is the highest rating possible.



Impact sound reduction is sound transmitted through the floor from one room to the floors below. This is the most commonly quoted sound reduction measure.

Forbo are experts in this area and the impact sound reduction (EN ISO 717-2) of Forbo's new Sarlon collection ranges from 15 to 19dB.

Indentation

Each design in the new Sarlon collection combines high acoustic performance with optimal resistance to indentation. This is a key measure when determining the choice of acoustic flooring. Forbo's unique backing provides the acoustic sound reduction from 15dB to 19dB whilst ensuring minimal residual indentation.

You have the choice

For projects where sound reduction is the key priority, our collection of Sarlon 19dB products offers excellent acoustic properties with residual indentation performance that's the best in class. However, for areas where the floor coverings may be subjected to very heavy or rolling loads, Sarlon 15dB will give you the optimum balance between acoustic performance and residual indentation. Circumstances will dictate which product is the best solution for your project but you can be confident that the Sarlon range is the most comprehensive collection of its kind.

Visit www.forbo-flooring.co.uk/sarlon for more information on in-room and impact sound reduction.

Creating better environments

- We produce all our vinyl in Europe where it meets the highest possible current and future REACH compliance standards for chemical content.
- Of all the electricity we buy, 100% comes from renewable sources.
 This means our vinyl production sites are part of an effective environmental management system and achieve ISO14001 certification.
- Through our back to the floor scheme, we can collect installation off-cuts from our smooth vinyl floors and recycle them back into Forbo products at our plant in Ripley, Derbyshire.



www.forbo-flooring.co.uk/backtothefloor

Dual Functionality

For areas requiring dual functionality, the Surestep Wood Decibel range is a genuine Health and Safety Executive compliant safety floor which has a 17 dB impact sound reduction.







sarlon® dégradé 19 dB





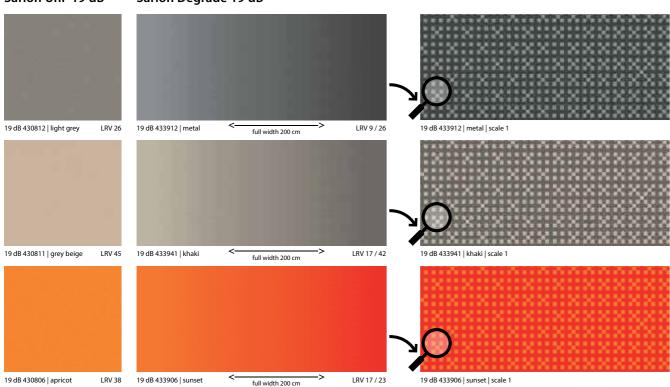


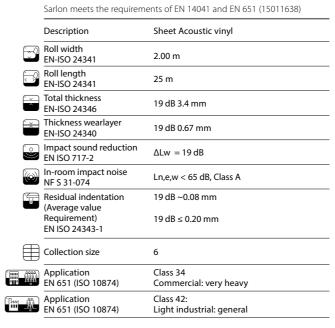


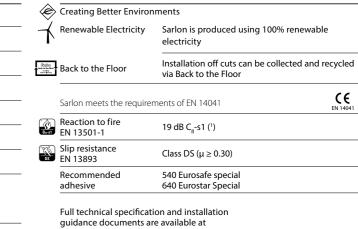
Sarlon dégradé offers an inspiring choice of colour and pattern within its graduated design.

Sarlon dégradé can also be perfectly combined with the wide range of solid colours in the Sarlon uni collection.

Sarlon Uni 19 dB Sarlon Dégradé 19 dB





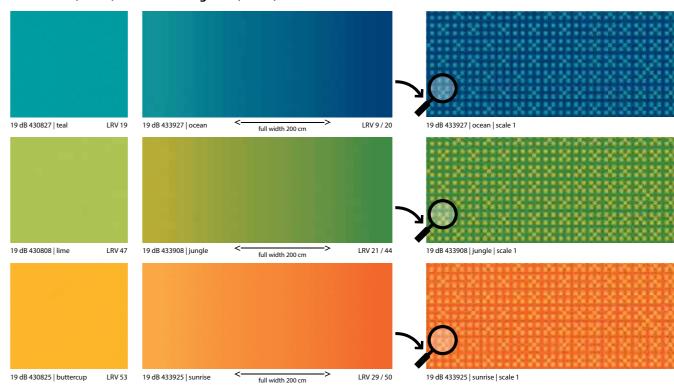


www.forbo-flooring.co.uk/downloads



Sarlon – PVC Floor Covering with a foam layer (EN651)									
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria			
А	A+	A+	A	A	A+	·			

Sarlon Uni (19 dB) Sarlon Dégradé (19 dB)



10.0.1

sarlon[®] 15 & 19 dB

Below are seven Sarlon ranges each with their own design characteristic.

Offering a variety of colours and designs, from bright and modern, through to natural stone like appearances.

Designed to work on their own or coordinate perfectly with each other.











Technical specification on page 10.0.6 10.0.4

sarion® wood XL modern 15 & 19 dB





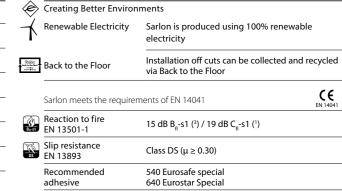
Sarlon Wood XL Modern and Sarlon Oak offer a natural elegant wood appearance, coupled with a 15 dB or 19 dB impact sound reduction.

sarlon® oak 15 & 19 dB



Sarlon meets the requirements of EN 14041 and EN 651





Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads







sarlon[®]linea 15 & 19 dB





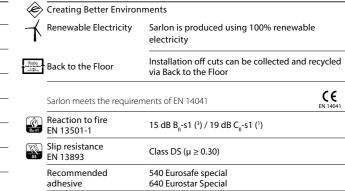
Sarlon Linea and Sarlon Zebrano are contemporary designs with a modern wood-like appearance.

sarlon ebrano 15 & 19 dB



Sarlon meets the requirements of EN 14041 and EN 651

	Description	Sheet Acoustic vinyl
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	25 m
^	Total thickness EN-ISO 24346	15 dB 2.6 mm / 19 dB 3.4 mm
* ×	Thickness wearlayer EN-ISO 24340	15 dB 0.7 mm / 19 dB 0.67 mm
	Impact sound reduction EN ISO 717-2	$\Delta Lw = 15 dB / \Delta Lw = 19 dB$
	In-room impact noise NF S 31-074	Ln,e,w < 65 dB, Class A
	Residual indentation (Average value	15 dB ~0.05 mm / 19 dB ~0.08 mm
	Requirement) EN ISO 24343-1	$15 \text{ dB} \le 0.20 \text{ mm} / 19 \text{ dB} \le 0.20 \text{ mm}$
	Collection size	Linea 3 / Zebrano 3
-iii	Application EN 651 (ISO 10874)	Class 34 Commercial: very heavy
ı Å	Application EN 651 (ISO 10874)	Class 42: Light industrial: general



Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Sarlon – PVC Floor Covering with a foam layer (EN651)										
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria				
А	A+	A+	А	А	A+	✓				





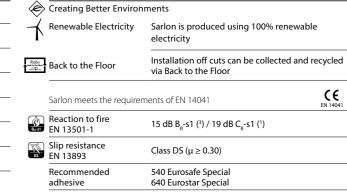
sarlon ement 15 & 19 dB



Sarlon Cement is a range of contemporary natural looking designs, ranging from cool grey through to warm beige.

Sarlon meets the requirements of EN 14041 and EN 651

	Description	Sheet Acoustic vinyl
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	25 m
(×	Total thickness EN-ISO 24346	15 dB 2.6 mm / 19 dB 3.4 mm
* ×	Thickness wearlayer EN-ISO 24340	15 dB 0.7 mm / 19 dB 0.67 mm
	Impact sound reduction EN ISO 717-2	$\Delta Lw = 15 dB / \Delta Lw = 19 dB$
	In-room impact noise NF S 31-074	Ln,e,w < 65 dB, Class A
T _J	Residual indentation (Average value Requirement) EN ISO 24343-1	15 dB \sim 0.05 mm / 19 dB \sim 0.08 mm 15 dB \leq 0.20 mm / 19 dB \leq 0.20 mm
	Collection size	6
	Application EN 651 (ISO 10874)	Class 34 Commercial: very heavy
Tm #	Application EN 651 (ISO 10874)	Class 42: Light industrial: general

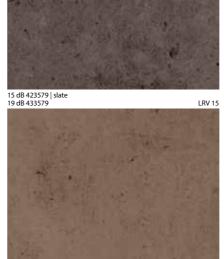


Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings
Sarlon – PVC Floor Covering with a foam layer (EN651)

Surion 1 verious covering with a loan layer (Errost)											
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria					
Α	A+	A+	А	А	A+	V					





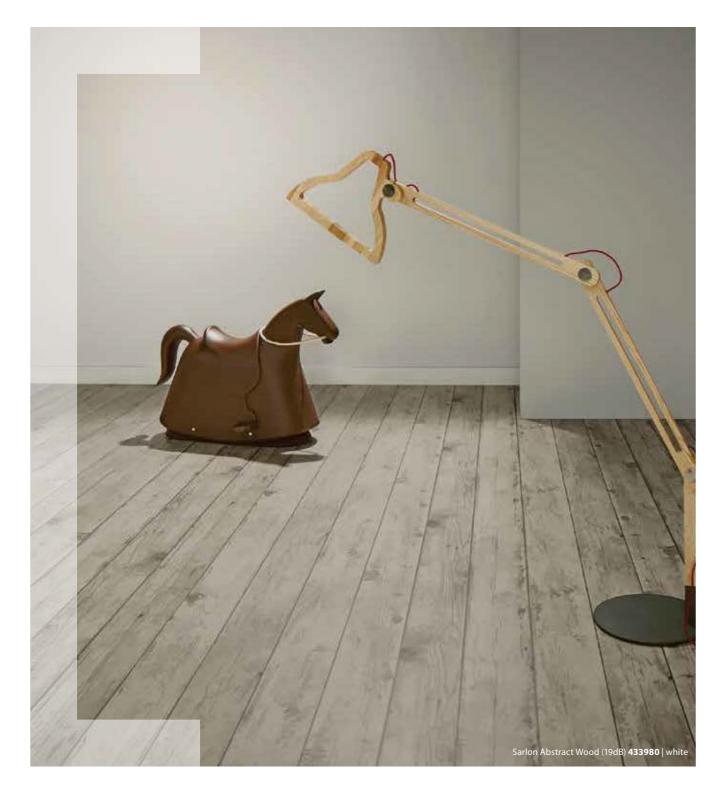


LRV 41

15 dB 423584 | taupe 19 dB 433584 15 dB 423574 | sepia 19 dB 433574 15 dB 423573 | clay LRV 28 19 dB 433573 LRV 20

10.0.9 10.1.0

sarion abstract wood 19 dB



Sarlon Abstract Wood offers a modern fresh wood-like appearance. Whether the room is colourful or has a more natural feel, this range will fit right in to create an uplifting, warm and modern setting.

Sarlon meets the requirements of EN 14041 and EN 651 Description Sheet Acoustic vinyl Roll width EN-ISO 24341 2.00 m Roll length EN-ISO 24341 Total thickness 3.4 mm EN-ISO 24346 Thickness wearlayer 0.67 mm EN-ISO 24340 Impact sound in EN ISO 717-2 Impact sound reduction $\Delta Lw = 19 dB$ In-room impact noise NF S 31-074 Ln,e,w < 65 dB, Class A Residual indentation (Average value 19 dB ~0.08 mm (Average value 19 dB ≤ 0.20 mm Requirement) EN ISO 24343-1 Collection size 2 Application EN 651 (ISO 10874) Class 34 Commercial: very heavy Application EN 651 (ISO 10874) Class 42:

Light industrial: general

Creating Better Environments Renewable Electricity Sarlon is produced using 100% renewable electricity Installation off cuts can be collected and recycled via Back to the Floor Back to the Floor **(€** EN 14041 Sarlon meets the requirements of EN 14041 Reaction to fire EN 13501-1 C_{ff}-s1 (1) Slip resistance EN 13893 Class DS ($\mu \ge 0.30$) Recommended 540 Eurosafe Special 640 Eurostar Special adhesive Full technical specification and installation

guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings **Sarlon** – PVC Floor Covering with a foam layer (EN651) Meets Ska **Building Type** Education Healthcare Multi Retail Retail Office Residential (Durability) (Fashion) criteria •





19 dB 433980 | white

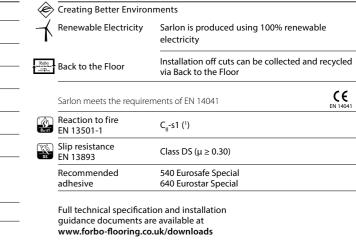
10.1.1 10.1.2

sarlon topography 19 dB



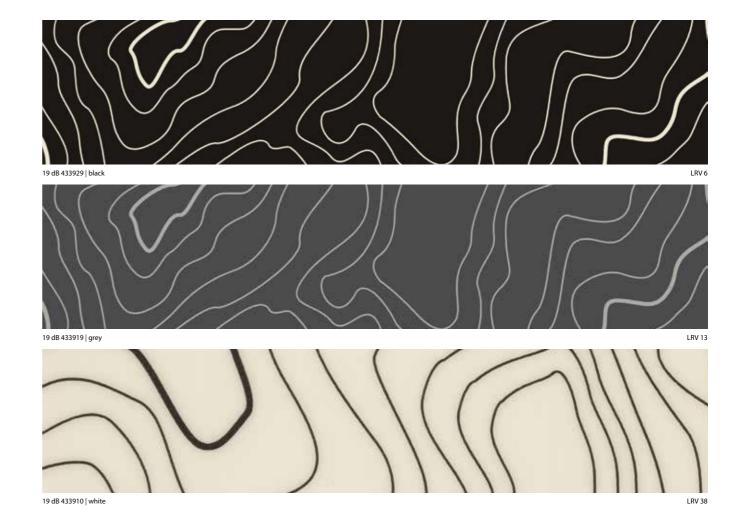
Inspired by land contours, Sarlon Topography is a special, organic design available across three colourways.

	Sarlon meets the requireme	ents of EN 14041 and EN 651
	Description	Sheet Acoustic vinyl
	Roll width EN-ISO 24341	2.00 m
	Roll length EN-ISO 24341	25 m
· ×	Total thickness EN-ISO 24346	3.4 mm
* ×	Thickness wearlayer EN-ISO 24340	0.67 mm
	Impact sound reduction EN ISO 717-2	$\Delta Lw = 19 dB$
	In-room impact noise NF S 31-074	Ln,e,w < 65 dB, Class A
	Residual indentation (Average value	19 dB ~0.08 mm
	Requirement) EN ISO 24343-1	19 dB ≤ 0.20 mm
	Collection size	2
	Application EN 651 (ISO 10874)	Class 34 Commercial: very heavy
	Application EN 651 (ISO 10874)	Class 42: Light industrial: general





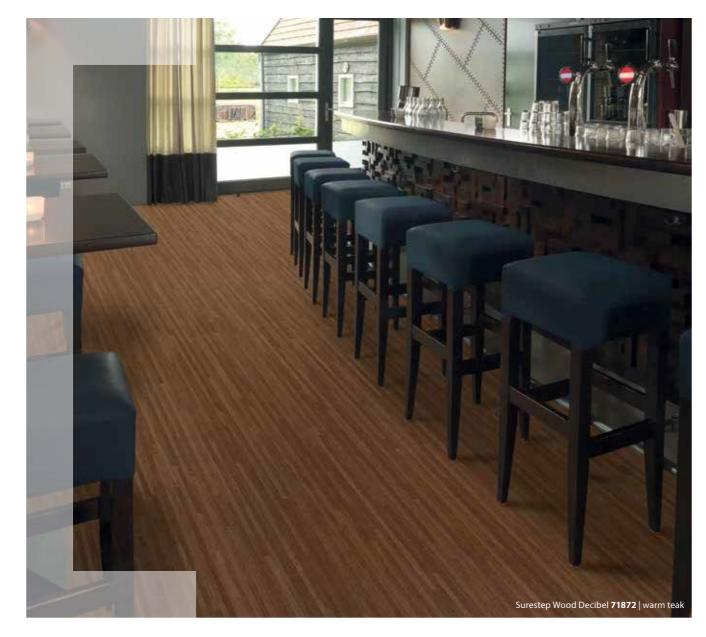
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Α	A+	A+	А	Α	A+	·



10.1.3

surestep wood decibel R10





A genuine Health and Safety Executive compliant safety floor, Surestep Wood Decibel offers sustainable R10 slip resistance underfoot, beautiful wood designs and a 17dB impact sound reduction.

Unlike traditional safety floors, Surestep Wood Decibel is uniquely available in 2, 3 and 4m widths.

Specifications: Class A, R10, ESf, TRRL ≥36, Rz ≥20.











718322 | light beech 2m 718323 | light beech 3m



718442 | middle beech 2m 718443 | middle beech 3m 71844 | middle beech 4m

Step meets the requirements of EN-ISO 10582 and EN 13845

	Step fricets the requirements of Et 150 10502 and Et 15045						
	Description	Sheet Safety vinyl					
-	Roll width EN-ISO 24341	2/3/4 m					
	Roll length EN-ISO 24341	20 – 27 m					
* ×	Total thickness EN-ISO 24346	3.0 mm					
© ×	Thickness wearlayer EN-ISO 24340	0.7 mm					
	Impact sound reduction EN ISO 717-2	$\Delta Lw = 17 dB$					
(0)	In-room impact noise NF S 31-074	Ln,e,w < 65 dB, Class A					
	Residual indentation ISO 24343-1 EN 433	≤ 0.15 mm					
38	Slip resistance EN 13845 Annex C	ESf					
	DIN 51130	R10					
	TRRL Pendulum – Wet test – slider 96	≥ 36					
	Use in wet areas	No					
	Collection size	12					
	Application EN-ISO 10874	Class 34 Commercial: very heavy					
₩ #	Application EN-ISO 10874	Class 43: Light industrial: heavy					

Creating Better Environments Renewable Electricity All Step safety vinyl is produced using 100% renewable electricity Calendered layer contains a minimum of 60% of recycled production waste Recycled content **(€** EN 14041 Step meets the requirements of EN 14041 Reaction to fire EN 13501-1 Slip resistance EN 13893 DS: ≥0.30 540 Eurosafe Special Recommended 640 Eurostar Special

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads



BREEAM generic ratings Step safety flooring – PVC floor covering with enhanced slip resistance (EN13845) **Building Type** Healthcare Multi Retail Meets Ska Retail Office Residential (Durability) (Fashion) criteria











733372 | golden oak 2m 733373 | golden oak 3m 73337 | golden oak 4m



722193 | washed brown 3m 72219 | washed brown 4m



718722 | warm teak 2m 718723 | warm teak 3m



718912 | rustic oak 2m 718913 | rustic oak 3m

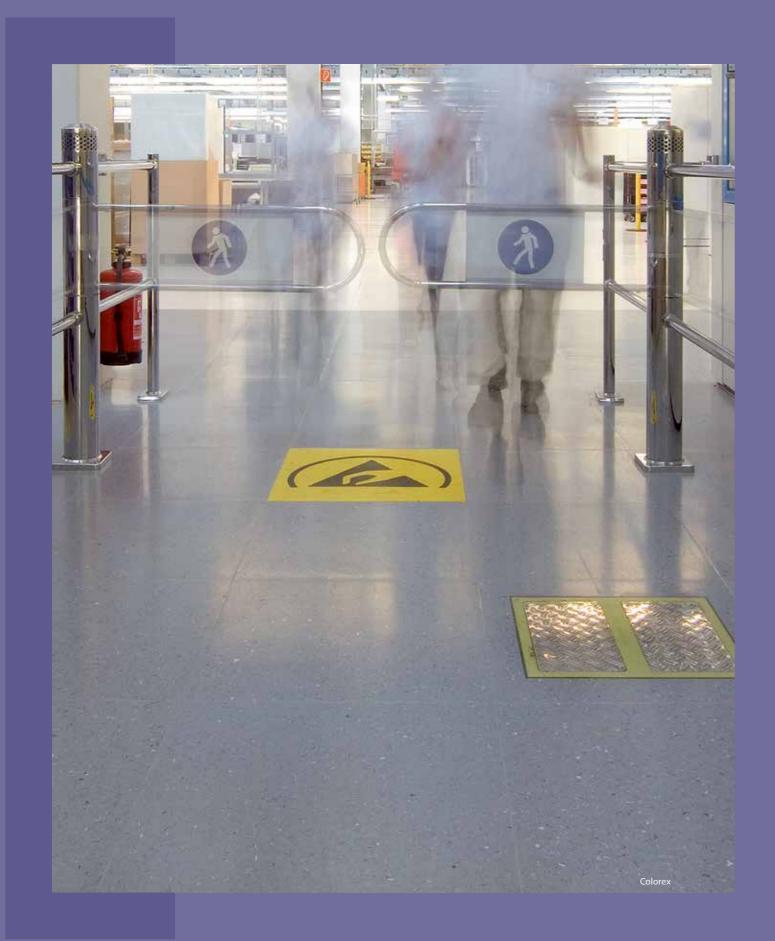


718922 | natural oak 2m 718923 | natural oak 3m



10.1.5 10.1.6

colorex®



THE **COLOREX** COLLECTION

The Colorex brand represents the best known static control flooring in the market.

The homogeneous pressed tile offers high quality and consistent performance.

Colorex offers Static Dissipative (SD) and Electro-Conductive (EC) properties for the lifetime of the product as well as ultra-low emissions, exceptional stain & chemical resistance and high hygiene levels making it suitable for tough environments such as operating theatres and ISO standard clean rooms.

Colorex Plus is a unique modular product which is ideally suited to renovation and or porous subfloors.



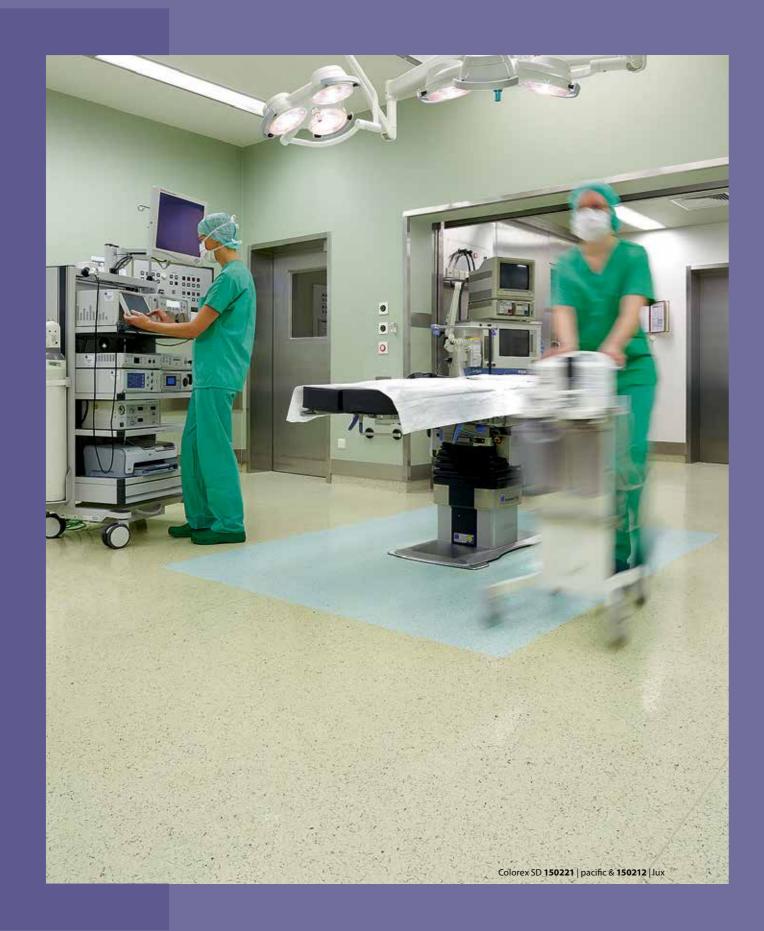




colorex[®]EC colorex[®]EC plus

colorex[®] basic plus colorex[®] R11 plus

colorex®



THE **BENEFITS** OF COLOREX

- 1. Colorex offers peace of mind as it fully complies with all ESD and clean room standards, including the Fraunhofer institute.
- 2. Colorex offers a life time conductivity warranty guaranteeing optimal performance throughout the life of the product
- 3. The dense construction of Colorex provides a porefree surface ensuring the highest hygiene properties
- 4. The low plasticiser content in Colorex tile creates a unique dimensional stability and prevents shrinkage
- 5. The low plasticiser content also ensures extremely low emissions and outgassing making Colorex the right choice for cleanrooms
- 6. The surface of Colorex can be fully repaired extending the useful life of the product
- 7. The dense construction of Colorex provides excellent resistance to heavy loads making it an ideal solution for commercial and industrial environments
- 8. Colorex is available in tile format, a prerequisite for raised access floors found in many commercial environments such as data centres and server rooms.

Repairable

Deep scratches, holes, burns or other surface damage can be easily and effectively repaired, without leaving any visible trace or affecting the original characteristics of the floor. This genuine, 100% repairable surface is unique to Colorex and something that no other flooring system can promise. For full information and demonstration videos, visit

www.forbo-flooring.co.uk/colorex

Creating better environments

- The Colorex production site achieves ISO14001 certification
- Colorex contains 15% post-industrial recycled content.
- The low plasticiser content in Colorex ensures low emissions and outgassing.
- The surface of Colorex can be fully repaired extending the useful life of the product.

colorex®



Colorex is available with three levels of conductivity - High performance (EC range), Performance (SD range) and Standard (basic plus).

There is also a choice of fitting options, as Colorex can be installed by fully adhering it directly to a subfloor or by bonding it to a raised access floor panel. Colorex can also be laid as part of a loose lay tile system.



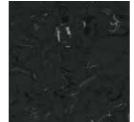
THE **COLOREX** COLLECTION

	High perf	ormance	Performance	Standard
	Colorex EC	Colorex EC plus loose lay tile	Colorex SD	Colorex Basic plus loose lay tile
Functionality	Permanently conductive	Permanently conductive	Permanently static dissipative	Resistant / repairable
Description	Permanently conductive floor, connection between tiles through conductive adhesive and connected to earth through copper strip. Compliant to IEC 61340-4-5 with appropriate ESD shoes.	Permanently conductive floor, connection between tiles through dovetails and connected to earth with copper strip. Compliant to IEC 61340-4-5 with approriate ESD shoes.	Permanently static dissipative floor, connection between tiles through conductive adhesive and connected to earth through copper strip.	Excellent chemical resistance. Floor can be repaired in case of heavy damage.
Application area	ESD facilities, cleanrooms, pharmaceutical laboratories, production sites and operating theatres.	Renovation of ESD facilities, cleanrooms, pharmaceutical laboratories and production sites. Suitable when down time, damp floors or poor sub floors are an issue.	New build laboratories, clean rooms, pharmaceutical laboratories, production sites and operating theatres.	Shops, stores, warehouses. Areas with high traffic needing daily intensive cleaning. Suitable when down time, damp floors or poor sub floors are an issue.

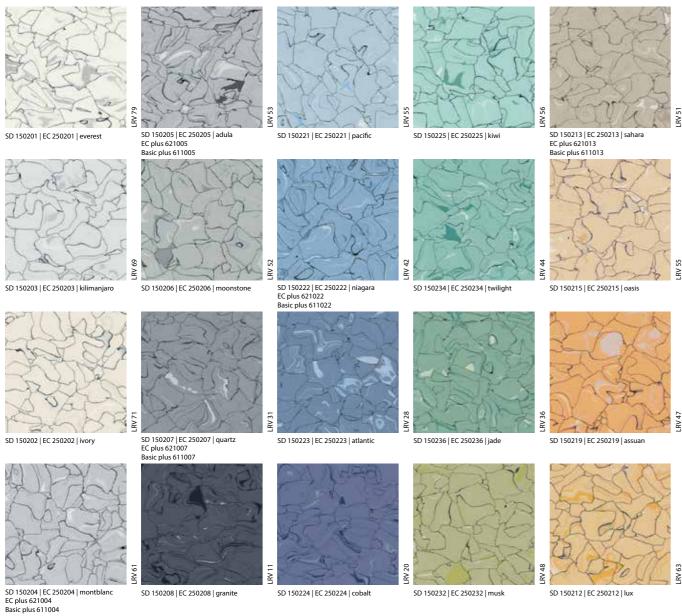
	R11 plus loose lay tile
Functionality	Slip resistant.
Description	Dirt hiding, slip resistant floor.
Application area	Industrial areas, garages, warehouses.
	Suitable when down time, damp floors or poor sub floors are an issue.



THE **COLOREX** COLLECTION



SD 150240 | EC 250240 | etna



SIGNAL R11 PLUS SD 150233 | fuego SD 150235 | azzurro SD 150237 | amazonas SD 150231 | sole 601060

Colorex meets the requirements of EN-ISO 10581 (Homogeneous PVC)

	Description	Static Control Flooring	ng				
			Colorex SD	Colorex EC	Colorex EC Plus	Colorex Basic Plus	R11 Plus
×	Total thickness	ISO 24346 / EN 428	2.0 mm / 3.0 mm*	2.0 mm / 3.0 mm*	10.5 mm	10.5 mm	10.5 mm
\mathbb{H}	Tile size	EN 427	615x615 mm 615x1230 mm*	615x615 mm 615x1230 mm*	608x608 mm	608x608 mm	608x608 mn
	Commercial very heavy	ISO 10874 / EN 685	34	34	34	34	34
Ä	Industrial heavy	ISO 10874 / EN 685	43	43	43	43	43
// 1080	Electrical resistance	IEC 61340-4-1 EN 1081 (100V) ANSI/ESD 7.1	$10^6 \le R \le 10^8\Omega$	$5 \times 10^4 \le R \le 10^6 \Omega$	$2.5 \times 10^4 \le R \le 10^6$	n.a.	n.a.
	Electrical resistance in combination with ESD Shoes	IEC 61340-4-5 ESD STM 97.1	n.a.	$R < 3.5 \times 10^7 \Omega$	$R < 3.5 \times 10^7 \Omega$	n.a.	n.a.
	Outgassing	IDEMA M11-99	total < 1 μg/cm²	total < 1 μg/cm²	total < 2 µg/cm²	total < 2 μg/cm²	n.a.
	Total TVOC 28 days Total TSVOS 28 days	AgBB guidelines	< 1 mg/m³ < 0.1 mg/m³	< 1 mg/m³ < 0.1 mg/m³	< 1 mg/m³ < 0.1 mg/m³	< 1 mg/m³ < 0.1 mg/m³	n.a.
ý	Bacteriostatic	SNV 195 920	Pass	Pass	Pass	Pass	n.a.
Ö	Chemical resistance	ISO 26787 / EN 423	Excellent	Excellent	Excellent	Excellent	Excellent
S.	Slip resistance	DIN 51130	R9	R9	R9	R9	R11
	Collection size		25	20	5	5	1
	Creating Better Environments						
(2)	Renewable Electricity	Colorex static contro	l flooring is produced	using 100% renewable	electricity		
3	Recycled content	The Colorex collection	on contains 15% post i	ndustrial recycled con	tent		
	All Colorex products meet the re	equirements of EN 140	41				C (
an)	Reaction to fire	EN 13501-1	B _a -s1	B _a -s1	B _a -s1	B _a -s1	B _a -s1

Full technical specification and installation guidance documents are available at www.forbo-flooring.co.uk/downloads

EN 13893

641 Eurostar Special EL

 $\mu = 0.60$

Slip resistance

Recommended adhesive



BREEAM generi Colorex static co	_	g – EN-ISO 105	81 (Homogene	eous PVC)		
Building Type Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
А	A+	A+	А	A+	A+	·

 $\mu = 0.60$

 $\mu = 0.60$

 $\mu = 0.60$

DS

11.0.3 11.0.4

HEMINGWAYDESIGN X Rodbo

The HemingwayDesign x Forbo Flooring Systems collaboration plays with pattern and shape by placing an emphasis on the floor as a surface for graphic art and geometric design. The collection sees Forbo implement new ideas influenced by HemingwayDesign's work across a number of design disciplines and sectors. Existing Forbo Flooring Systems product is re-imagined to create strong graphic pattern in Marmoleum, texture and colour in carpet tiles and geometrically stimulating flooring with Flotex and digitally printed vinyl.

For further information or to order samples, please visit www.forbo-flooring.co.uk/hemingwaydesign

MARMOLEUM

Lizards & Ladders, Snakes & Ladders and The Slide use elements from the Marmoleum Modular Shade collection using tile sizes of 25x25cm, 50x25cm, 50x50cm and 75x50cm over the three designs.

Marmolaid Design Service offers bespoke graphic layouts from the HemingwayDesign studio, using 2m wide sheet Marmoleum.



LIZARDS & LADDERS SNAKES & LADDERS







MARMOLAID DESIGN SERVICE

SNAKES & LADDERS

Four of the Hemingway designs (Hopscotch, Hemingbone, Mix & Match and Fresh Cut Graph) are available in a choice of finish, Flotex flocked flooring or digitally printed vinyl.









HOPSCOTCH

HEMINGBONE

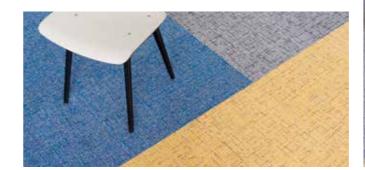
MIX & MATCH

FRESH CUT GRAPH

CARPET TILES

Mid Century Weave is a subtle flecked carpet tile, with a timeless Modernist aesthetic, which brings the sophistication of upholstery and textile fabric to flooring.

Made in Britain and available in 3 complementary colours that work beautifully together in a array of original combinations.





MID CENTURY WEAVE

CREATING BETTER ENVIRONMENTS

We use several transparent independent third party certification systems for our flooring products. We're also keen to include our products in the building rating systems for a sustainable environment.

It's good for Forbo because it helps us share our sustainability story and spot opportunities to improve.

And it's good for you because it shows that other environmental experts agree that our floors are among the most sustainable and high performance available

The Nordic Swan, Blue Angel, BREEAM and Natureplus are just a few of the sustainable product labels that Forbo complies to.

Just visit www.forbo-flooring.co.uk/cbe to find out more.

BRFFAM

[Building Research Establishment Environmental Assessment

BREEAM is the world's most well-known environmental assessment for buildings. For a full list of all our BREEAM certified products, please visit www.forbo-flooring.co.uk/cbedownloads

SKA

Ska rating is an environmental assessment method, benchmark and standard owned by RICS (Royal Institute of Chartered Surveyors). It's for use in non-domestic fit outs and is mainly used in the office

For a full list of our products which meet Ska rating criteria please visit www.forbo-flooring.co.uk/ska

SITE CERTIFICATION

As well as reducing our impact on the planet, we're also working on caring for the people that touch our business, from employees to suppliers. That's why all our UK manufacturing facilities and most of our sites in Europe are certified to OHSAS 18001 – Occupational Health and Safety and SA8000°. The SA8000 Standard, established by SAI and one of the world's pre-eminent social standards, is a tool for implementing international labour standards to protect workers along each step of the supply chain.

COMMITTED TO THE HEALTH **OF ONE**



Health refers to a safe, clean and comfortable environment both at home and in your work place. But health is much more: it determines the way you live.

Through our flooring solutions it is our ambition to make a positive contribution to your health and well-being in your environment. That is why for us our commitment to sustainability is a commitment to your health.

www.forbo-flooring.co.uk/wellbeing

SAFETY

In safe indoor environments floors are non-toxic, low emitting and compliant to all international standards. On top of this, a safe floor is designed to prevent accidents, guiding the visually impaired and comforting dementia patients, just as it creates a safe environment in clean room facilities and operating theatres.

HYGIENE

Hygienic flooring solutions are designed to be easy to clean, controlling fine dust in one environment and preventing allergies in another. Hygienic flooring solutions are specific to the application, they can be used for aiding infection control or as the basis for a clean playing environment.

WELL-BEING

A state of well-being and comfort can be achieved by being in control of factors that stimulate the senses in the indoor environment. Through their colour and design, floors are capable of creating the atmosphere of an indoor space, making people feel relaxed and comfortable or vibrant and energetic.

CREATING BETTER ENVIRONMENTS

OUR FOOTPRINT

..... How it's made



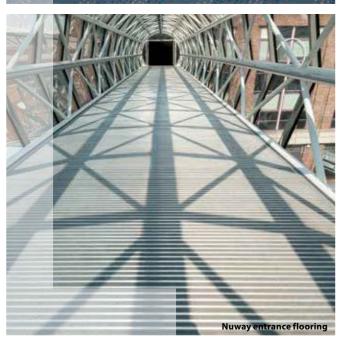
YOUR FOOTSTEPS How it performs

emoved to recycle at the end of their life

OTHER FORBO BRANDS









Flotex flocked flooring

flotex colour flotex linear flotex naturals flotex vision flotex sottsass

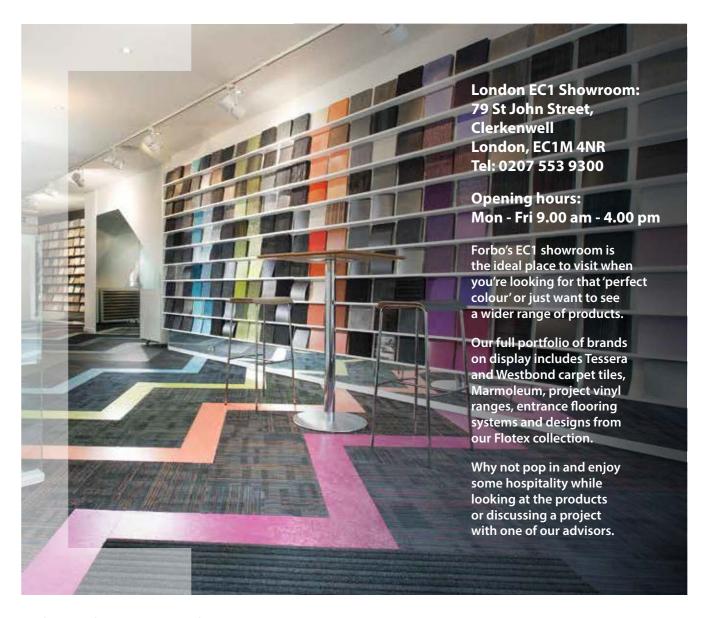
Carpet tiles

tessera* – Tufted carpet tiles **westbond*** – Fusion bonded carpet tiles

Entrance flooring systems

coral* – Textile clean-off products **nuway*** – Engineered entrance flooring

WHAT TO DO NEXT



For further information on any of the products in this brochure, please don't hesitate to contact us on the number below and we'll be pleased to send you additional literature and samples as required.

Samples:

0800 731 2369 or online at www.forbo-flooring.co.uk Samples.UK@forbo.com

Email:

info.flooring.uk@forbo.com

Downloads:

www.forbo-flooring.co.uk/downloads









Whilst Forbo Flooring UK Limited does its best to ensure that the contents of this brochure are correct and accurate at the time of publication, to the fullest extent permitted by law, Forbo Flooring UK Limited makes no, and expressly disclaims all, guarantees of any kind, express or implied in respect of the information, content, materials or products displayed in this brochure and does not represent that the information is accurate, complete or current and you are advised to visit our website at **www.forbo-flooring.co.uk** for up-to-date details or corrections to such contents.

Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.



Forbo Flooring UK Limited High Holborn Road Ripley Derbyshire DE5 3NT

London EC1 showroom

79 St John Street, Clerkenwell London EC1M 4NR Tel: 0207 553 9300

For commercial enquiries:

If calling from the North, Midlands, London & South East Tel: 0800 0282 162 Fax: 01772 646 912

If calling from Scotland & South West Tel: 0800 0935 258 Fax: 01592 643 999

Nuway enquiries:

Tel: 01773 740 688 Fax: 01773 740 640

Residential enquiries:

Tel: 0800 0935 846 Fax: 01592 643 999

Email: info.flooring.uk@forbo.com www.forbo-flooring.co.uk

Samples:

Tel: 0800 731 2369

Ireland

Forbo Ireland Ltd 2 Deansgrange Business Park Blackrock Co Dublin

Tel: 00353 1 2898 898 Fax: 00353 1 2898 177 Email: info.ireland@forbo.com www.forbo-flooring.ie

Find us on



.....

COMMITTED Through our flooring solutions, it is our ambition to make a positive TO THE HEALTH contribution to your health and well-being in your environment. That is why our commitment to sustainability is a commitment to your health.



WWW.FORBO-FLOORING.CO.UK/CHO









Other countries

Forbo Flooring B.V. P.O. Box 13 1560 AA Krommenie The Netherlands

Tel: +31 75 647 74 77 Fax: +31 75 647 77 01 E-mail: contact@forbo.com www.forbo-flooring.com

Registered office:

Forbo Flooring UK Limited High Holborn Road Ripley Derbyshire DE5 3NT Registered in England 9200318













RESILIENT broch 0116 178166

